

WEAR SEVERE CONTAMINATION SEVERE FLUID CONDITION NORMAL

Machine Id Nordberg 6x16 Component Drive End Bearing Fluid {not provided} (3 GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Bearing and/or gear wear is indicated.

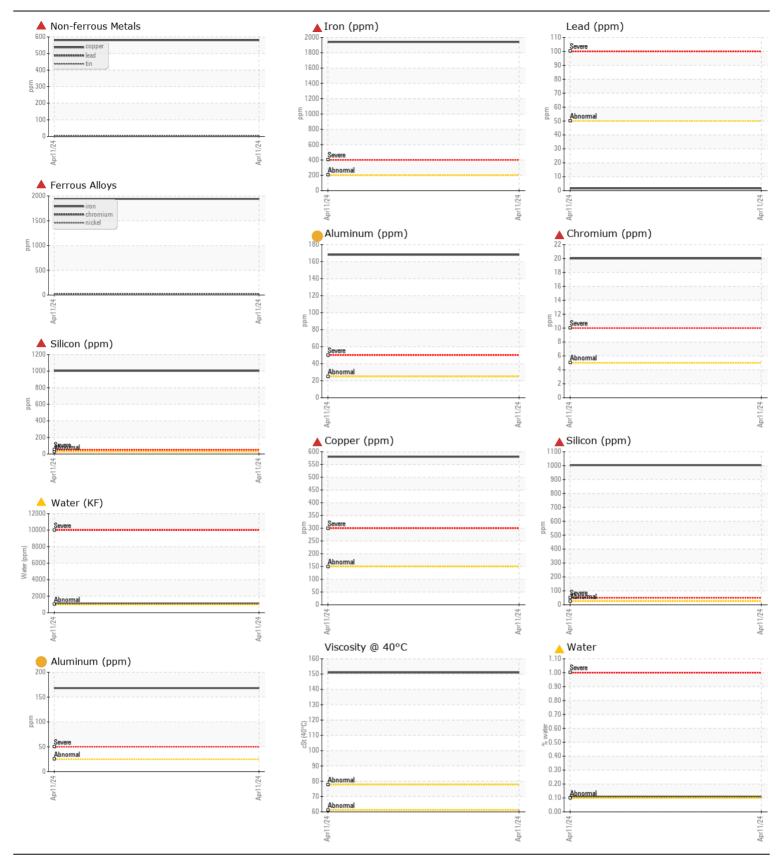
CONTAMINATION

Appearance is hazy. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. There is a light concentration of water present in the oil.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0086929		
Sample Date		Client Info		11 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185m	>200	1941		
Chromium	ppm	ASTM D5185m	>5	▲ 20		
Nickel	ppm	ASTM D5185m	>5	▲ 5		
Titanium	ppm	ASTM D5185m	>5	▲ 11		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	168		
Lead	ppm	ASTM D5185m	>50	2		
Copper	ppm	ASTM D5185m	>150	4 580		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>25	1003		
Potassium	ppm	ASTM D5185m	>20	48		
Water	%	ASTM D6304	>0.1	▲ 0.107		
ppm Water	ppm	ASTM D6304	>1000	<u> </u>		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	HAZY		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	0.2%		
Sodium	ppm	ASTM D5185m		10		
Boron	ppm	ASTM D5185m		36		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		36		
Magnesium	ppm	ASTM D5185m		15		
Calcium	ppm	ASTM D5185m		55		
Phosphorus	ppm	ASTM D5185m		214		
Zinc	ppm	ASTM D5185m		322		
Sulfur	ppm	ASTM D5185m		3611		
Visc @ 40°C	cSt	ASTM D445		151)	

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Kemp Quarries - River Valley - Ozark Sample No. 9446 N Hwy 309 : PCA0086929 Received : 19 Apr 2024 Ĕ Lab Number : 06155374 : 24 Apr 2024 Tested Ozark, AR : 24 Apr 2024 - Jonathan Hester US 72949 Unique Number : 10990797 Diagnosed Test Package : MOB 1 (Additional Tests: KF) Contact: COLE KNOX Certificate L2367 CKNOX@KEMPQUARRIES.COM To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: F: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)