



# OIL ANALYSIS REPORT

WEAR	SEVERE
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL



Area

**Mobile Fleet**

Machine Id

**348 - BOOM PIN CAVITY 348 - BOOM PIN CAVITY**

Component

**Top Right Gearbox**

Fluid

**{not provided} (--- GAL)**

## RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0918652	---	---
Sample Date		Client Info		06 Apr 2024	---	---
Machine Age	hrs	Client Info		31991	---	---
Oil Age	hrs	Client Info		1209	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Chngd	---	---
Filter Changed		Client Info		Not Chngd	---	---
Sample Status				SEVERE	---	---

## WEAR

Gear wear is indicated.

Iron	ppm	ASTM D5185m	>200	▲ 18537	---	---
Chromium	ppm	ASTM D5185m	>10	▲ 136	---	---
Nickel	ppm	ASTM D5185m	>10	▲ 39	---	---
Titanium	ppm	ASTM D5185m		9	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	● 67	---	---
Lead	ppm	ASTM D5185m	>50	1	---	---
Copper	ppm	ASTM D5185m	>200	42	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		2	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

## CONTAMINATION

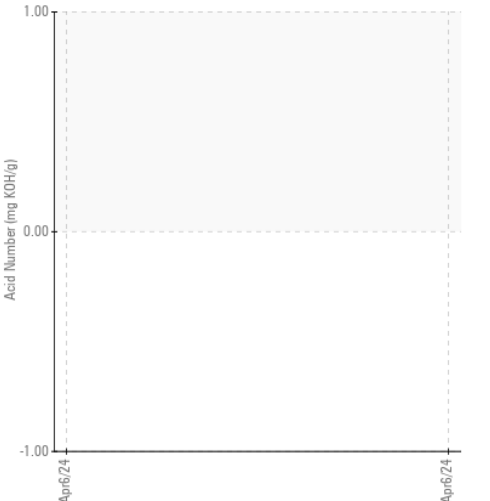
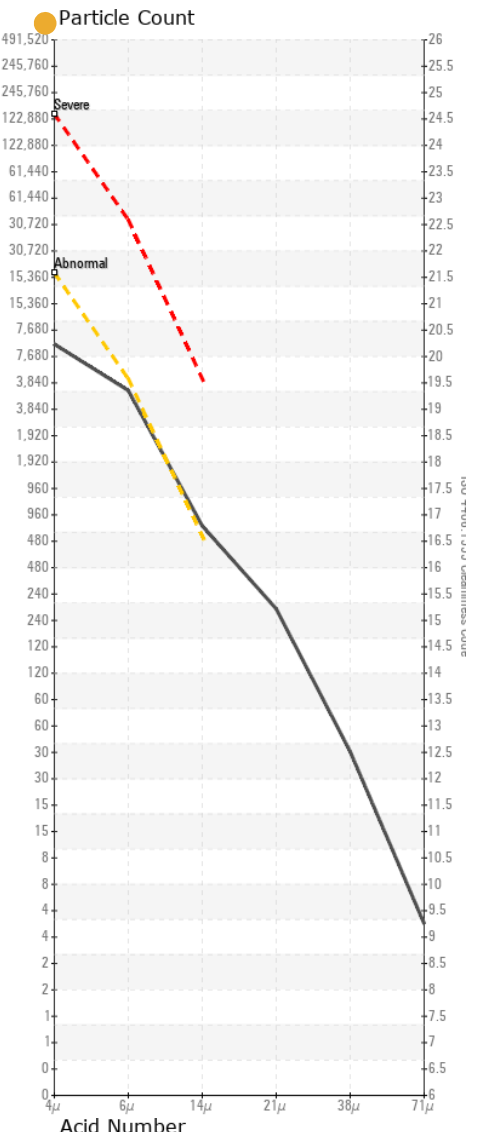
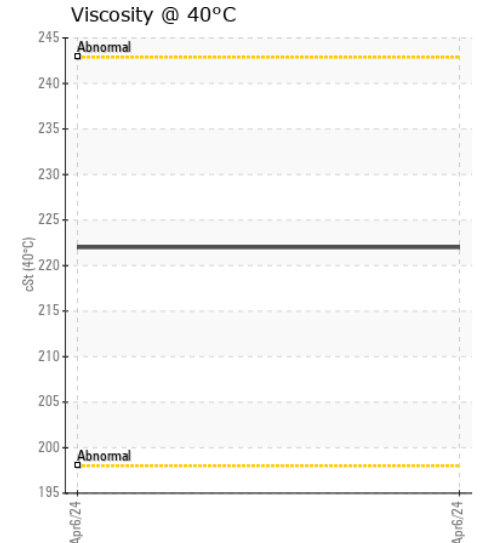
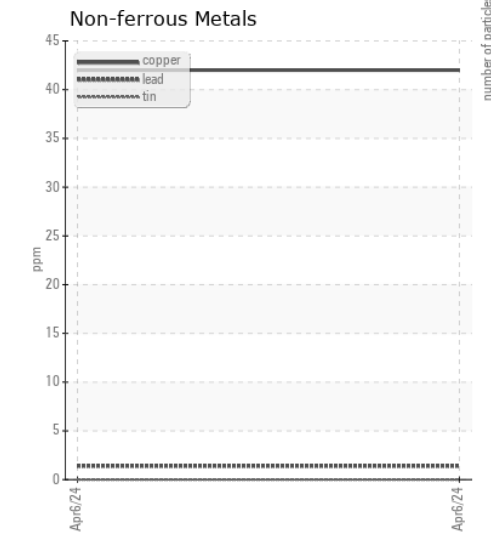
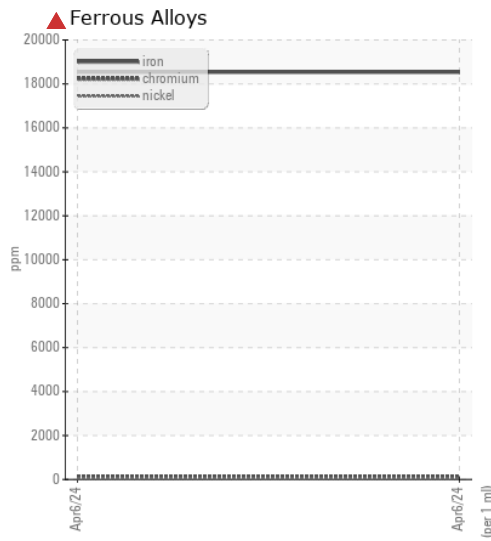
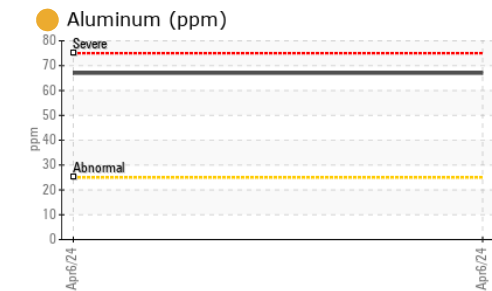
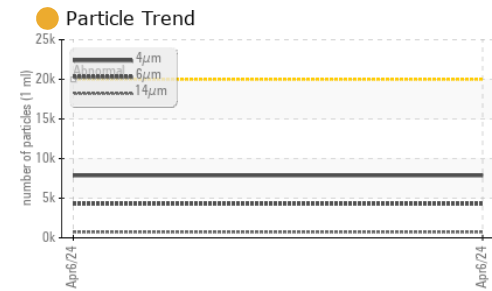
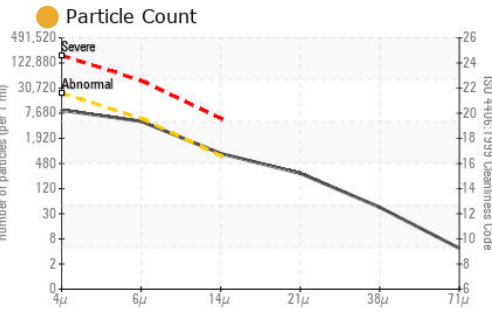
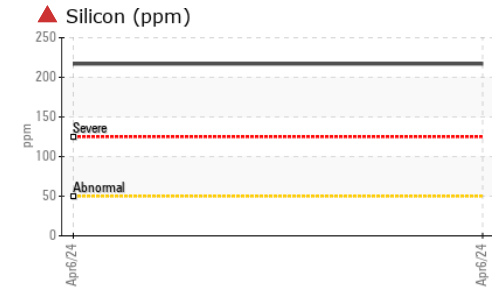
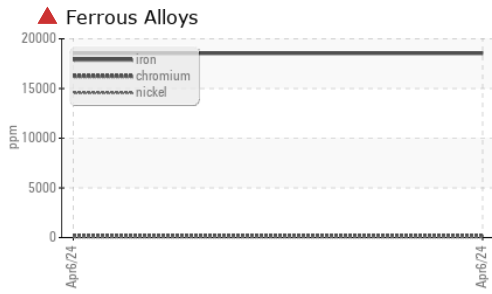
There is a moderate amount of particulates present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m	>50	▲ 217	---	---
Potassium	ppm	ASTM D5185m	>20	14	---	---
Water	%	ASTM D6304	>0.2	0.130	---	---
ppm Water	ppm	ASTM D6304	>2000	1300	---	---
Particles >4µm		ASTM D7647	>20000	7861	---	---
Particles >6µm		ASTM D7647	>5000	4283	---	---
Particles >14µm		ASTM D7647	>640	● 729	---	---
Particles >21µm		ASTM D7647	>160	● 246	---	---
Particles >38µm		ASTM D7647	>40	38	---	---
Particles >71µm		ASTM D7647	>10	4	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	● 20/19/17	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	0.2%	---	---

## FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Sodium	ppm	ASTM D5185m		20	---	---
Boron	ppm	ASTM D5185m		40	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		32	---	---
Manganese	ppm	ASTM D5185m		204	---	---
Magnesium	ppm	ASTM D5185m		28	---	---
Calcium	ppm	ASTM D5185m		270	---	---
Phosphorus	ppm	ASTM D5185m		614	---	---
Zinc	ppm	ASTM D5185m		554	---	---
Sulfur	ppm	ASTM D5185m		15009	---	---
Visc @ 40°C	cSt	ASTM D445		222	---	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0918652 **Received** : 22 Apr 2024  
**Lab Number** : 06156819 **Tested** : 24 Apr 2024  
**Unique Number** : 10992242 **Diagnosed** : 24 Apr 2024 - Jonathan Hester  
**Test Package** : CONST ( Additional Tests: KF, PrtCount )

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Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)