

# Machine Id VOLVO A45G 353131

#### Drop Box Fiuid VOLVO PREMIUM GEAR OIL 85W-140 GL-5 (--- GAL)

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### WEAR

Gear wear is indicated.

## CONTAMINATION

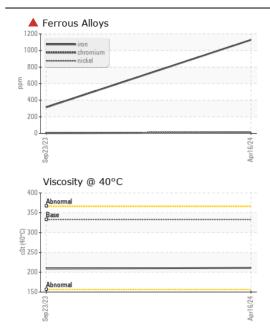
There is no indication of any contamination in the oil.

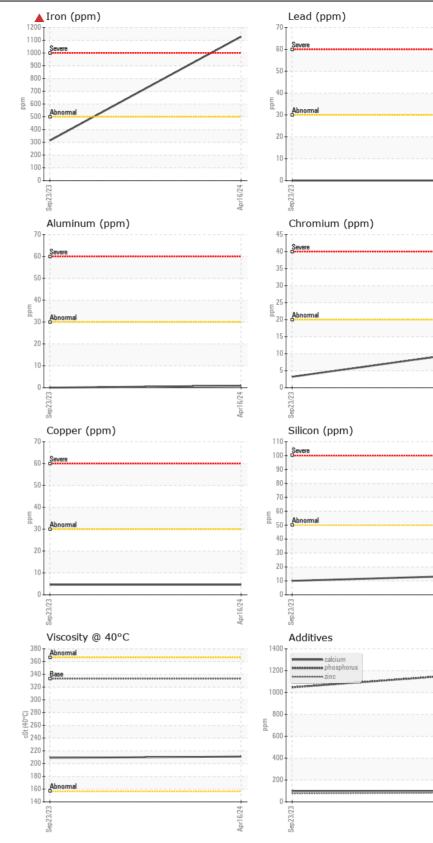
# FLUID CONDITION

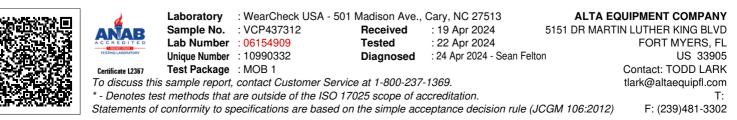
The oil is no longer serviceable as a result of the abnormal and/or severe wear.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP437312	VCP403391	
Sample Date		Client Info		16 Apr 2024	23 Sep 2023	
Machine Age	hrs	Client Info		3526	2371	
Oil Age	hrs	Client Info		0	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Not Changd	
Filter Changed		Client Info		Changed	N/A	
Sample Status				SEVERE	NORMAL	
			500	A 1100	014	
Iron	ppm	ASTM D5185m	>500	▲ 1128	314	
Chromium	ppm	ASTM D5185m	>20	11	3	
Nickel	ppm	ASTM D5185m	>10	7	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	0.0	0	0	
Aluminum	ppm	ASTM D5185m	>30	<1	0	
Lead	ppm	ASTM D5185m	>30	0	0	
Copper	ppm	ASTM D5185m	>30	5	5	
Tin	ppm	ASTM D5185m	>20	0	<1	
Vanadium	ppm	ASTM D5185m	NOUT	0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>50	14	10	
Potassium	ppm	ASTM D5185m	>20	<1	2	
Water		WC Method	>0.2	NEG	NEG	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Sodium	ppm	ASTM D5185m		2	2	
Boron	ppm	ASTM D5185m	111	95	94	
Barium	ppm	ASTM D5185m	0.0	0	0	
Molybdenum	ppm	ASTM D5185m	0.9	17	10	
Manganese	ppm	ASTM D5185m	0.0	13	6	
Magnesium	ppm	ASTM D5185m	39	25	32	
Calcium	ppm	ASTM D5185m	93	99	101	
Phosphorus	ppm	ASTM D5185m	920	1177	1047	
Zinc	ppm	ASTM D5185m	104	83	77	
Sulfur	ppm	ASTM D5185m	20179	30644	24550	
Visc @ 40°C	cSt	ASTM D445	333	211	209	
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Contact/Location: TODD LARK - VOLVO0090







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