WEAR CONTAMINATION **FLUID CONDITION**

NORMAL NORMAL ATTENTION

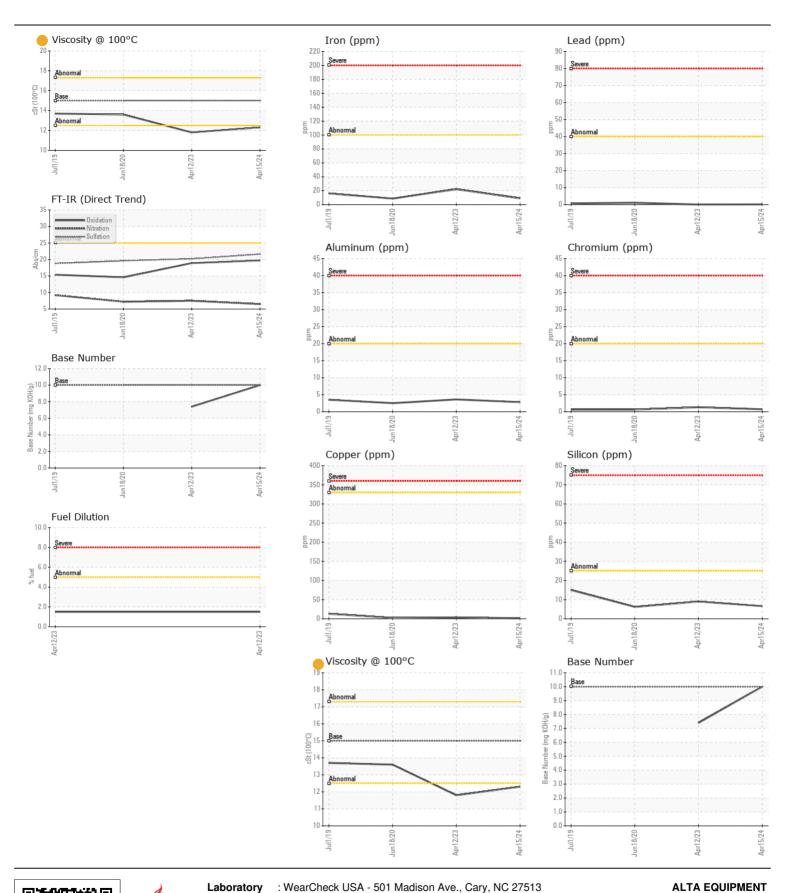


Machine Id

TERRAMAC RT14R 14RH00105

Diesel Engine

VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		VCP435059		VCP284725
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Date		Client Info		15 Apr 2024	12 Apr 2023	18 Jun 2020
	Machine Age	hrs	Client Info		2616	2320	1108
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		N/A	Changed	Changed
	Sample Status				ATTENTION	ATTENTION	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>100	9	22	9
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>20	<1	1	<1
	Nickel	ppm	ASTM D5185m	>4	<1	0	<1
	Titanium	ppm	ASTM D5185m		<1	<1	<1
	Silver	ppm	ASTM D5185m	>3	<1	<1	<1
	Aluminum	ppm	ASTM D5185m	>20	3	4	2
	Lead	ppm	ASTM D5185m	>40	<1	0	1
	Copper	ppm	ASTM D5185m		1	4	2
	Tin	ppm	ASTM D5185m		<1	0	0
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	7	9	6
	Potassium	ppm	ASTM D5185m	>20	2	0	0
There is no indication of any contamination in the oil.	Fuel	%	ASTM D3524		<1.0	1.5	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	0.1	0.1	0.1
	Nitration	Abs/cm	*ASTM D7624	>20	6.5	7.5	7.2
	Sulfation	Abs/.1mm	*ASTM D7415	>30	21.6	20.2	19.6
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water		*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2	0	2
	Boron	ppm	ASTM D5185m	2.5	54	46	73
The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.	Barium	ppm	ASTM D5185m	0.0	0	0	0
	Molybdenum	ppm	ASTM D5185m	0.7	47	42	46
	Manganese	ppm	ASTM D5185m	0.0	<1	<1	<1
	Magnesium	ppm	ASTM D5185m	256	478	497	319
	Calcium	ppm	ASTM D5185m	2057	1517	1477	1962
	Phosphorus	ppm	ASTM D5185m	935	898	847	922
	Zinc	ppm	ASTM D5185m	1223	1047	1032	1065
	Sulfur	ppm	ASTM D5185m	4079	2898	3392	2764
	Oxidation	Abs/.1mm	*ASTM D7414		19.7	18.9	14.6
	Base Number (BN)	mg KOH/g	ASTM D2896	10	10.0	7.4	
	Visc @ 100°C	cSt	ASTM D445	15.0	12.3	11.8	13.6







Certificate L2367

Laboratory Sample No.

Lab Number : 06154046

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : VCP435059

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Received

Tested Unique Number: 10989469 Diagnosed Test Package : MOB 1 (Additional Tests: FuelDilution, TBN)

: 19 Apr 2024 : 22 Apr 2024

: 23 Apr 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact: JIM STRIGLE JIM.STRIGLE@ALTG.COM T: (315)437-2611

5985 COURT STREET ROAD

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (315)434-9471

Contact/Location: JIM STRIGLE - VOLVO0142

SYRACUSE, NY

US 13206