WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL NORMAL

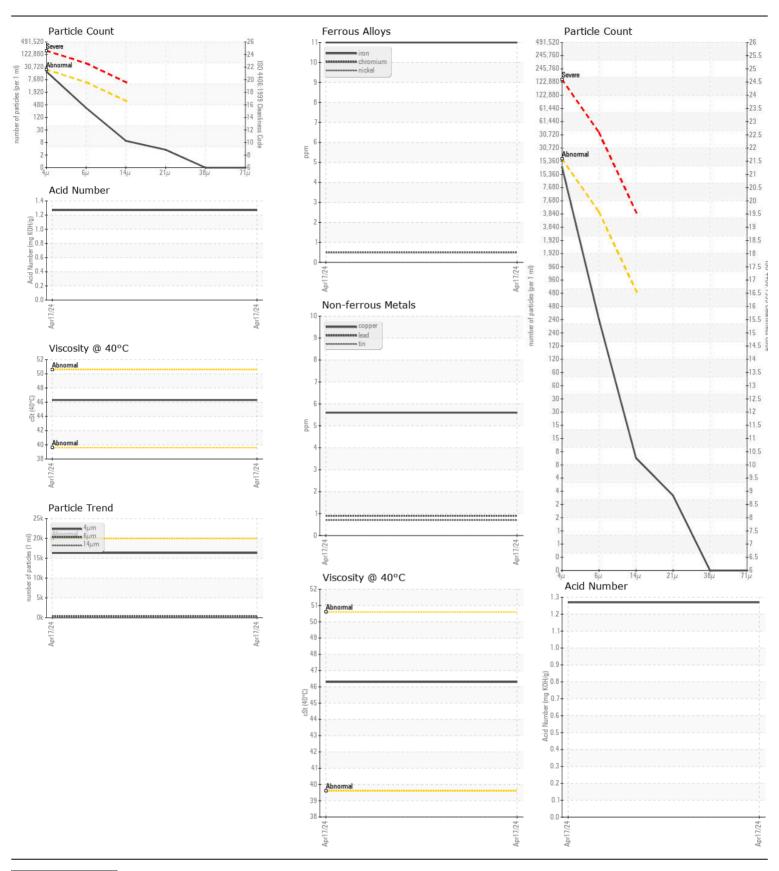


LIEBHERR R926K-LC 052750-1827

Component
Hydraulic System
Fluid

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
RECOMMENDATION	Sample Number	OOW	Client Info	LIIIIUADII	LH0264796		
Resample at the next service interval to monitor.	Sample Date		Client Info		17 Apr 2024		
	Machine Age	hrs	Client Info		540		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185m		11		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		<1		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>5	<1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		<1		
	Aluminum	ppm	ASTM D5185m		3		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m		6		
	Tin	ppm	ASTM D5185m	>5	<1 .4		
	Vanadium	ppm	ASTM D5185m	NIONIE	<1 NONE		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	6		
	Potassium	ppm	ASTM D5185m	>20	3		
The system cleanliness is acceptable for your target ISO 4406	Water		WC Method	>0.1	NEG		
cleanliness code. The system and fluid cleanliness is acceptable.	Particles >4µm		ASTM D7647	>20000	16327		
	Particles >6µm		ASTM D7647	>5000	299		
	Particles >14μm		ASTM D7647	>640	8		
	Particles >21µm		ASTM D7647	>160	3		
	Particles >38µm		ASTM D7647	>40	0		
	Particles >71μm				0		
	Oil Cleanliness		ISO 4406 (c)	>21/19/16	21/15/10		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0		
TEGID CONDITION	Boron	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is	Barium	ppm	ASTM D5185m		0		
suitable for further service.	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		6		
	Calcium	ppm	ASTM D5185m		1390		
	Phosphorus	ppm	ASTM D5185m		626		
	Zinc	ppm	ASTM D5185m		705		
	Sulfur	ppm	ASTM D5185m		4203		
	Acid Number (AN)	mg KOH/g	ASTM D8045		1.27		
	Visc @ 40°C	cSt	ASTM D445		46.3		





Certificate L2367

Laboratory Sample No.

Lab Number : 06156862 Unique Number: 10992285 Test Package : CONST

: LH0264796

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received **Tested** Diagnosed

: 22 Apr 2024 : 23 Apr 2024

: 23 Apr 2024 - Wes Davis

AMERICAN STATE EQUIPMENT CO. 2400 NORTH 14TH AVENUE

Contact/Location: CHRIS BARTNIK - LEC0008

WAUSAU, WI US 54401

F: (715)675-9748

Contact: CHRIS BARTNIK cbartnik@amstate.com T: (715)675-6900

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)