



WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Area
[W51110]

Machine Id
HITACHI 350G 1FF350GXTEF810244

Component
Hydraulic System

Fluid
HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

RECOMMENDATION

We advise that you check for the source of water entry. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0199546	JR0166340	---
Sample Date		Client Info		10 Apr 2024	04 Apr 2023	---
Machine Age	hrs	Client Info		8119	7553	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Changed	N/A	---
Filter Changed		Client Info		Changed	N/A	---
Sample Status				SEVERE	NORMAL	---

WEAR

All component wear rates are normal.

Test	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184		19	12	---
Iron	ppm	ASTM D5185m	>20	16	2	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>10	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>10	2	0	---
Lead	ppm	ASTM D5185m	>10	<1	0	---
Copper	ppm	ASTM D5185m	>75	2	0	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

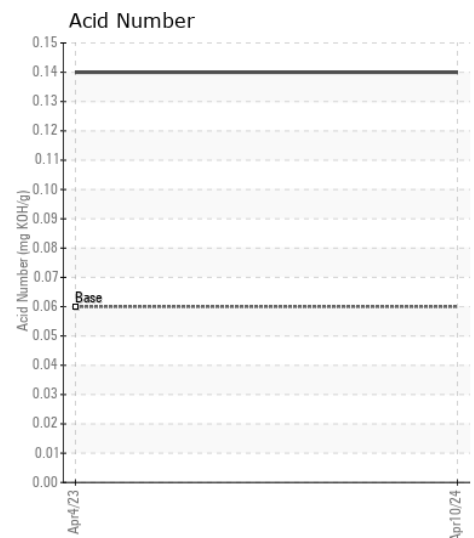
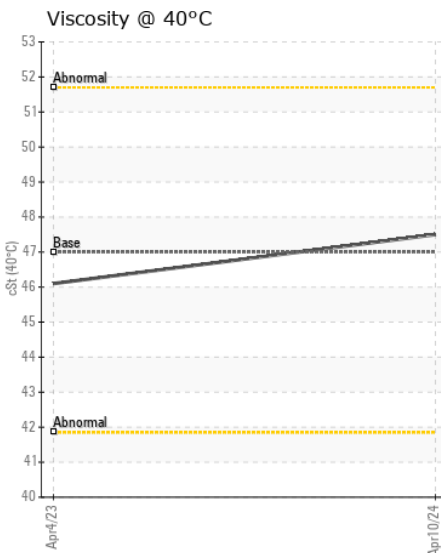
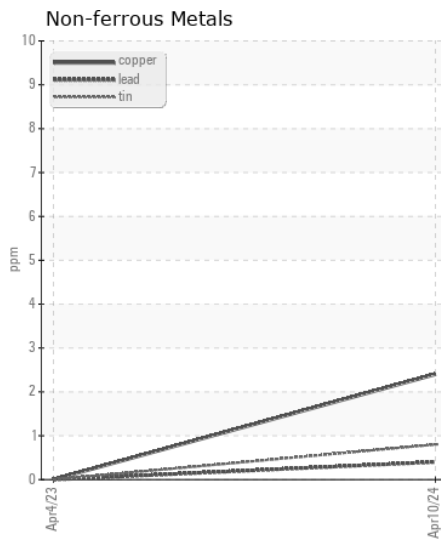
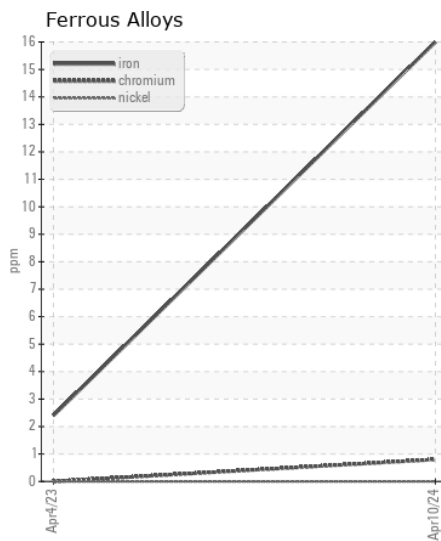
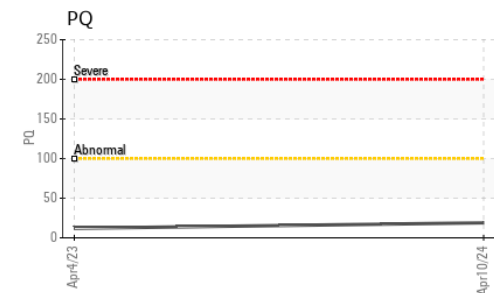
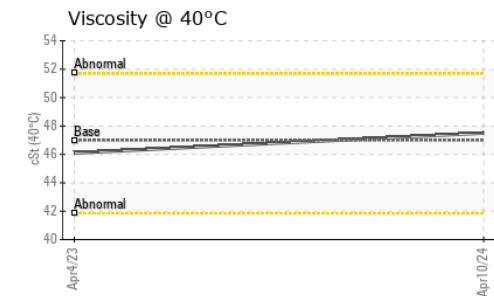
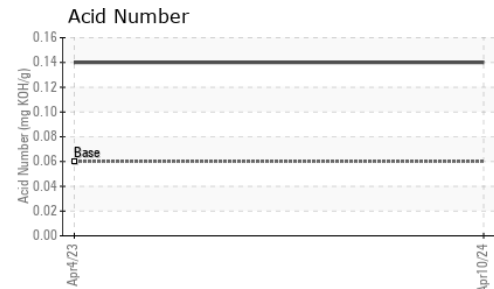
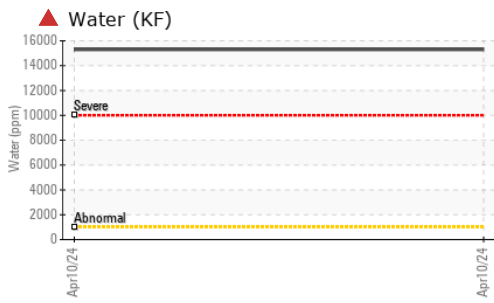
Appearance is milky. There is a moderate amount of visible silt present in the sample. Moderate concentration of visible dirt/debris present in the oil. There is a high concentration of water present in the oil.

Silicon	ppm	ASTM D5185m	>20	8	5	---
Potassium	ppm	ASTM D5185m	>20	3	0	---
Water	%	ASTM D6304	>0.1	▲ 1.53	---	---
ppm Water	ppm	ASTM D6304	>1000	▲ 15300	---	---
Particles >4µm		ASTM D7647	>5000	---	4784	---
Particles >6µm		ASTM D7647	>1300	---	588	---
Particles >14µm		ASTM D7647	>160	---	24	---
Particles >21µm		ASTM D7647	>40	---	3	---
Particles >38µm		ASTM D7647	>10	---	0	---
Particles >71µm		ASTM D7647	>3	---	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	---	19/16/12	---
Silt	scalar	*Visual	NONE	▲ MODER	NONE	---
Debris	scalar	*Visual	NONE	▲ MODER	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	● MILKY	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	▲ 0.2%	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

Sodium	ppm	ASTM D5185m		3	0	---
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m		6	11	---
Calcium	ppm	ASTM D5185m		71	14	---
Phosphorus	ppm	ASTM D5185m	827	409	359	---
Zinc	ppm	ASTM D5185m	0	74	37	---
Sulfur	ppm	ASTM D5185m	13	441	96	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.14	0.14	---
Visc @ 40°C	cSt	ASTM D445	47	47.5	46.1	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0199546 **Received** : 19 Apr 2024
Lab Number : 06154220 **Tested** : 23 Apr 2024
Unique Number : 10989643 **Diagnosed** : 23 Apr 2024 - Don Baldrige
Test Package : CONST (Additional Tests: KF, PQ)

JRE - ASHLAND
 11047 LEADBETTER RD
 ASHLAND, VA
 US 23005

Contact: DAVID ZIEG
 dzieg@jamesriverequipment.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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