WEAR CONTAMINATION **FLUID CONDITION** **ATTENTION ABNORMAL ATTENTION**

[W51110]

HITACHI 350G 1FF350GXTEF810244

Pump Drive

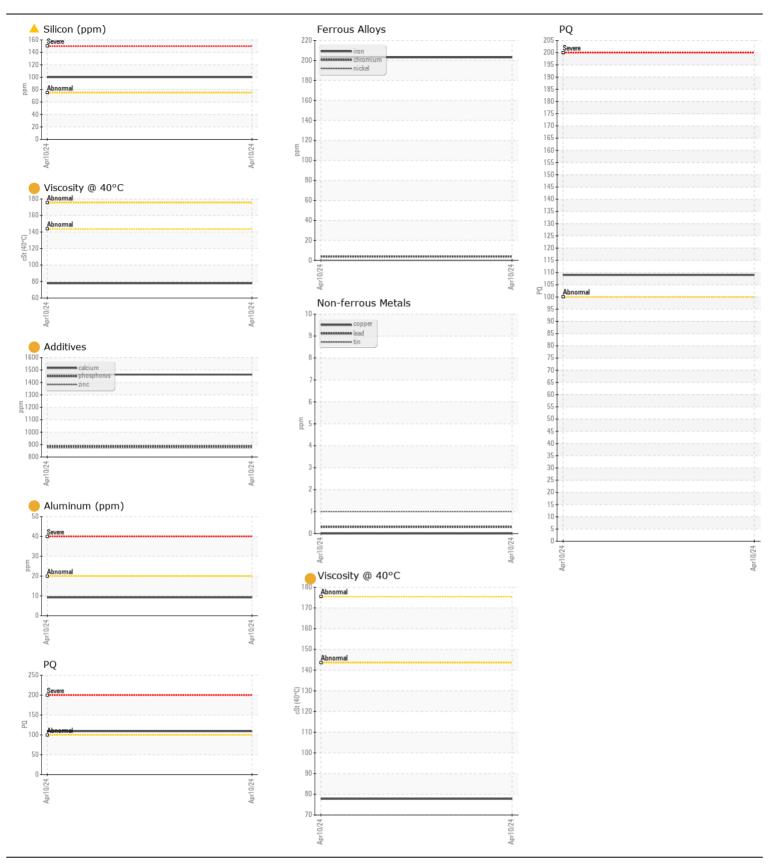
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		JR0199548		
	Sample Date		Client Info		10 Apr 2024		
	Machine Age	hrs	Client Info		8119		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAD.			AOTIA DO404				
WEAR	PQ		ASTM D8184	500	109		
All component wear rates are normal.	Iron	ppm	ASTM D5185m		203		
	Chromium	ppm	ASTM D5185m		4		
	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		1		
	Silver	ppm	ASTM D5185m	00	0		
	Aluminum	ppm	ASTM D5185m	>20	9		
	Lead	ppm	ASTM D5185m	. 05	<1		
	Copper	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m ASTM D5185m	>4	1 <1		
	White Metal	ppm	*Visual	NONE	NONE		
	Yellow Metal	scalar scalar	*Visual	NONE	NONE		
<u> </u>			v isuai				
CONTAMINATION Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.	Silicon	ppm	ASTM D5185m	>75	100		
	Potassium	ppm	ASTM D5185m	>20	0		
	Water		WC Method	>0.2	NEG		
	Silt	scalar	*Visual	NONE	MODER		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
The oil viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type.	Sodium	ppm	ASTM D5185m		3		
	Boron	ppm	ASTM D5185m		324		
	Barium	ppm	ASTM D5185m		<1		
	Molybdenum	ppm	ASTM D5185m		<u>241</u>		
	Manganese	ppm	ASTM D5185m		3		
	Magnesium	ppm	ASTM D5185m		748		
	Calcium	ppm	ASTM D5185m		1463		
	Phosphorus	ppm	ASTM D5185m		888		
	Zinc Sulfur	ppm	ASTM D5185m ASTM D5185m		875 3619		

Visc @ 40°C

ASTM D445

cSt

77.8





Certificate L2367

Laboratory Sample No. Unique Number : 10990112

: JR0199548 Lab Number : 06154689

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received : 19 Apr 2024 **Tested**

: 22 Apr 2024 : 23 Apr 2024 - Sean Felton Diagnosed

JRE - ASHLAND 11047 LEADBETTER RD ASHLAND, VA US 23005

Contact: DAVID ZIEG dzieg@jamesriverequipment.com

Test Package : CONST (Additional Tests: PQ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (804)798-6001 F: (804)798-0292 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)