



OIL ANALYSIS REPORT

WEAR	SEVERE
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Area

Mobile Fleet

Machine Id

348 - BOOM PIN CAVITY 348 - BOOM PIN CAVITY

Component

Lower Gearbox

Fluid

{not provided} (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0918644	---	---
Sample Date		Client Info		06 Apr 2024	---	---
Machine Age	hrs	Client Info		31991	---	---
Oil Age	hrs	Client Info		1209	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Chngd	---	---
Filter Changed		Client Info		Not Chngd	---	---
Sample Status				SEVERE	---	---

WEAR

Gear wear is indicated.

Iron	ppm	ASTM D5185m	>200	▲ 2139	---	---
Chromium	ppm	ASTM D5185m	>10	▲ 14	---	---
Nickel	ppm	ASTM D5185m	>10	6	---	---
Titanium	ppm	ASTM D5185m		3	---	---
Silver	ppm	ASTM D5185m		<1	---	---
Aluminum	ppm	ASTM D5185m	>25	● 33	---	---
Lead	ppm	ASTM D5185m	>50	<1	---	---
Copper	ppm	ASTM D5185m	>200	21	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

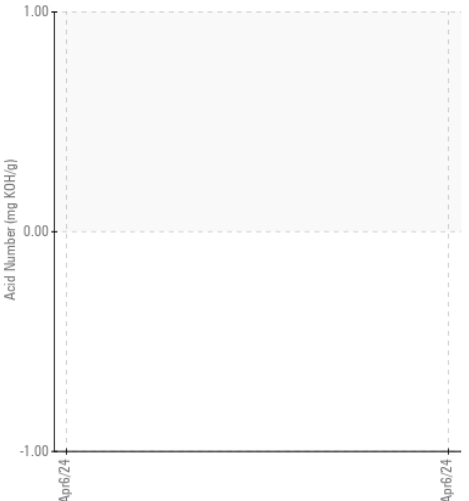
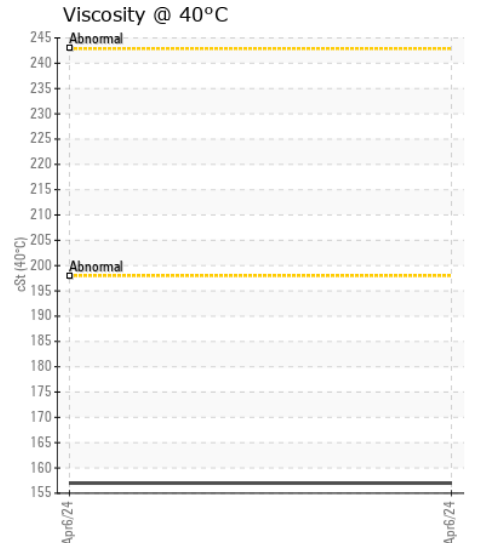
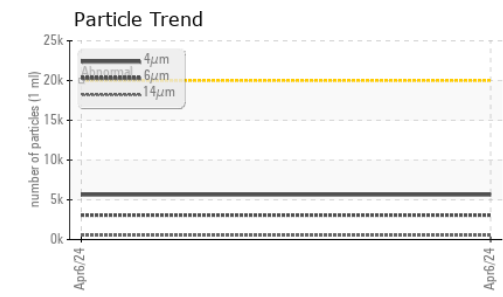
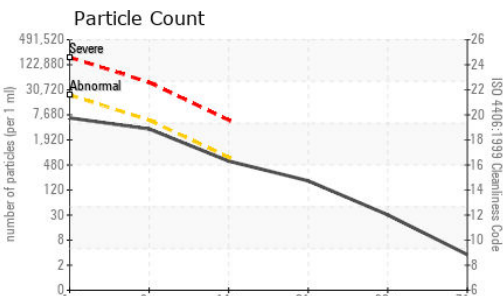
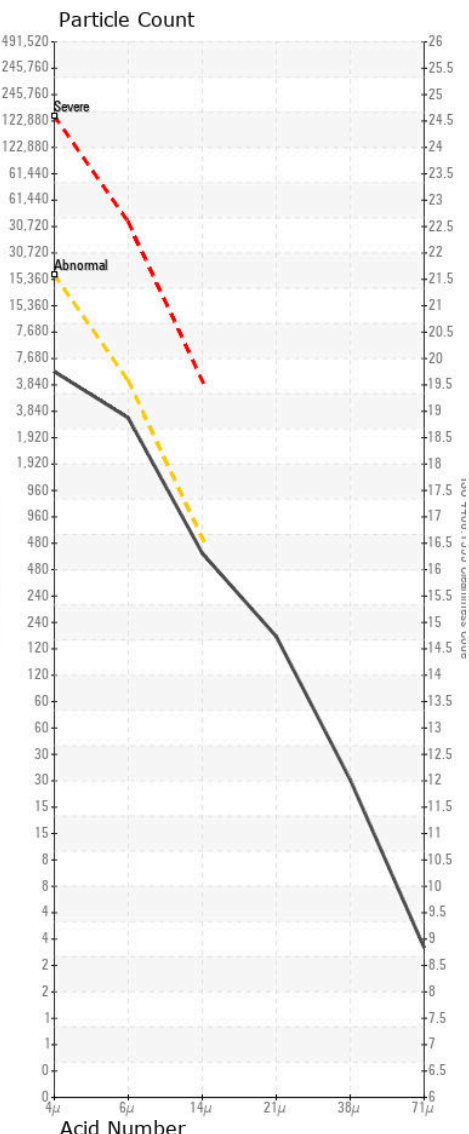
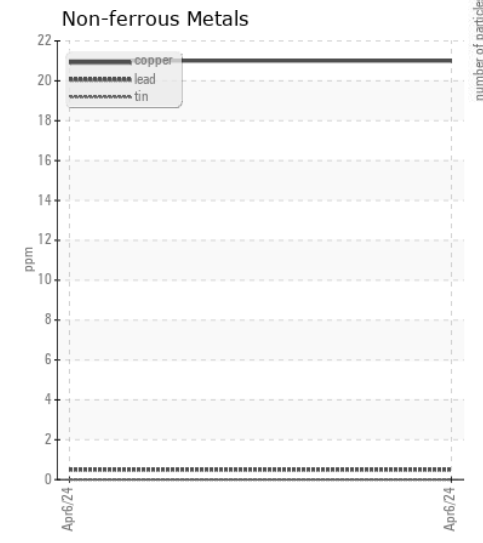
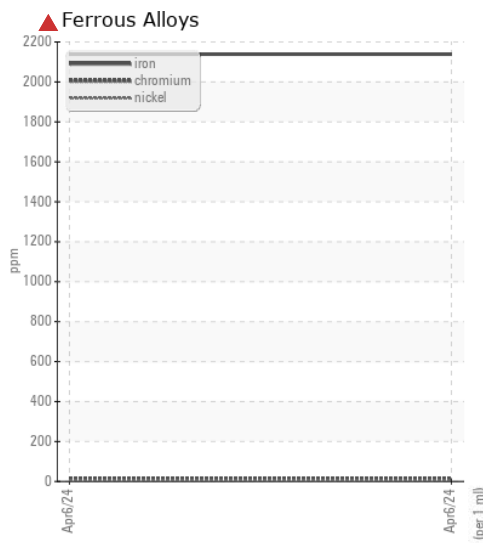
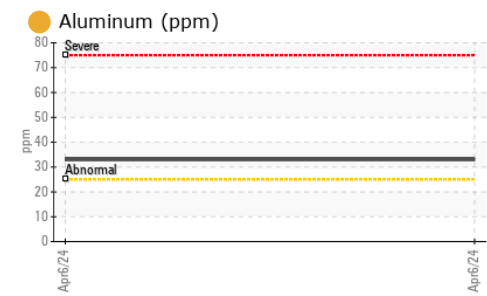
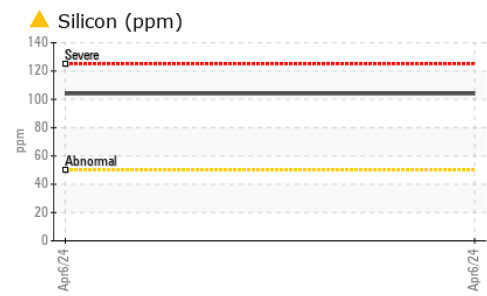
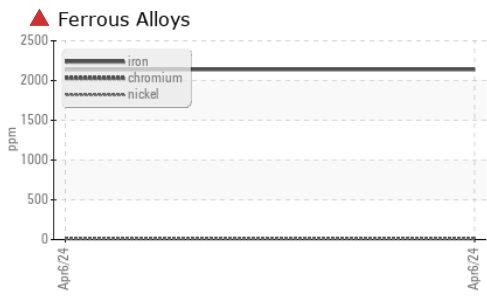
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>50	▲ 104	---	---
Potassium	ppm	ASTM D5185m	>20	10	---	---
Water		WC Method	>0.2	NEG	---	---
Particles >4µm		ASTM D7647	>20000	5637	---	---
Particles >6µm		ASTM D7647	>5000	3071	---	---
Particles >14µm		ASTM D7647	>640	523	---	---
Particles >21µm		ASTM D7647	>160	176	---	---
Particles >38µm		ASTM D7647	>40	27	---	---
Particles >71µm		ASTM D7647	>10	3	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	20/19/16	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Sodium	ppm	ASTM D5185m		10	---	---
Boron	ppm	ASTM D5185m		15	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		4	---	---
Manganese	ppm	ASTM D5185m		23	---	---
Magnesium	ppm	ASTM D5185m		18	---	---
Calcium	ppm	ASTM D5185m		229	---	---
Phosphorus	ppm	ASTM D5185m		589	---	---
Zinc	ppm	ASTM D5185m		395	---	---
Sulfur	ppm	ASTM D5185m		15863	---	---
Visc @ 40°C	cSt	ASTM D445		157	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0918644 **Received** : 22 Apr 2024
Lab Number : 06156821 **Tested** : 24 Apr 2024
Unique Number : 10992244 **Diagnosed** : 24 Apr 2024 - Jonathan Hester
Test Package : CONST (Additional Tests: PrtCount)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)