



WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area

[W45968]

Machine Id

HITACHI 350LC-6 1FFDDR70PMF940930

Component

Hydraulic System

Fluid

HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0211239	JR0197499	---
Sample Date		Client Info		17 Apr 2024	12 Jan 2024	---
Machine Age	hrs	Client Info		3791	3788	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Changed	N/A	---
Filter Changed		Client Info		Changed	N/A	---
Sample Status				ABNORMAL	ATTENTION	---

WEAR

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
Iron	ppm	ASTM D5185m	>20	2	3	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>10	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>10	0	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>75	<1	<1	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

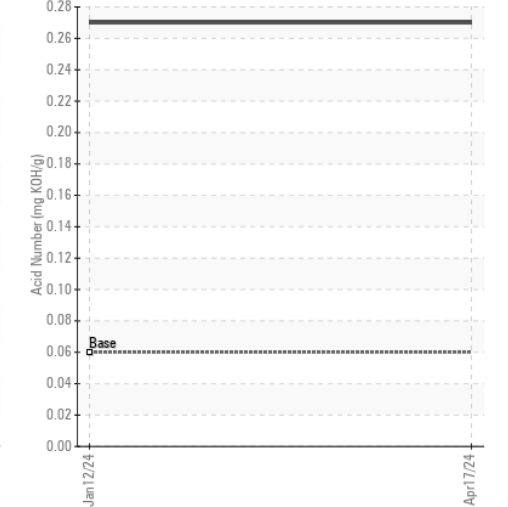
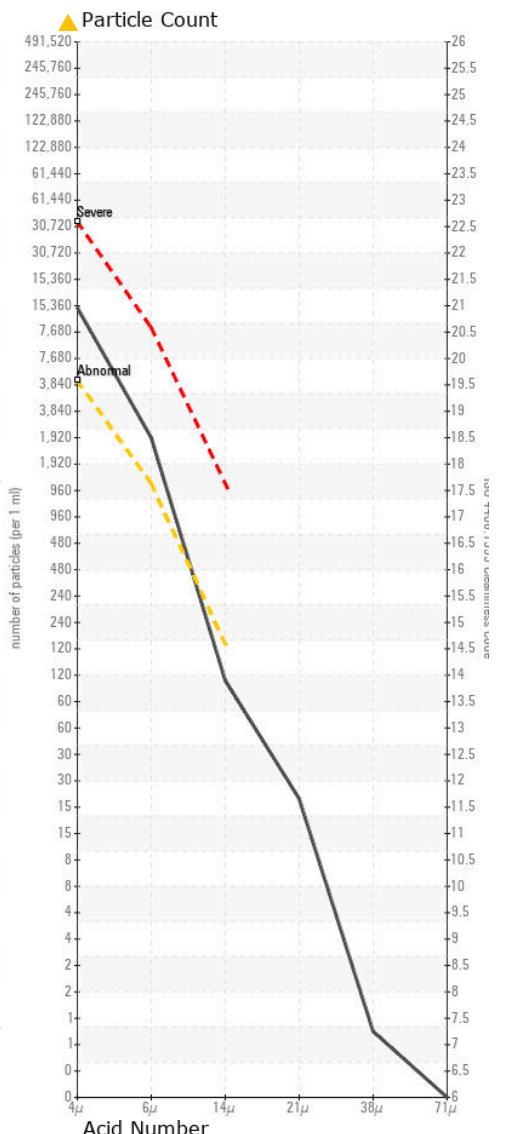
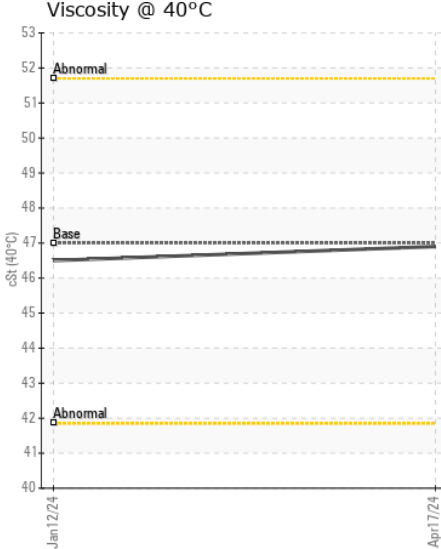
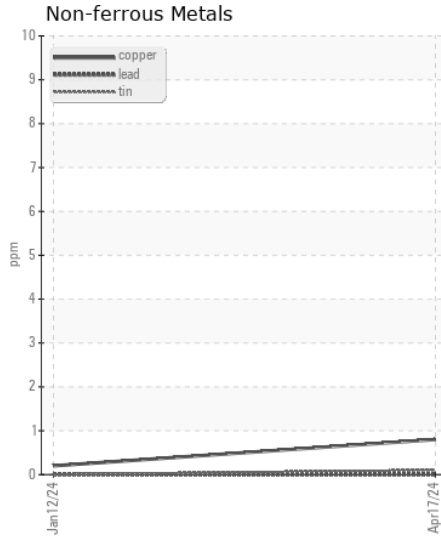
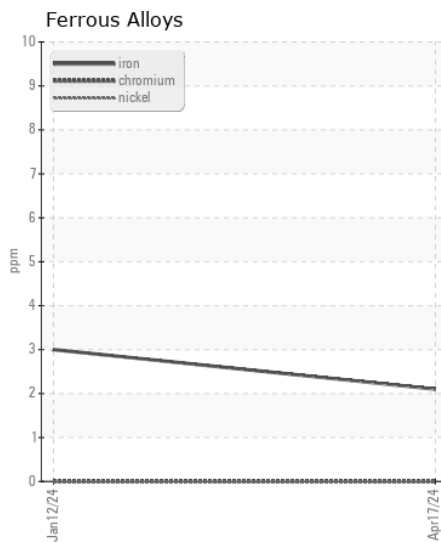
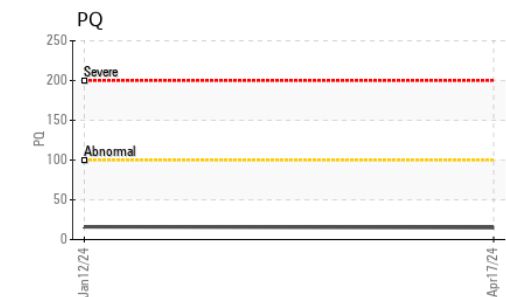
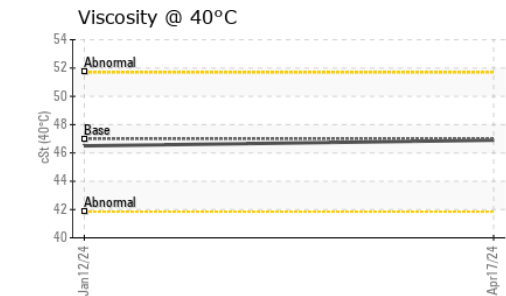
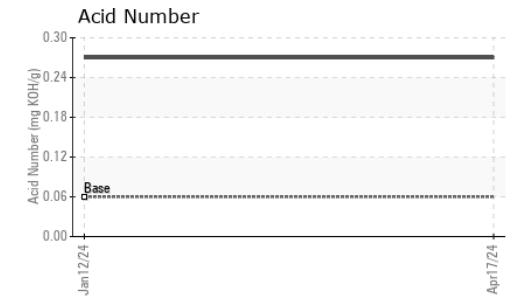
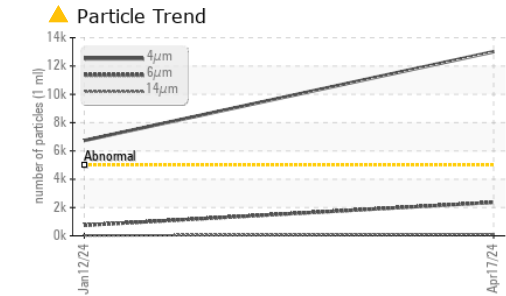
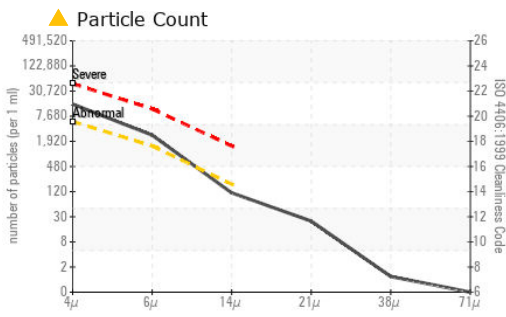
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	1	1	---
Potassium	ppm	ASTM D5185m	>20	<1	0	---
Water		WC Method	>0.1	NEG	NEG	---
Particles >4µm		ASTM D7647	>5000	▲ 13010	● 6736	---
Particles >6µm		ASTM D7647	>1300	● 2366	747	---
Particles >14µm		ASTM D7647	>160	99	25	---
Particles >21µm		ASTM D7647	>40	21	6	---
Particles >38µm		ASTM D7647	>10	1	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/18/14	● 20/17/12	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		2	<1	---
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		<1	0	---
Magnesium	ppm	ASTM D5185m		<1	0	---
Calcium	ppm	ASTM D5185m		32	31	---
Phosphorus	ppm	ASTM D5185m	827	520	499	---
Zinc	ppm	ASTM D5185m	0	41	50	---
Sulfur	ppm	ASTM D5185m	13	372	275	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.27	0.27	---
Visc @ 40°C	cSt	ASTM D445	47	46.9	46.5	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0211239 **Received** : 19 Apr 2024
Lab Number : 06154208 **Tested** : 22 Apr 2024
Unique Number : 10989631 **Diagnosed** : 22 Apr 2024 - Wes Davis
Test Package : CONST (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)