



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	ATTENTION

Machine Id  
**2594**  
 Component  
**Hydraulic System**  
 Fluid  
**HVI 22 (--- QTS)**

## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## WEAR

All component wear rates are normal.

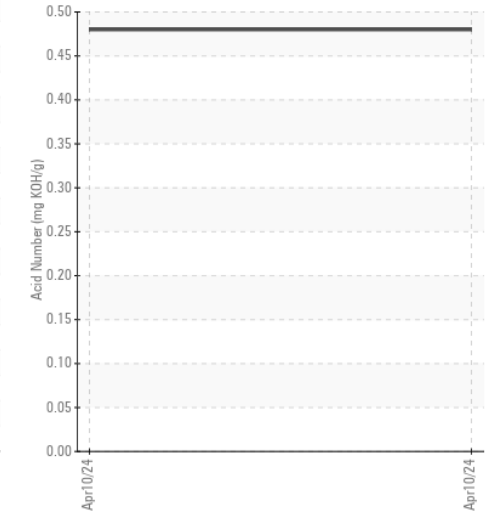
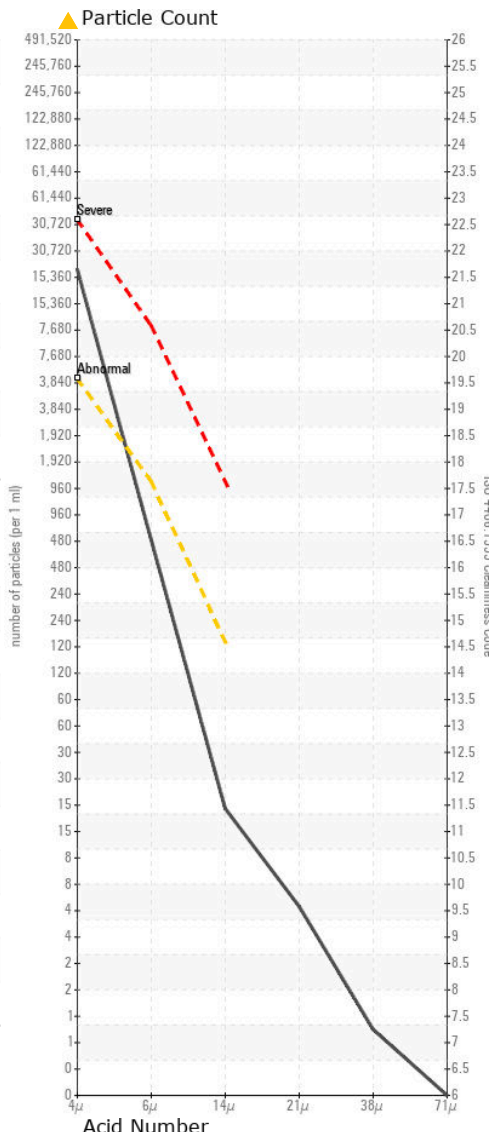
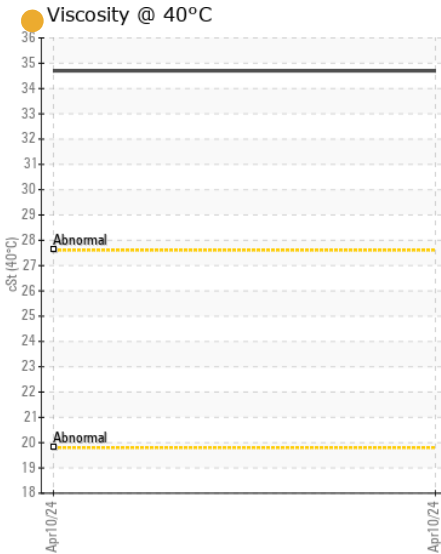
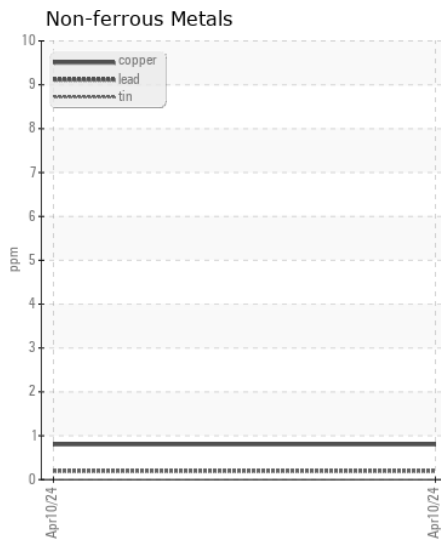
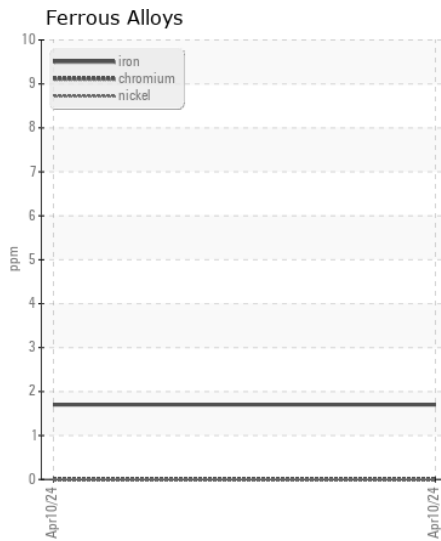
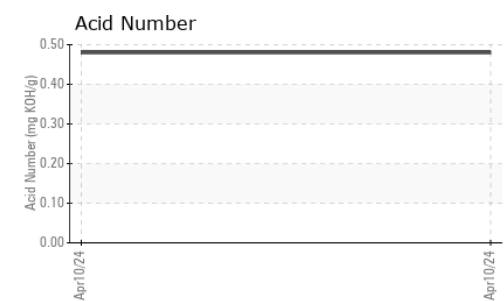
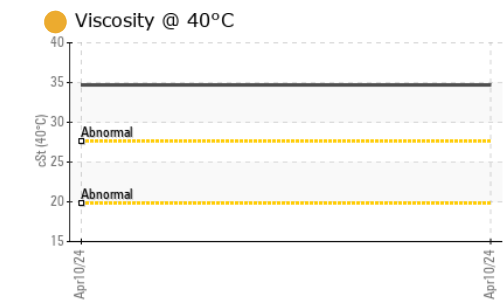
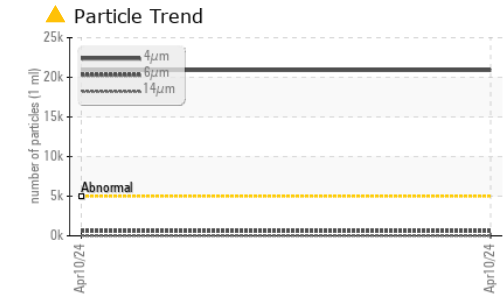
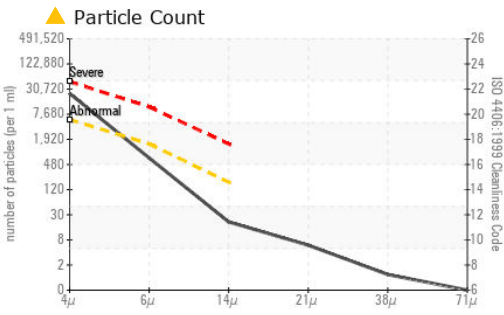
## CONTAMINATION

There is a high amount of silt (particulates < 6 microns in size) present in the oil.

## FLUID CONDITION

Viscosity of sample indicates oil is within ISO 32 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>RW0005074</b>	---	---
Sample Date		Client Info		<b>10 Apr 2024</b>	---	---
Machine Age	hrs	Client Info		<b>4764</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Filter Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed		Client Info		<b>Not Changed</b>	---	---
Filter Changed		Client Info		<b>Changed</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---
Iron	ppm	ASTM D5185m	>20	<b>2</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m	>75	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Silicon	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Water		WC Method	>0.1	<b>NEG</b>	---	---
Particles >4µm		ASTM D7647	>5000	<b>▲ 20896</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>605</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>18</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>5</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>1</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 22/16/11</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	---	---
Sodium	ppm	ASTM D5185m		<b>2</b>	---	---
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m		<b>55</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>332</b>	---	---
Zinc	ppm	ASTM D5185m		<b>403</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>3612</b>	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.48</b>	---	---
Visc @ 40°C	cSt	ASTM D445		<b>● 34.7</b>	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RW0005074  
**Lab Number** : 06154319  
**Unique Number** : 10989742  
**Test Package** : MOB 2  
**Received** : 19 Apr 2024  
**Tested** : 22 Apr 2024  
**Diagnosed** : 23 Apr 2024 - Jonathan Hester

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)