

## WEAR SEVERE CONTAMINATION NORMAL FLUID CONDITION ATTENTION

Machine Id MACK 1430

Blower

## PETRO CANADA SYNDURO SHB ISO 220 (3 QTS)

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

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The copper level is severe. The iron level is severe.

## CONTAMINATION

There is no indication of any contamination in the oil.

## FLUID CONDITION

The oil viscosity is higher than normal. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0107636		
Sample Date		Client Info		16 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		48		
Filter Age	hrs	Client Info		48		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
Iron	ppm		>20	<b>2</b> 65		
Chromium	ppm	ASTM D5185m	>20	3		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	6		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	<b>1</b> 78		
Tin	ppm	ASTM D5185m	>20	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Yellow Metal Silicon		*Visual ASTM D5185m	NONE	NONE 6		
	ppm					
Silicon		ASTM D5185m	>15	6		
Silicon Potassium	ppm ppm	ASTM D5185m ASTM D5185m WC Method	>15	6 0		
Silicon Potassium Water	ppm	ASTM D5185m ASTM D5185m	>15 >20	6 0 NEG		
Silicon Potassium Water Silt Debris	ppm ppm scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual	>15 >20 NONE	6 0 NEG NONE		
Silicon Potassium Water Silt Debris Sand/Dirt	ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual	>15 >20 NONE NONE NONE	6 0 NEG NONE NONE		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance	ppm ppm scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>15 >20 NONE NONE NONE NORML	6 0 NEG NONE NONE NONE NORML		
Silicon Potassium Water Silt Debris Sand/Dirt	ppm ppm scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual	>15 >20 NONE NONE NONE	6 0 NEG NONE NONE		  
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual	>15 >20 NONE NONE NONE NORML	6 0 NEG NONE NONE NORML NORML NEG		  
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>15 >20 NONE NONE NONE NORML	6 0 NEG NONE NONE NORML NORML NEG 6		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm ppm scalar scalar scalar scalar scalar scalar gpm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>15 >20 NONE NONE NORML NORML	6 0 NEG NONE NONE NORML NORML NEG 6 <1		    
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>15 >20 NONE NONE NONE NORML	6 0 NEG NONE NONE NORML NORML NEG 6 <1 6		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>15 >20 NONE NONE NORML NORML	6 0 NEG NONE NONE NORML NORML NEG 6 <1 6 4		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>15 >20 NONE NORME NORML S.0	6 0 NEG NONE NONE NORML NORML NEG 6 <1 6 4 2		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>15 >20 NONE NONE NORML NORML 5.0	6 0 NEG NONE NONE NORML NORML NEG 6 <1 6 4		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>15 >20 NONE NORME NORML S.0	6 0 NEG NONE NONE NORML NORML NEG 6 <1 6 4 2		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>15 >20 NONE NONE NORML NORML 5.0	6 0 NEG NONE NONE NORML NORML NEG 6 <1 6 4 2 3		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>15 >20 NONE NONE NORML NORML 5.0	6 0 NEG NONE NONE NORML NORML NEG 6 <1 6 4 2 3 22		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium Calcium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>15 >20 NONE NORME NORML S.0 5.0 5.0 100	6 0 NEG NONE NONE NORML NORML NEG 6 <1 6 <1 6 4 2 3 22 3 22		

Report Id: ZFOCHI [WUSCAR] 06156318 (Generated: 04/24/2024 14:26:45) Rev: 1

Submitted By: MIKE PROCANIN



