

Machine Id **CRN032** Component **Hydraulic System** Fluid **PETRO CANADA HYDREX AW 68 (--- GAL)**

RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: New purchase PM-4 changed fluid and filters)

WEAR

All component wear rates are normal.

CONTAMINATION

There is no indication of any contamination in the oil.

FLUID CONDITION

The oil viscosity is lower than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0109346		
Sample Date		Client Info		15 Apr 2024		
Machine Age	hrs	Client Info		3980		
Oil Age	hrs	Client Info		3980		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status				ATTENTION		
				40		
Iron	ppm	ASTM D5185m	>20	13		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	10	0		
Aluminum	ppm	ASTM D5185m	>10	5		
Lead	ppm	ASTM D5185m	>10	3		
Copper	ppm	ASTM D5185m	>75	6		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m	NONE	0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	9		
Potassium	ppm	ASTM D5185m	>20	2		
Water		WC Method	>0.1	NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Co di uni				A		
Sodium	ppm	ASTM D5185m	0	4		
Boron	ppm	ASTM D5185m	0	62		
Barium	ppm	ASTM D5185m	0	12		
Molybdenum	ppm	ASTM D5185m	0	2		
Manganese	ppm	ASTM D5185m	0	<1		
Magnesium	ppm	ASTM D5185m	0	 31 2084 		
Calcium	ppm	ASTM D5185m	50	2084		
Phosphorus Zinc	ppm	ASTM D5185m	330	900		
Sulfur	ppm	ASTM D5185m	430	1013		
	ppm	ASTM D5185m	760	5178		
Visc @ 40°C	cSt	ASTM D445	67.4	6 50.5		

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WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION ATTENTION





