



# OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>ATTENTION</b>

Area

[SWO-071198]

Machine Id

EPIROC TMG21SED0223

Component

Compressor

Fluid

REFRIG COMP OIL ISO 68 (--- GAL)

## RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP449850	VCP445308	VCP441458
Sample Date		Client Info		16 Apr 2024	06 Mar 2024	30 Jan 2024
Machine Age	hrs	Client Info		4708	4459	4133
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changed	Not Changed	Changed
Filter Changed		Client Info		Not Changed	Not Changed	Changed
Sample Status				ABNORMAL	NORMAL	NORMAL

## WEAR

The iron level is abnormal.

Iron	ppm	ASTM D5185m	>50	▲ 51	0	2
Chromium	ppm	ASTM D5185m	>5	0	0	<1
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>15	1	0	<1
Lead	ppm	ASTM D5185m	>65	0	0	<1
Copper	ppm	ASTM D5185m	>65	7	0	<1
Tin	ppm	ASTM D5185m	>10	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

## CONTAMINATION

There is no indication of any contamination in the oil.

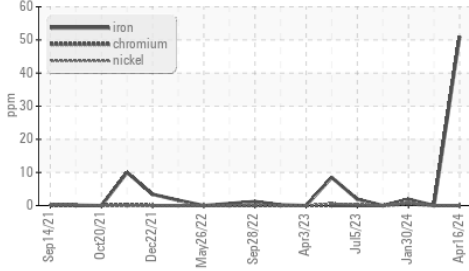
Silicon	ppm	ASTM D5185m	>35	8	0	2
Potassium	ppm	ASTM D5185m	>20	3	0	1
Water		WC Method	>0.1	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

## FLUID CONDITION

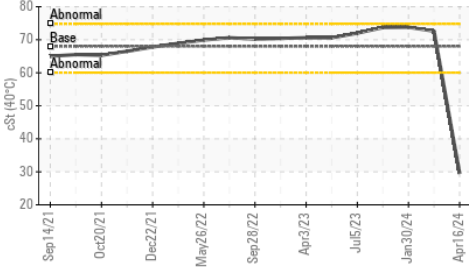
The oil viscosity is lower than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type.

Sodium	ppm	ASTM D5185m		5	<1	0
Boron	ppm	ASTM D5185m	5	● 77	0	0
Barium	ppm	ASTM D5185m	5	5	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	<1
Manganese	ppm	ASTM D5185m		4	0	<1
Magnesium	ppm	ASTM D5185m	5	<1	0	<1
Calcium	ppm	ASTM D5185m	12	● 80	0	4
Phosphorus	ppm	ASTM D5185m	12	● 201	13	34
Zinc	ppm	ASTM D5185m	12	19	0	8
Sulfur	ppm	ASTM D5185m	1000	● 2264	0	0
Visc @ 40°C	cSt	ASTM D445	68	● 29.5	72.6	73.8

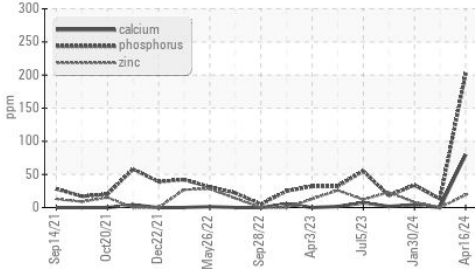
▲ Ferrous Alloys



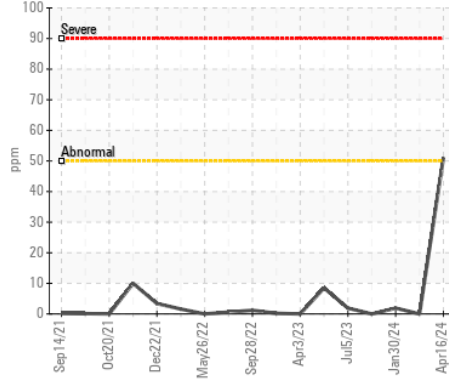
● Viscosity @ 40°C



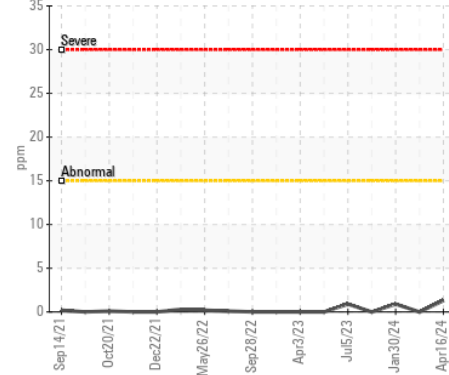
● Additives



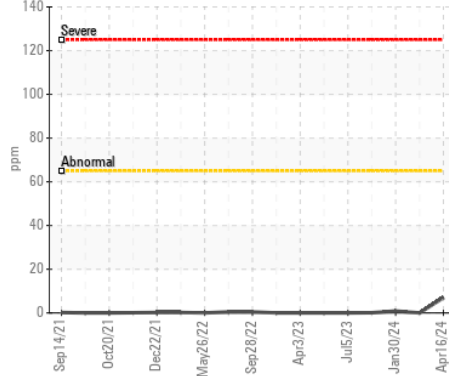
▲ Iron (ppm)



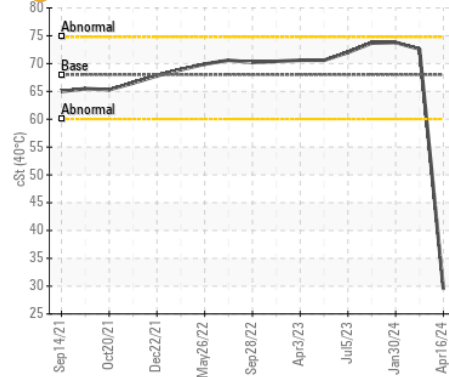
Aluminum (ppm)



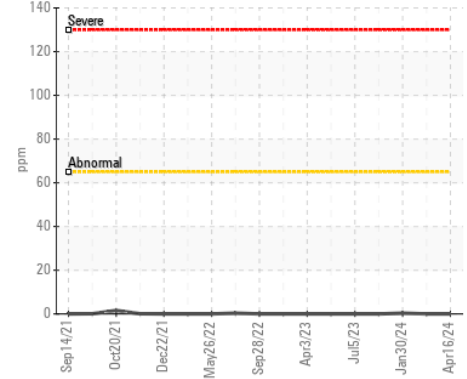
Copper (ppm)



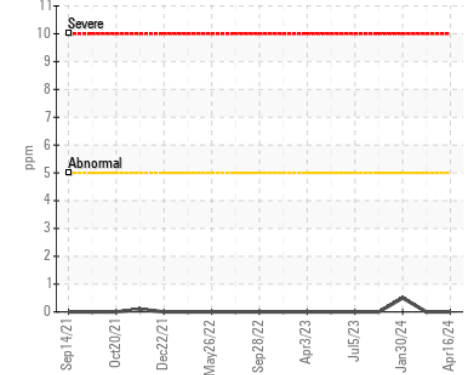
● Viscosity @ 40°C



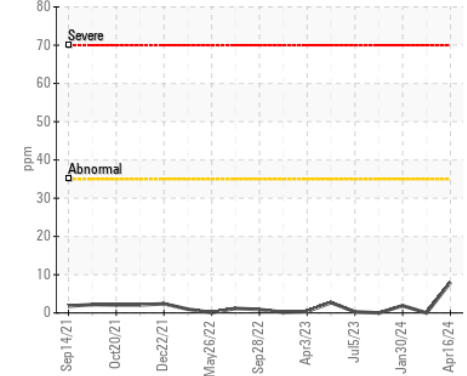
Lead (ppm)



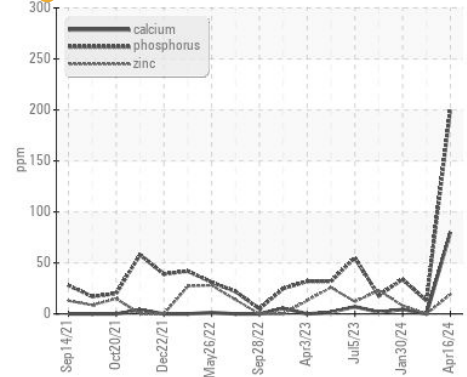
Chromium (ppm)



Silicon (ppm)



● Additives



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : VCP449850

Lab Number : 06156479

Unique Number : 10991902

Test Package : MOB 1

Received : 22 Apr 2024

Tested : 26 Apr 2024

Diagnosed : 26 Apr 2024 - Jonathan Hester

SAIIA CONSTRUCTION LLC

4400 LEWISBURG RD

BIRMINGHAM, AL

US 35207

Contact: STEPHANI BRITTON

sbritton@saiia.com;doug.bogart@wearcheck.com

T: (205)943-2268

F: (205)943-2269

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)