WEAR ABNORMAL CONTAMINATION SEVERE FLUID CONDITION NORMAL



Area [W02008222] Machine Id VOLVO EC350 314382 Component Rear Left Final Drive Fluid MOBIL MOBILUBE HD 85W140 (2 GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. (Customer Sample Comment: W02008222)

WEAR

Gear wear is indicated.

CONTAMINATION

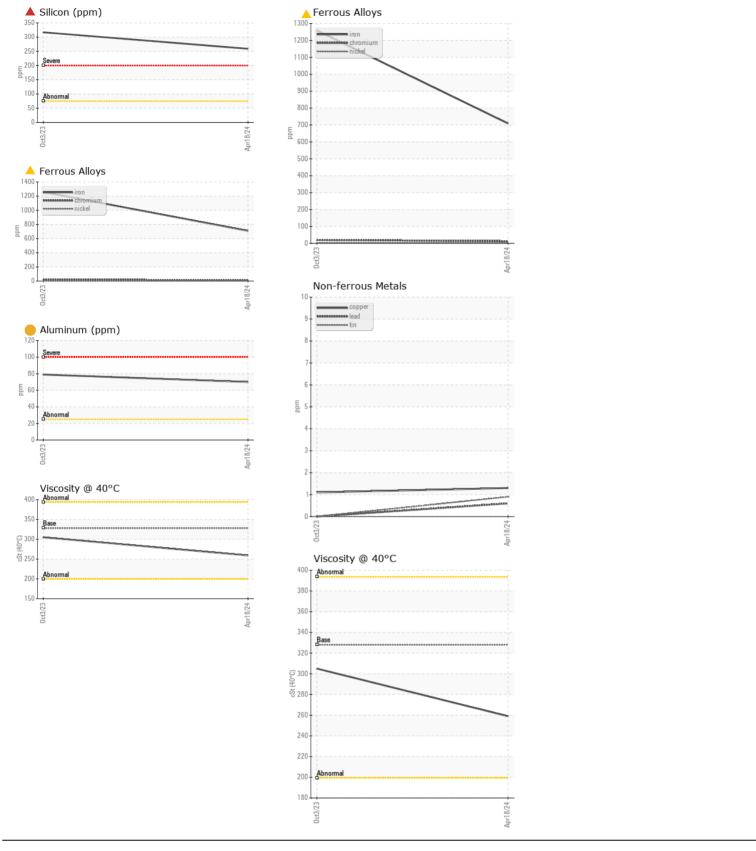
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.

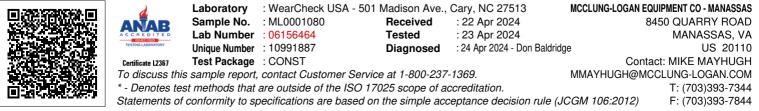
FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ML0001080	VCP418138	
Sample Date		Client Info		18 Apr 2024	03 Oct 2023	
Machine Age	hrs	Client Info		2470	1984	
Oil Age	hrs	Client Info		500	500	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Changed	
Filter Changed		Client Info		N/A	N/A	
Sample Status				SEVERE	SEVERE	
					4050	
Iron	ppm	ASTM D5185m	>500	A 709	▲ 1258	
Chromium	ppm	ASTM D5185m	>10	<mark>▲</mark> 13	<u> </u>	
Nickel	ppm	ASTM D5185m	>10	1	2	
Titanium	ppm	ASTM D5185m		7	8	
Silver	ppm	ASTM D5185m	05	0	0	
Aluminum	ppm	ASTM D5185m	>25	7 0	79	
Lead	ppm	ASTM D5185m	>25	<1	0	
Copper	ppm	ASTM D5185m	>50	1	1	
Tin	ppm	ASTM D5185m	>10	<1	0	
Vanadium	ppm	ASTM D5185m	NONE	<1	<1	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>75	4 259	3 17	
Potassium	ppm	ASTM D5185m	>20	16	18	
Water		WC Method	>0.2	NEG	NEG	
Silt	scalar	*Visual	NONE	NONE	MODER	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Codium				а	л л	
Sodium	ppm	ASTM D5185m		4 122	4	
Boron Barium	ppm	ASTM D5185m ASTM D5185m			0	
Molybdenum	ppm	ASTM D5185m		<1 9		
Manganese	ppm	ASTM D5185m		9 6	<1 11	
Manganese	ppm	ASTM D5185m		62	0	
Calcium	ppm	ASTM D5185m		62 150	28	
Phosphorus	ppm	ASTM D5185m		850	28 917	
Zinc	ppm	ASTM D5185m		124	3	
-	ppm				19840	
Sulfur Visc @ 40°C	ppm cSt	ASTM D5185m ASTM D445	328	27494 259	305	

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