CORROSION CONTAMINANTS COOLANT CONDITION **NORMAL NORMAL NORMAL**

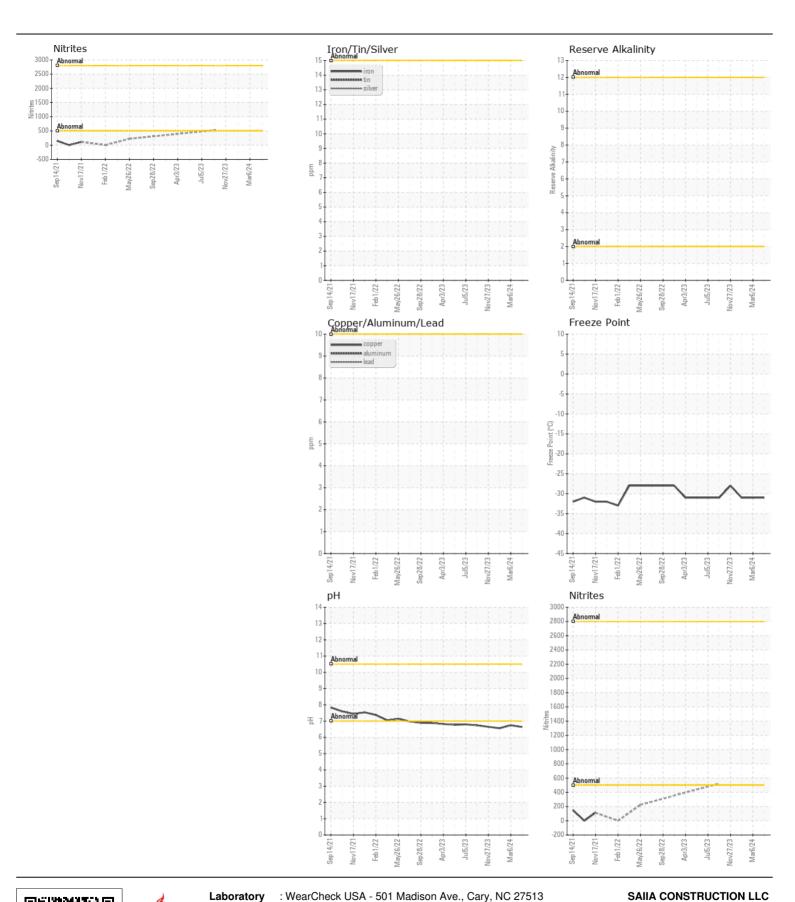
[SWO-071198]

EPIROC TMG21SED0223

Coolant

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--|------------------------|------------|-------------|-----------|-------------|-------------|-------------|
| No corrective action is recommended at this time. The fluid is suitable for further service. | Sample Number | | Client Info | | VCP454591 | VCP445298 | VCP441619 |
| | Sample Date | | Client Info | | 16 Apr 2024 | 06 Mar 2024 | 30 Jan 2024 |
| | Machine Age | hrs | Client Info | | 4708 | 4459 | 4133 |
| | Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| | Oil Changed | | Client Info | | Not Changd | Not Changd | Not Changd |
| | Sample Status | | | | NORMAL | NORMAL | NORMAL |
| CORROSION | Total Dissolved Solids | | | | 302.5 | 317.5 | 311.5 |
| | Coolant Appearance | | *Visual | Clear | normal | normal | normal |
| CONTAMINANTS | Boiling Point | °C | WC Method | | 225 | 225 | 225 |
| There is no indication of any contamination in the coolant. | Specific Gravity | | *ASTM D1298 | | 1.066 | 1.065 | 1.065 |
| | рН | Scale 0-14 | ASTM D1287 | | 6.64 | 6.74 | 6.56 |
| | Nitrites | ppm | AP-053:2009 | | NT | NT | NT |
| | Reserve Alkalinity | Scale 0-20 | *ASTM D1121 | | | | |
| | Percentage Glycol | % | ASTM D3321 | | 48.9 | 48.6 | 48.4 |
| | Freezing Point | °F | ASTM D3321 | | -31 | -31 | -31 |
| | Carboxylate | | | | fail | fail | fail |
| | Coolant Color | | *Visual | | Pink | Pink | Pink |





Laboratory Sample No.

: VCP454591 Lab Number : 06156556 Unique Number: 10991979

Received : 22 Apr 2024 **Tested**

: 23 Apr 2024 : 24 Apr 2024 - Jonathan Hester Diagnosed Test Package : COOL- (Additional Tests: BoilingPoint, COOL, GlycolType)

4400 LEWISBURG RD BIRMINGHAM, AL US 35207

Contact: STEPHANI BRITTON sbritton@saiia.com;doug.bogart@wearcheck.com T: (205)943-2268

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (205)943-2269