**WEAR** CONTAMINATION **FLUID CONDITION**  **NORMAL NORMAL NORMAL** 

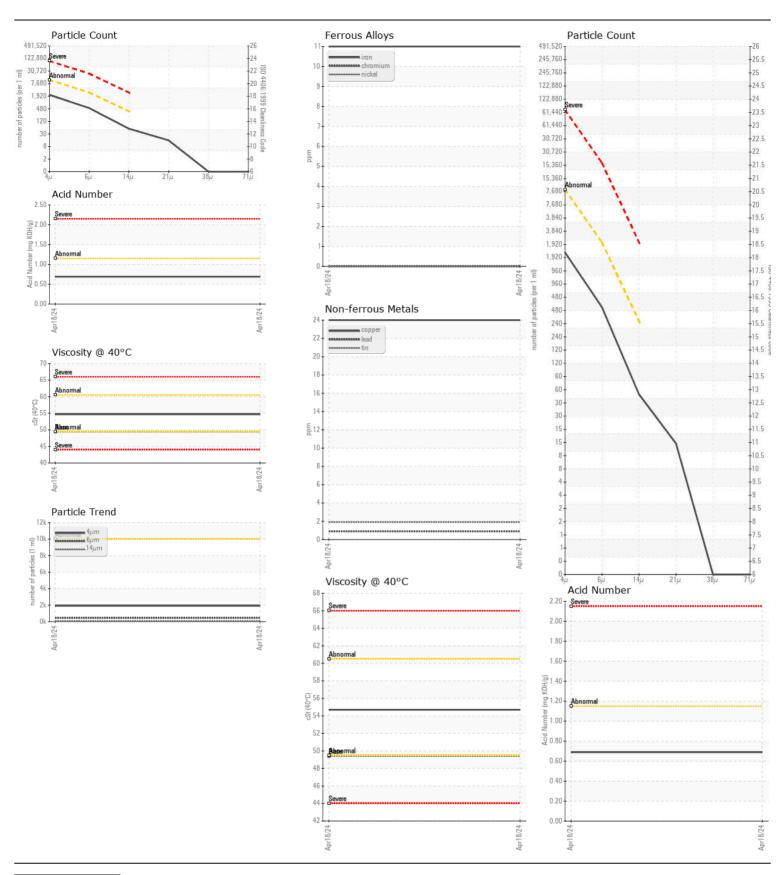
Machine Id

## **INGERSOLL RAND CARADON 2**

Component Compressor

**INGERSOLL-RAND SSR ULTRA COOLANT (30 GAL)** 

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		CCSI2014295		
	Sample Date	lawa	Client Info		18 Apr 2024		
	Machine Age	hrs	Client Info		108597		
	Oil Age Filter Age	hrs hrs	Client Info		8000 0		
	Oil Changed	IIIS	Client Info		Not Changd		
	Filter Changed		Client Info		Not Changu		
	Sample Status		Olletti IIIIO		NORMAL		
	· · · · · · · · · · · · · · · · · · ·				·····		
WEAR	Iron	ppm	ASTM D5185m	>50	11		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0		
	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m		0		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m		24		
	Tin	ppm	ASTM D5185m	>15	2		
	Vanadium White Metal	ppm	ASTM D5185m	NONE	0 NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
······	Tellow Metal	scalar	VISUAI	INOINE	INONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	<1		
	Potassium	ppm	ASTM D5185m	>20	8		
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.	Water		WC Method	>0.1	NEG		
	Particles >4μm		ASTM D7647	>10000	1927		
	Particles >6µm		ASTM D7647	>2500	459		
	Particles >14μm		ASTM D7647	>320	47		
	Particles >21μm		ASTM D7647	>80	13		
	Particles >38μm		ASTM D7647		0		
	Particles >71μm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)		18/16/13		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance Odor	scalar scalar	*Visual *Visual	NORML NORML	NORML NORML		
	Emulsified Water		*Visual	>0.1	NEG		
<u></u>			Vioudi	20.1			
FLUID CONDITION	Sodium	ppm	ASTM D5185m		50		
	Boron	ppm	ASTM D5185m	0	0		
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m	500	358		
	Molybdenum	ppm	ASTM D5185m	0	0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		8		
	Calcium	ppm	ASTM D5185m		23		
	Phosphorus	ppm	ASTM D5185m		7		
	Zinc	ppm	ASTM D5185m		254		
	Sulfur	ppm	ASTM D5185m	200	409		
	Acid Number (AN)	mg KOH/g	ASTM D8045	10.4	0.69		
	Visc @ 40°C	cSt	ASTM D445	49.4	54.7		





Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : CCSI2014295 Lab Number : 06154323

Unique Number: 10989746

**Tested** Diagnosed

Test Package: IND 2 (Additional Tests: PrtCount)

Received

: 19 Apr 2024

: 22 Apr 2024

: 23 Apr 2024 - Angela Borella

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

**MOHAWK INDUSTRIES** 

431 S GREEN ST DALTON, GA US 30721

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T: (706)270-4325

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)