WEAR ABNORMAL CONTAMINATION SEVERE FLUID CONDITION NORMAL



Area [W02008222] Machine Id VOLVO EC350 314382 Component Rear Left Final Drive Fluid MOBIL MOBILUBE HD 85W140 (2 GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. (Customer Sample Comment: W02008222)

WEAR

Gear wear is indicated.

CONTAMINATION

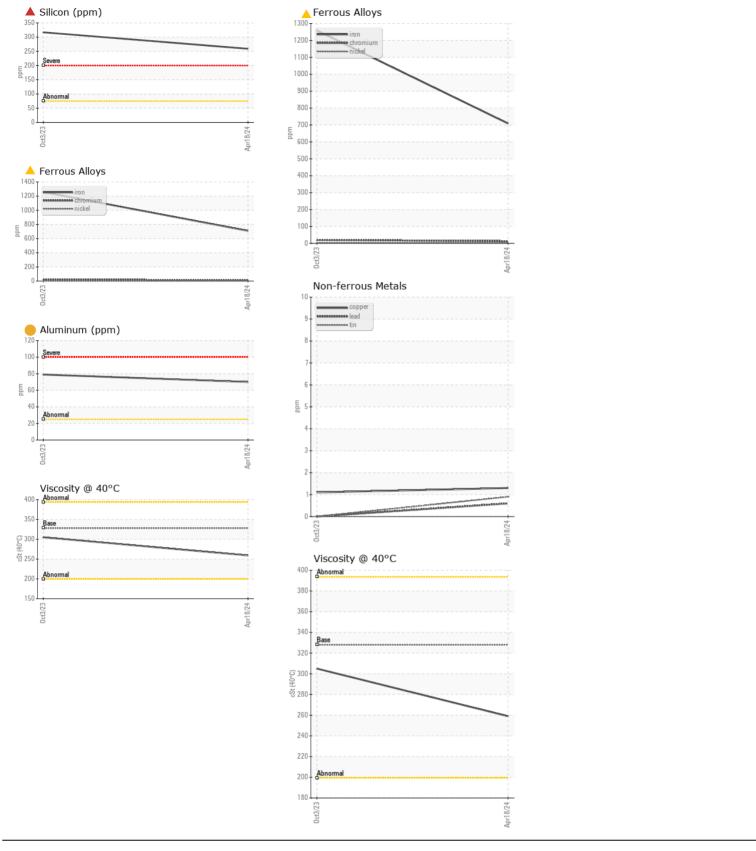
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.

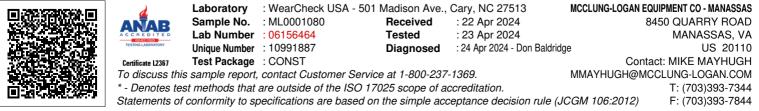
FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

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|---------------------------------------|------------|----------------------------|-----------|-------------------|-------------|----------|
| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| Sample Number | | Client Info | | ML0001080 | VCP418138 | |
| Sample Date | | Client Info | | 18 Apr 2024 | 03 Oct 2023 | |
| Machine Age | hrs | Client Info | | 2470 | 1984 | |
| Oil Age | hrs | Client Info | | 500 | 500 | |
| Filter Age | hrs | Client Info | | 0 | 0 | |
| Oil Changed | | Client Info | | Changed | Changed | |
| Filter Changed | | Client Info | | N/A | N/A | |
| Sample Status | | | | SEVERE | SEVERE | |
| | | | | | 4050 | |
| Iron | ppm | ASTM D5185m | >500 | A 709 | ▲ 1258 | |
| Chromium | ppm | ASTM D5185m | >10 | <mark>▲</mark> 13 | <u> </u> | |
| Nickel | ppm | ASTM D5185m | >10 | 1 | 2 | |
| Titanium | ppm | ASTM D5185m | | 7 | 8 | |
| Silver | ppm | ASTM D5185m | 05 | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >25 | 7 0 | 79 | |
| Lead | ppm | ASTM D5185m | >25 | <1 | 0 | |
| Copper | ppm | ASTM D5185m | >50 | 1 | 1 | |
| Tin | ppm | ASTM D5185m | >10 | <1 | 0 | |
| Vanadium | ppm | ASTM D5185m | NONE | <1 | <1 | |
| White Metal | scalar | *Visual | NONE | NONE | NONE | |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| Silicon | ppm | ASTM D5185m | >75 | 4 259 | 3 17 | |
| Potassium | ppm | ASTM D5185m | >20 | 16 | 18 | |
| Water | | WC Method | >0.2 | NEG | NEG | |
| Silt | scalar | *Visual | NONE | NONE | MODER | |
| Debris | scalar | *Visual | NONE | NONE | NONE | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| Appearance | scalar | *Visual | NORML | NORML | NORML | |
| Odor | scalar | *Visual | NORML | NORML | NORML | |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | |
| Codium | | | | а | л л | |
| Sodium | ppm | ASTM D5185m | | 4 122 | 4 | |
| Boron Barium | ppm | ASTM D5185m ASTM D5185m | | | 0 | |
| Molybdenum | ppm | ASTM D5185m | | <1 9 | | |
| Manganese | ppm | ASTM D5185m | | 9 6 | <1 11 | |
| Manganese | ppm | ASTM D5185m | | 62 | 0 | |
| Calcium | ppm | ASTM D5185m | | 62 150 | 28 | |
| Phosphorus | ppm | ASTM D5185m | | 850 | 28 917 | |
| Zinc | ppm | ASTM D5185m | | 124 | 3 | |
| - | ppm | | | | 19840 | |
| | | | | | | |
| Sulfur Visc @ 40°C | ppm cSt | ASTM D5185m ASTM D445 | 328 | 27494 259 | 305 | |

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