

WEAR NORMAL CONTAMINATION ATTENTION FLUID CONDITION NORMAL

Machine Id KBA 7203 Component Gearbox Fluid {not provided} (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is ISO 100 Gear Oil. Please confirm the oil type and grade, and specify the brand of the oil on your next sample.

WEAR

All component wear rates are normal.

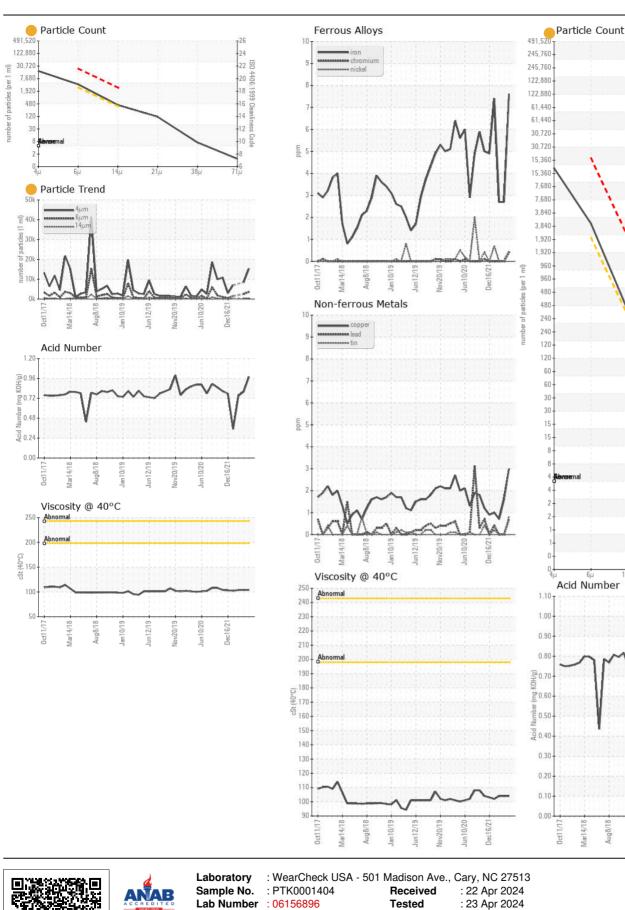
CONTAMINATION

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Numbe	r	Client Info		PTK0001404	PTK0000396	PTK0001301
Sample Date		Client Info		19 Apr 2024	09 Nov 2023	13 Jun 2023
Machine Age	wks	Client Info		0	0	0
Oil Age	wks	Client Info		0	0	0
Filter Age	wks	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed	b	Client Info		N/A	N/A	N/A
Sample Status	5			ATTENTION	ATTENTION	ABNORMAL
Iron	ppm	ASTM D5185m	>200	8	3	3
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>10	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	3	0	0
Lead	ppm	ASTM D5185m	>50	<1	0	0
Copper	ppm	ASTM D5185m	>200	3	2	<1
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	A MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Cilline			50	0	4	4
Silicon	ppm	ASTM D5185m	>50	3	1	<1
Potassium	ppm	ASTM D5185m	>20	2	-	<1 NEG
Water		WC Method	>0.2	NEG	NEG 8440	NEG
Particles >4µn		ASTM D7647	. 0500	15371		
Particles >6µn Particles >14µn		ASTM D7647 ASTM D7647	>2500 >320	3599 367	<ul><li>2520</li><li>329</li></ul>	
Particles >21µn		ASTM D7647 ASTM D7647	>320	100	85	
Particles >38µn		ASTM D7647 ASTM D7647	>20	6	4	
Particles >71µn		ASTM D7647 ASTM D7647	>20	1	1	
Oil Cleanlines		ISO 4406 (c)	>18/15	- 19/16	19/16	
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Wate		*Visual	>0.2	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		0	1	0
Boron	ppm	ASTM D5185m		15	10	11
Barium	ppm	ASTM D5185m		0	0	5
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	5
Calcium	ppm	ASTM D5185m		0	0	7
Phosphorus	ppm	ASTM D5185m		312	299	365
Zinc	ppm	ASTM D5185m		17	17	43
Sulfur	ppm	ASTM D5185m		14892	13525	17506
Acid Number (AN		ASTM D8045		0.98	0.80	0.75
Visc @ 40°C	cSt	ASTM D445		104	104	104



**GRAPHIC PACKAGING** 

Dec16/21

-26

25.5

-25

24.5

-24

-23.5

.23

-22

21 5

20.5

·20

195

19

-18.5

-18

17.5

17

16.5

-16

15.5

15

14.5

-14

13.5

13

12.5

-12

11.5

11

-10

9.5

8.5

6 5

71µ

1500 NICHOLAS BLVD ELK GROVE, IL US 60017 Contact: TONY HILDY anthonyhildy@graphicpkg.com T: (847)437-1700 6:2012) F:

Nov20/1



 Unique Number
 : 10992319
 Diagnosed
 : 23 Apr 2024 - Wes Davis

 Centificate 12367
 Test Package
 : MOB 2 (Additional Tests: PrtCount)
 Control

 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 anthonyhild

 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: TONY HILDY - GRAELK Page 2 of 2

Jan10/19

14u

21µ

38µ