



WEAR	SEVERE
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Area
[05W46192]
Machine Id
HITACHI 350 1FFDDR70AJF940509
Component
Right Final Drive
Fluid
JOHN DEERE GL-5 80W90 (10 QTS)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Gear wear is indicated.

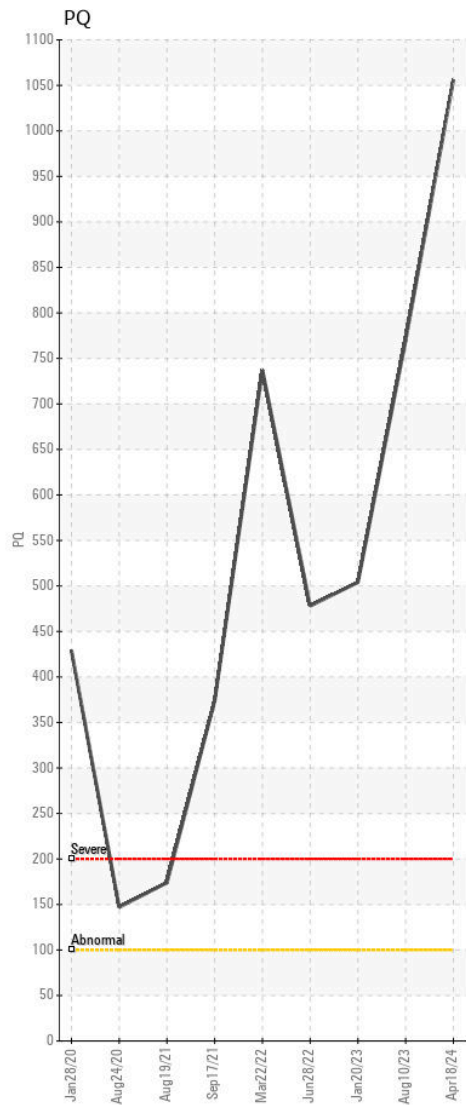
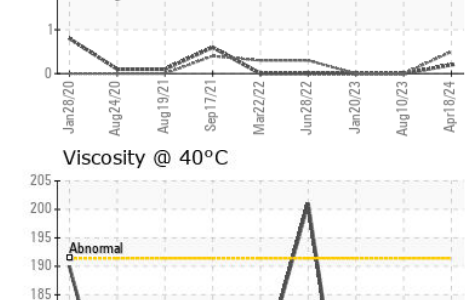
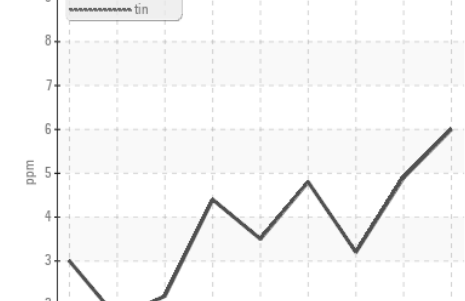
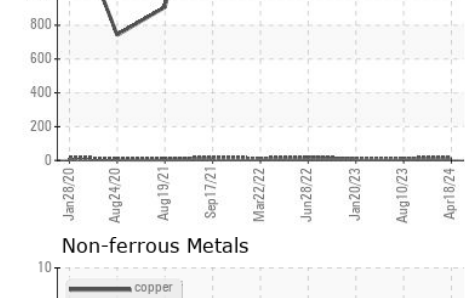
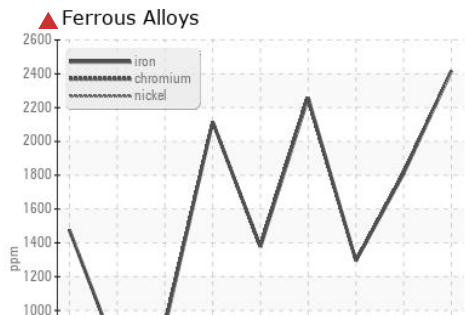
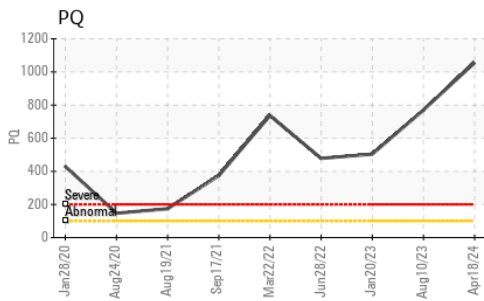
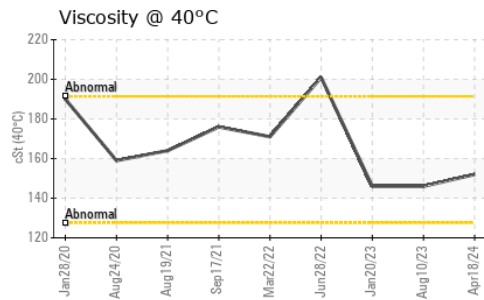
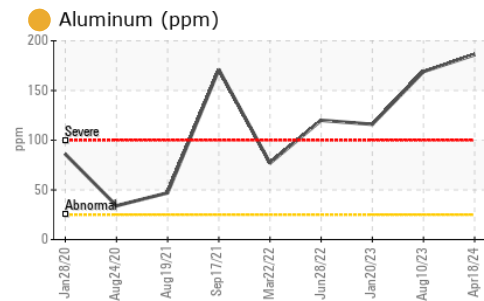
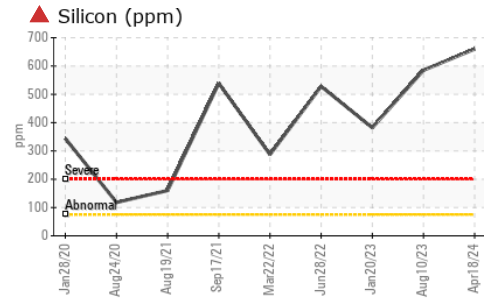
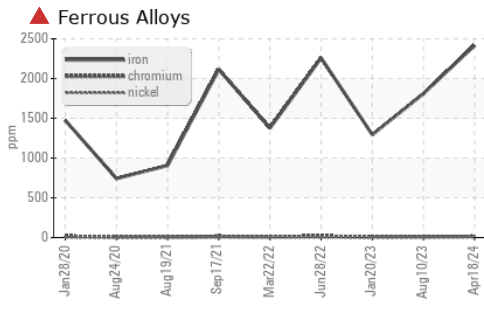
CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0208415	JR0182123	JR0153123
Sample Date		Client Info		18 Apr 2024	10 Aug 2023	20 Jan 2023
Machine Age	hrs	Client Info		5448	4957	4451
Oil Age	hrs	Client Info		1500	4080	877
Filter Age	hrs	Client Info		0	3574	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		N/A	None	None
Sample Status				SEVERE	SEVERE	ABNORMAL
PQ		ASTM D8184		1056	770	504
Iron	ppm	ASTM D5185m	>500	▲ 2417	1811	1294
Chromium	ppm	ASTM D5185m	>10	▲ 15	11	8
Nickel	ppm	ASTM D5185m	>10	3	3	2
Titanium	ppm	ASTM D5185m		▲ 13	9	8
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	● 186	● 169	● 116
Lead	ppm	ASTM D5185m	>25	<1	0	0
Copper	ppm	ASTM D5185m	>50	6	5	3
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	<1	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>75	▲ 660	▲ 585	▲ 382
Potassium	ppm	ASTM D5185m	>20	24	21	12
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		32	30	15
Boron	ppm	ASTM D5185m		10	8	6
Barium	ppm	ASTM D5185m		<1	0	2
Molybdenum	ppm	ASTM D5185m		2	2	1
Manganese	ppm	ASTM D5185m		19	13	10
Magnesium	ppm	ASTM D5185m		34	34	22
Calcium	ppm	ASTM D5185m		94	135	61
Phosphorus	ppm	ASTM D5185m		642	603	640
Zinc	ppm	ASTM D5185m		14	22	19
Sulfur	ppm	ASTM D5185m		20654	22153	20342
Visc @ 40°C	cSt	ASTM D445		152	146	146



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0208415 **Received** : 19 Apr 2024
Lab Number : 06154750 **Tested** : 22 Apr 2024
Unique Number : 10990173 **Diagnosed** : 23 Apr 2024 - Sean Felton
Test Package : CONST (Additional Tests: PQ)

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 Contact: DON VEST
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 F: (703)631-4715

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)