

OIL ANALYSIS REPORT

Area DPO [9433] KAESER 1117 - ADM Component Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		UDI06156160	UCH05905597	UCH05816615
	Sample Date		Client Info		11 Apr 2024	07 Jul 2023	21 Mar 2023
	Machine Age	hrs	Client Info		51619	0	42654
	Oil Age	hrs	Client Info		6408	0	4699
	Filter Age	hrs	Client Info		6408	0	3698
	Oil Changed		Client Info		Changed	N/A	Not Changd
	Filter Changed		Client Info		Changed	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>50	<1	0	<1
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	<1	0	0
	Nickel	ppm	ASTM D5185m	>3	<1	0	0
	Titanium	ppm	ASTM D5185m	>3	<1	0	0
	Silver	ppm	ASTM D5185m	>2	0	0	0
	Aluminum	ppm	ASTM D5185m	>10	2	<1	0
	Lead	ppm	ASTM D5185m	>10	0	0	0
	Copper	ppm	ASTM D5185m	>50	2	1	2
	Tin	ppm	ASTM D5185m	>10	<1	<1	0
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	<1	0	0
	Potassium	ppm	ASTM D5185m		1	0	<1
There is no indication of any contamination in the oil.	Water	pp	WC Method	>0.05	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	0	0
	Boron	ppm	ASTM D5185m	0.1	0	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		<1	0	0
	Molybdenum	ppm	ASTM D5185m		<1	0	0
	Manganese	ppm	ASTM D5185m		0	<1	0
	Magnesium	ppm	ASTM D5185m		<1	<1	2
	Calcium	ppm	ASTM D5185m		<1	<1	0
	Phosphorus	ppm	ASTM D5185m		119	180	243
	Zinc	ppm	ASTM D5185m		<1	0	31

Sulfur

Visc @ 40°C

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662

0.73

45.5

226

1.12

45.5

ASTM D5185m 1290

ASTM D445 44.56

ppm

cSt

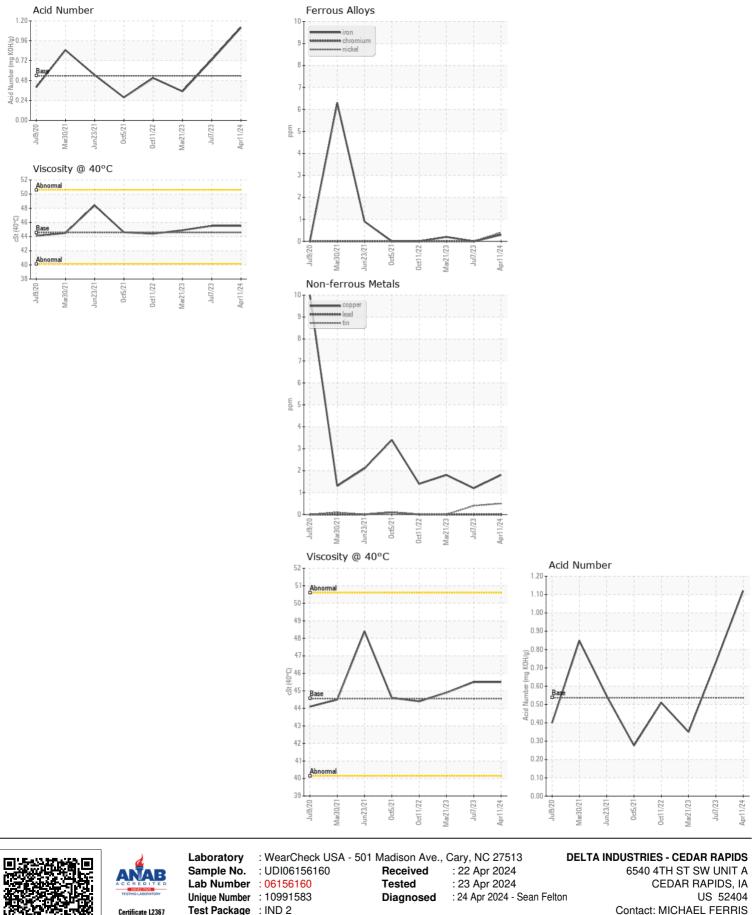
Acid Number (AN) mg KOH/g ASTM D8045 0.537

876

0.35

44.9

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL



To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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