

Machine Id HAMM HD120 H2070092 Component Diesel Engine Fluid {not provided} (---- GAL)

RECOMMENDATION

We advise that you check for faulty combustion and a possible overheat condition. We advise that you check the engine tuning and timing. We advise that you check for the source of the coolant leak. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

Iron ppm levels are abnormal. Cylinder, crank, or cam shaft wear is indicated.

CONTAMINATION			
	\mathbf{c}		
		WHN 2	

There is an abnormal level of nitration indicated. Test for glycol is positive. Light fuel dilution occurring. There is a high concentration of glycol present in the oil. No other contaminants were detected in the oil.

	Test	UOM	Method	Limit/Abn	Cı	urrent	History1	History2
	Sample Number		Client Info		JF	0209466	JR0197690	
	Sample Date		Client Info		19	Mar 2024	19 Mar 2024	
	Machine Age	hrs	Client Info		71	99	7199	
	Oil Age	hrs	Client Info		67	79	6779	
	Filter Age	hrs	Client Info		0		0	
	Oil Changed		Client Info		N/	Α	Not Changd	
	Filter Changed		Client Info		N/	Α	Not Changd	
	Sample Status				SE	EVERE	SEVERE	
	Iron	ppm	ASTM D5185m	>100		100	🔺 177	
	Chromium	ppm	ASTM D5185m	>20		2	4	
	Nickel	ppm	ASTM D5185m	>4		0	1	
	Titanium	ppm	ASTM D5185m			0	<1	
	Silver	ppm	ASTM D5185m	>3		0	0	
	Aluminum	ppm	ASTM D5185m	>20		11	17	
	Lead	ppm	ASTM D5185m	>40		<1	5	
	Copper	ppm	ASTM D5185m	>330		7	6	
	Tin	ppm	ASTM D5185m	>15		3	2	
	Vanadium	ppm	ASTM D5185m			0	<1	
	White Metal	scalar	*Visual	NONE		NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE		NONE	NONE	
	0'''					•	4.0	
	Silicon	ppm	ASTM D5185m	>25		9	12	
	Potassium	ppm	ASTM D5185m	>20		678	▲ 306	
	Fuel	%	ASTM D3524	>5		2.7	▲ 7.1	
	Water	0/	WC Method	>0.2		NEG	NEG	
	Glycol	%	*ASTM D2982	0		0.12	▲ 0.10 0.4	
	Soot %	%	*ASTM D7844	>3		0.8 61.3	13.2	
	Nitration Sulfation	Abs/cm Abs/.1mm	*ASTM D7624 *ASTM D7415	>20 >30		01.3	21.0	
	Silt	scalar	*Visual	NONE		0.0 NONE	NONE	
	Debris	scalar	*Visual	NONE		NONE	NONE	
	Sand/Dirt			NONE		NONE	NONE	
		scalar scalar	*Visual *Visual	NORML		NORML	NORML	
	Appearance Odor	scalar	*Visual	NORML		NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2		NEG	NEG	
		Scalai	visuai	>0.2		NEG	NLG	
	Sodium	ppm	ASTM D5185m			635	A 376	
	Boron	ppm	ASTM D5185m			108	9	
	Barium	ppm	ASTM D5185m			2	0	
	Molybdenum	ppm	ASTM D5185m			72	89	
	Manganese	ppm	ASTM D5185m			5	1	
	Magnesium	ppm	ASTM D5185m			306	931	
	Calcium	ppm	ASTM D5185m			567	1152	
	Phosphorus	ppm	ASTM D5185m			525	1058	
	Zinc	ppm	ASTM D5185m			910	1257	
	Sulfur	ppm	ASTM D5185m			2265	3054	
	Oxidation	Abs/.1mm	*ASTM D7414	>25		51.7	17.1	
	Base Number (BN)	mg KOH/g	ASTM D2896			75.6	10.0	
	Visc @ 100°C	cSt	ASTM D445		4	33.7	1 1.6	

FLUID CONDITION

A small degree of oil oxidation was indicated. The oil viscosity is higher than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. An additive depletion is indicated. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



