



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area

[SWO-071198]

Machine Id

EPIROC TMG21SED0223

Component

Diesel Engine

Fluid

VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP449842	VCP445296	VCP441300
Sample Date		Client Info		16 Apr 2024	06 Mar 2024	30 Jan 2024
Machine Age	hrs	Client Info		4708	4459	4133
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	3	4	5
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>4	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	1	<1	2
Lead	ppm	ASTM D5185m	>40	0	0	<1
Copper	ppm	ASTM D5185m	>330	<1	1	7
Tin	ppm	ASTM D5185m	>15	<1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

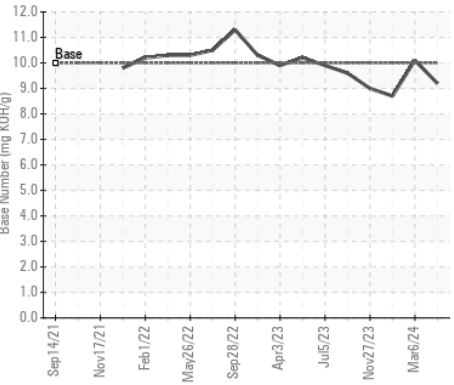
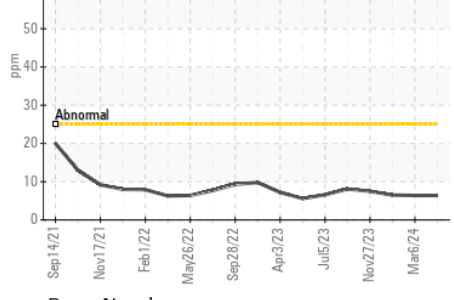
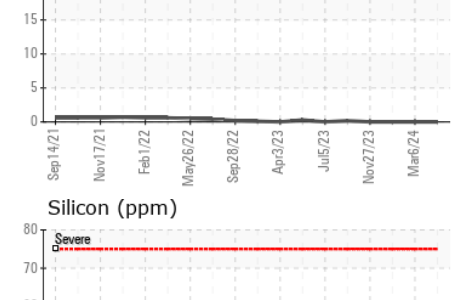
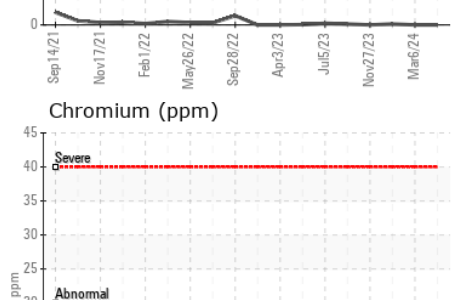
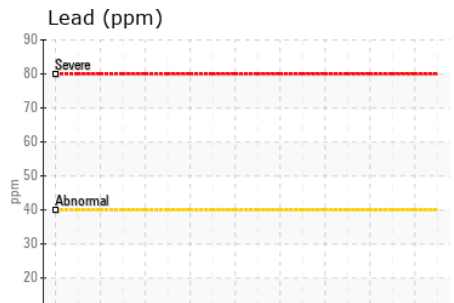
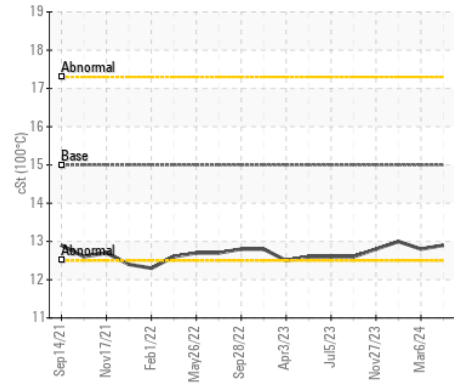
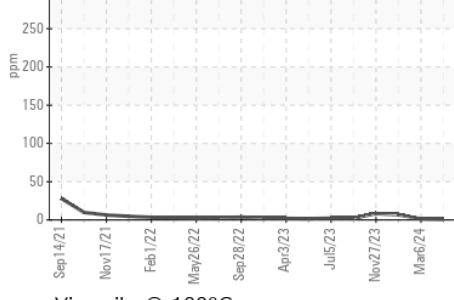
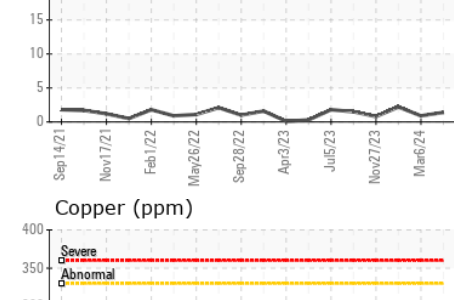
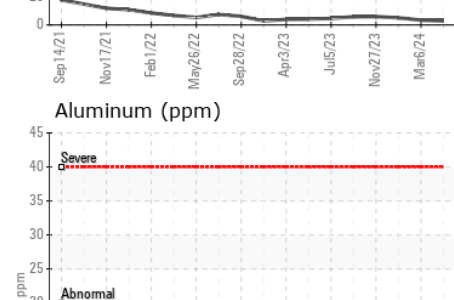
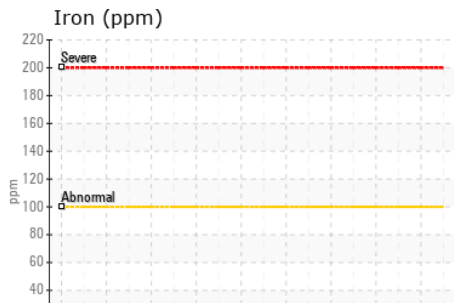
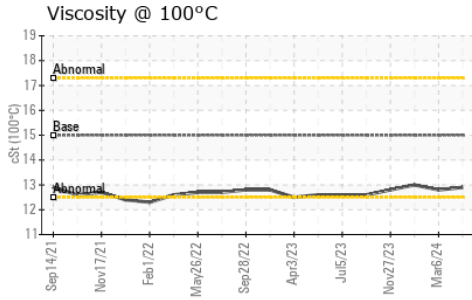
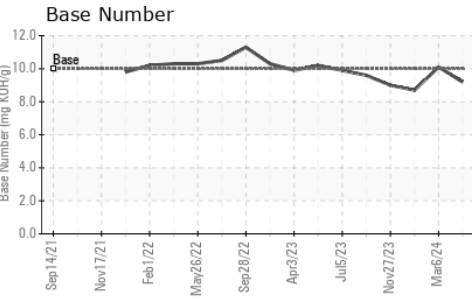
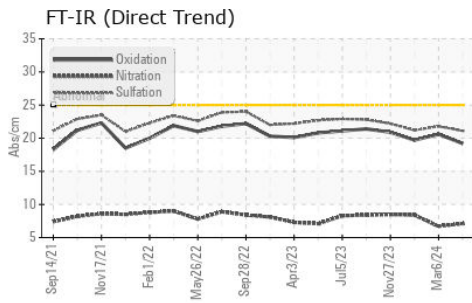
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	6	6	6
Potassium	ppm	ASTM D5185m	>20	0	0	2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>3	0.1	0.1	0.2
Nitration	Abs/cm	*ASTM D7624	>20	7.1	6.7	8.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	21.1	21.8	21.2
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		2	2	2
Boron	ppm	ASTM D5185m	2.5	53	41	46
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0.7	55	42	63
Manganese	ppm	ASTM D5185m	0.0	<1	0	<1
Magnesium	ppm	ASTM D5185m	256	492	498	540
Calcium	ppm	ASTM D5185m	2057	1518	1682	1459
Phosphorus	ppm	ASTM D5185m	935	740	811	820
Zinc	ppm	ASTM D5185m	1223	837	898	964
Sulfur	ppm	ASTM D5185m	4079	2852	3134	2783
Oxidation	Abs/.1mm	*ASTM D7414	>25	19.2	20.6	19.7
Base Number (BN)	mg KOH/g	ASTM D2896	10	9.2	10.1	8.7
Visc @ 100°C	cSt	ASTM D445	15.0	12.9	12.8	13.0



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : VCP449842
Lab Number : 06155533
Unique Number : 10990956
Test Package : MOB 1 (Additional Tests: TBN)

SAIIA CONSTRUCTION LLC
 4400 LEWISBURG RD
 BIRMINGHAM, AL
 US 35207
 Contact: STEPHANI BRITTON
 sbritton@saiia.com;doug.bogart@wearcheck.com
 T: (205)943-2268
 F: (205)943-2269

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)