WEAR CONTAMINATION FLUID CONDITION **NORMAL NORMAL NORMAL**

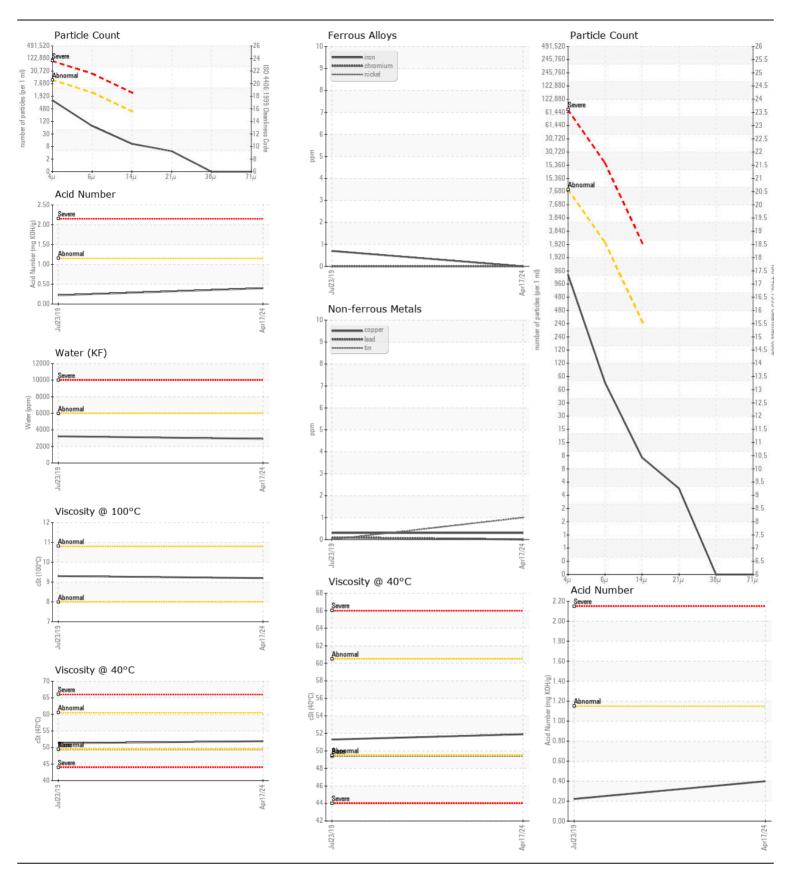
Machine Id

INGERSOLL RAND COMPRESSOR 5

Air Compressor

INGERSOLL-RAND SSR ULTRA COOLANT (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		TO50000994	TO5000746	
	Sample Date		Client Info		17 Apr 2024	23 Jul 2019	
	Machine Age	hrs	Client Info		30066	0	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	N/A	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>50	0	<1	
	Chromium	ppm	ASTM D5185m		0	0	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>10	0	<1	
	Lead	ppm	ASTM D5185m	>20	0	<1	
	Copper	ppm	ASTM D5185m	>40	<1	<1	
	Tin	ppm	ASTM D5185m	>5	1	0	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	nnm	ASTM D5185m	. 25	4	5	
CONTAMINATION	Potassium	ppm	ASTM D5185m		4	2	
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.	Water	%	ASTM D5103111		0.292	0.322	
	ppm Water	ppm	ASTM D6304		2922	3220	
	Particles >4µm	ррпп	ASTM D7647		1077	4313	
	Particles >6µm		ASTM D7647		64	443	
	Particles >14µm		ASTM D7647		9	28	
	Particles >21µm		ASTM D7647		4	8	
	Particles >38µm		ASTM D7647		0	0	
	Particles >71μm		ASTM D7647	>4	0	0	
	Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/13/10	19/16/12	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.6	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		7	8	
LOID CONDITION	Boron	ppm	ASTM D5185m	0	0	3	
The AN level is acceptable for this fluid. The condition of the oil is	Barium	ppm	ASTM D5105m		511	699	
suitable for further service.	Molybdenum	ppm	ASTM D5185m		0	0	
	Manganese	ppm	ASTM D5185m		0	<1	
	Magnesium	ppm	ASTM D5185m	0	2	<1	
	Calcium	ppm	ASTM D5185m		10	3	
	Phosphorus	ppm	ASTM D5185m		9	7	
	Zinc	ppm	ASTM D5185m		118	66	
	Sulfur	ppm	ASTM D5185m		377	271	
	Acid Number (AN)		ASTM D8045		0.399	0.222	
	Visc @ 40°C	cSt	ASTM D445	49.4	51.9	51.3	
	Visc @ 100°C	cSt	ASTM D445		9.2	9.3	
	Viscosity Index (VI)	Caala	ASTM D2270	161	160	165	





Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : TO50000994 Lab Number : 06155933

Unique Number: 10991356

Received **Tested** Diagnosed

: 22 Apr 2024 : 23 Apr 2024

: 24 Apr 2024 - Jonathan Hester

Test Package: IND 2 (Additional Tests: KF, KV100, PrtCount, VI) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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