CONST

James River Equipment

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area

[05W46192]

Machine Id

HITACHI 350 1FFDDR70AJF940509

Component

Hydraulic System

Fluid

HITACHI HYDRAULIC SUPER EX 46HN (220 QTS)

RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

WEAR

All component wear rates are normal.

CONTAMINATION

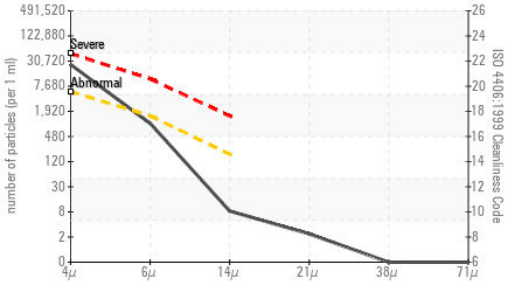
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

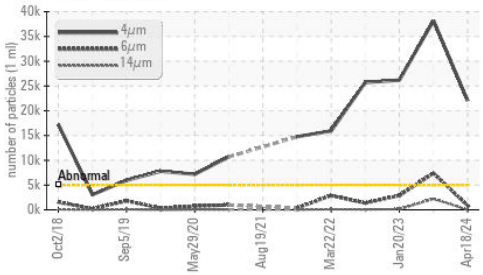
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0211214	JR0182120	JR0153171
Sample Date		Client Info		18 Apr 2024	10 Aug 2023	20 Jan 2023
Machine Age	hrs	Client Info		5448	4957	4451
Oil Age	hrs	Client Info		491	4957	4451
Filter Age	hrs	Client Info		491	3574	3574
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
PQ		ASTM D8184		15	15	10
Iron	ppm	ASTM D5185m	>20	9	16	13
Chromium	ppm	ASTM D5185m	>10	1	1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	5	2
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m	>75	<1	<1	<1
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>20	2	4	3
Potassium	ppm	ASTM D5185m	>20	<1	<1	1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	▲ 22026	▲ 38200	▲ 26183
Particles >6µm		ASTM D7647	>1300	866	▲ 7402	▲ 2882
Particles >14µm		ASTM D7647	>160	7	▲ 2218	126
Particles >21µm		ASTM D7647	>40	2	▲ 1230	21
Particles >38µm		ASTM D7647	>10	0	▲ 55	2
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/17/10	▲ 22/20/18	▲ 22/19/14
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		2	0	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	2	2
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		<1	1	1
Calcium	ppm	ASTM D5185m		8	12	16
Phosphorus	ppm	ASTM D5185m	827	566	481	496
Zinc	ppm	ASTM D5185m	0	7	30	36
Sulfur	ppm	ASTM D5185m	13	402	633	541
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.20	0.331	0.27
Visc @ 40°C	cSt	ASTM D445	47	46.1	45.4	46.0

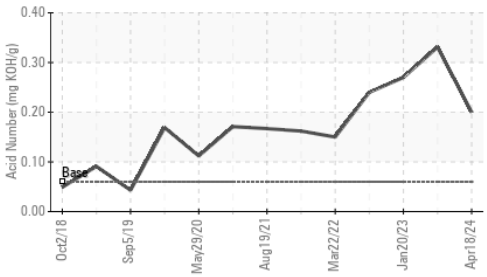
Particle Count



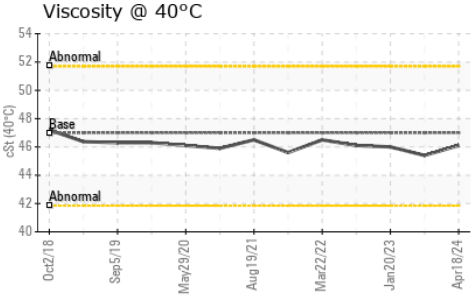
Particle Trend



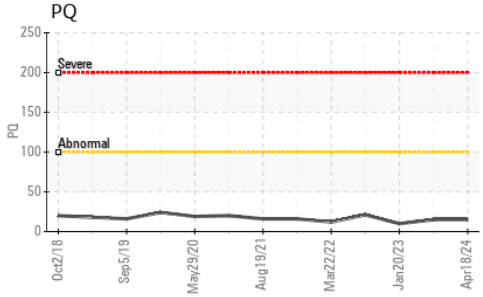
Acid Number



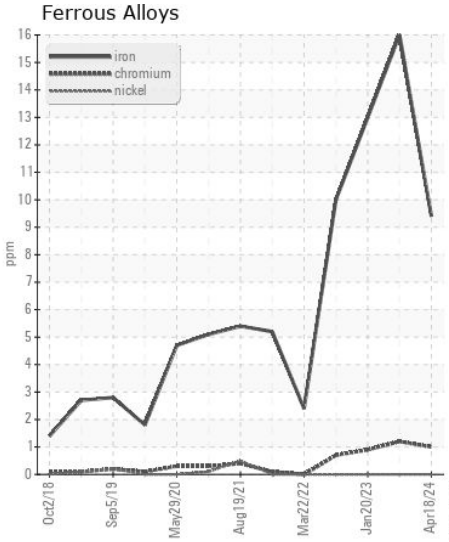
Viscosity @ 40°C



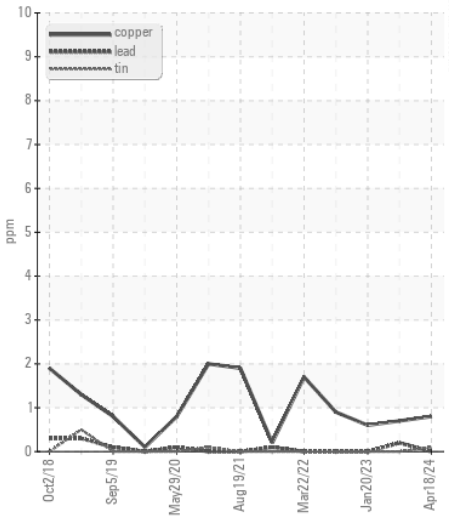
PQ



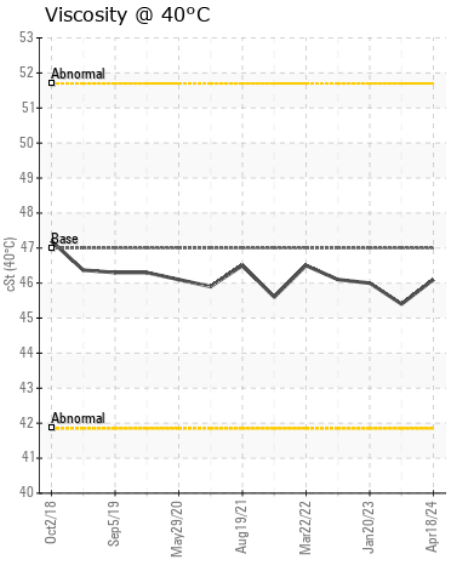
Ferrous Alloys



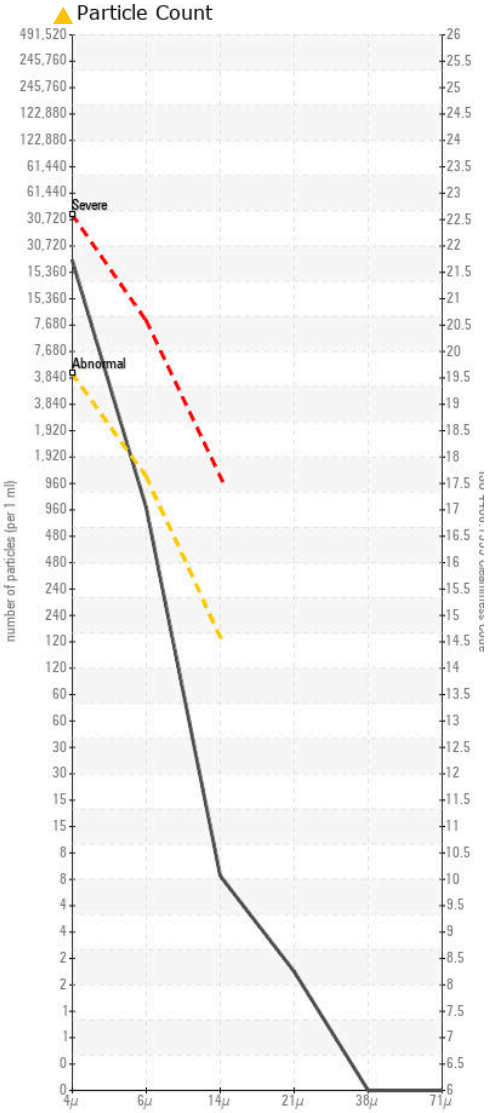
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Acid Number

Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0211214
Lab Number : 06154207
Unique Number : 10989630
Test Package : CONST (Additional Tests: PQ)

Received : 19 Apr 2024
Tested : 22 Apr 2024
Diagnosed : 22 Apr 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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