

## Machine Id VOLVO A45G 353131 Component Hydraulic System Fluid VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		VCP437311	VCP405370	
	Sample Date		Client Info		16 Apr 2024	28 Sep 2023	
	Machine Age	hrs	Client Info		3526	2371	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Not Changd	Not Changd	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>50	3	4	
	Chromium	ppm	ASTM D5185m	>20	0	<1	
	Nickel	ppm	ASTM D5185m	>10	0	<1	
	Titanium	ppm	ASTM D5185m		<1	<1	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>20	5	4	
	Lead	ppm	ASTM D5185m	>20	3	2	
	Copper	ppm	ASTM D5185m	>150	4	3	
	Tin	ppm	ASTM D5185m	>20	<1	<1	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	13	12	
	Potassium	ppm	ASTM D5185m	>20	1	<1	
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Water	1-1-	WC Method		NEG	NEG	
	Particles >4µm		ASTM D7647		2431	1457	
	Particles >6µm		ASTM D7647	>5000	575	263	
	Particles >14µm		ASTM D7647	>160	66	23	
	Particles >21µm		ASTM D7647	>40	22	5	
	Particles >38µm		ASTM D7647	>10	1	1	
	Particles >71µm		ASTM D7647	>3	0	0	
	Oil Cleanliness		ISO 4406 (c)	>/19/14	18/16/13	18/15/12	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Sodium	ppm	ASTM D5185m	_	4	<1	
	Boron	ppm	ASTM D5185m	14	0	0	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		0	<1	
	Manganese	ppm	ASTM D5185m		<1	0	
	Magnesium	ppm	ASTM D5185m		7	6	
	Calcium	ppm	ASTM D5185m		566	512	
	Phosphorus	ppm	ASTM D5185m		467	428	
	Zinc	ppm	ASTM D5185m		574	576	
	Sulfur	ppm	ASTM D5185m		2021	1643	
	Acid Number (AN)	ma 1/011/a	ACTM DO045		0.57	0.01	

Acid Number (AN) mg KOH/g ASTM D8045

Visc @ 40°C cSt ASTM D445 46

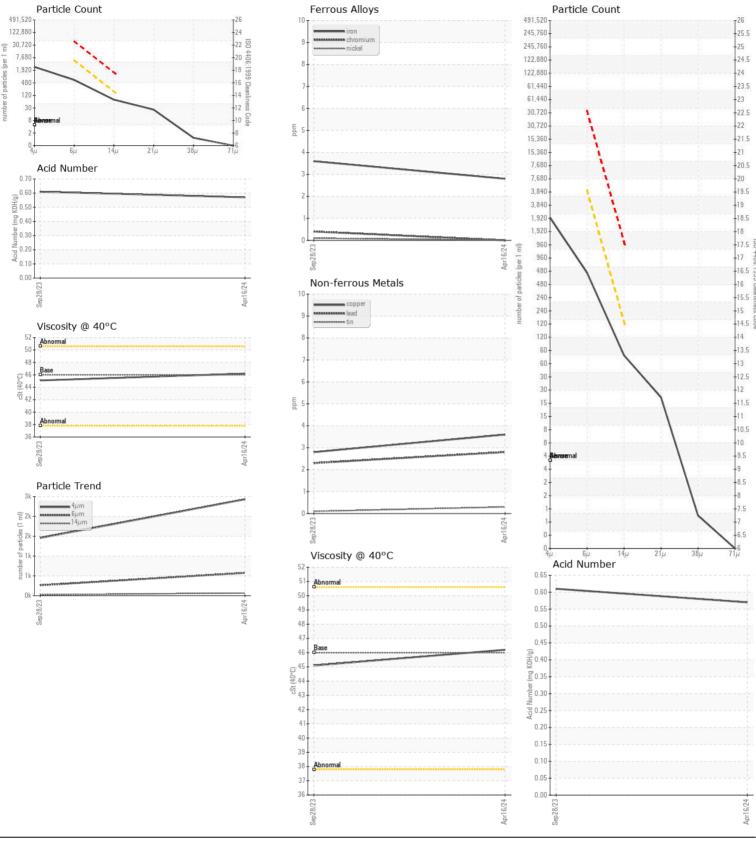
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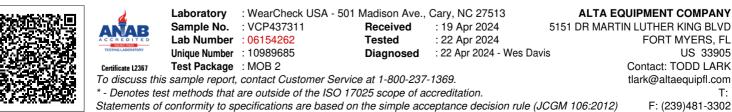
46.2

0.61

45.1

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Contact/Location: TODD LARK - VOLVO0090 Page 2 of 2