

# WEAR NORMAL CONTAMINATION ATTENTION FLUID CONDITION NORMAL

#### Machine Id KBA 7204 Component Gearbox Fluid {not provided} (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is ISO 100 Gear Oil. Please confirm the oil type and grade, and specify the brand of the oil on your next sample.

### WEAR

All component wear rates are normal.

## CONTAMINATION

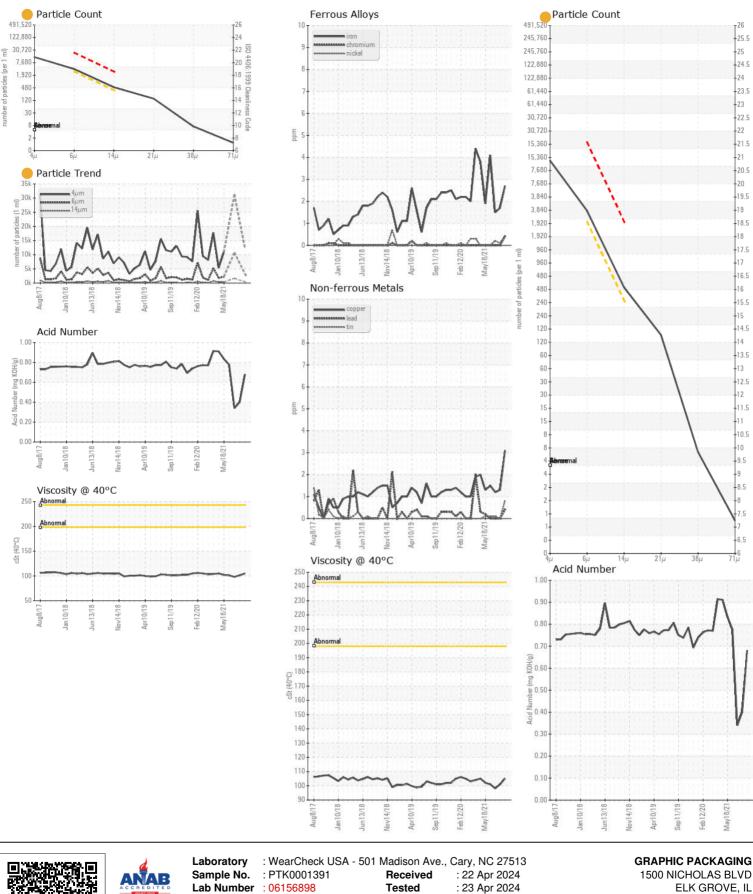
There is a light amount of silt (particulates < 14 microns in size) present in the oil.

#### FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		PTK0001391	PTK0001300	PTK0001284
	Sample Date		Client Info		19 Apr 2024	13 Jun 2023	23 Nov 2022
	Machine Age	wks	Client Info		0	0	0
	Oil Age	wks	Client Info		0	0	0
	Filter Age	wks	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				ATTENTION	ABNORMAL	ABNORMAL
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	Iron	ppm	ASTM D5185m	>200	3	2	2
	Chromium	ppm	ASTM D5185m	>10	<1	0	0
	Nickel	ppm	ASTM D5185m	>10	<1	<1	<1
	Titanium	ppm	ASTM D5185m		<1	0	0
	Silver	ppm	ASTM D5185m		<1	0	0
	Aluminum	ppm	ASTM D5185m	>25	3	0	<1
	Lead	ppm	ASTM D5185m	>50	<1	0	0
	Copper	ppm	ASTM D5185m	>200	3	1	1
	Tin	ppm	ASTM D5185m	>10	<1	0	<1
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
					•		
	Silicon	ppm	ASTM D5185m	>50	9	2	3
	Potassium	ppm	ASTM D5185m	>20	2	<1	<1
	Water		WC Method	>0.2	NEG	NEG	NEG
	Particles >4µm		ASTM D7647	0.500	12309		31269
	Particles >6µm		ASTM D7647	>2500	3311		▲ 10669
	Particles >14µm		ASTM D7647	>320	446		<u> </u>
	Particles >21µm		ASTM D7647	>80	128		<b>▲</b> 419
	Particles >38µm		ASTM D7647	>20	6		11
	Particles >71µm		ASTM D7647	>4	1		1
	Oil Cleanliness		ISO 4406 (c)	>18/15	9/16		▲ 21/18
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	LIGHT	A MODER	LIGHT
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor Emulsified Water	scalar	*Visual	NORML	NORML	NORML	NORML
		scalar	*Visual	>0.2	NEG	NEG	NEG
	Sodium	nom	ASTM D5185m		0	0	<1
	Boron	ppm	ASTM D5185m		21	5	<1
	Barium	ppm	ASTM D5185m		0	5	0
	Molybdenum	ppm	ASTM D5185m		<1	0	0
	Manganese	ppm	ASTM D5185m		<1	<1	0
	Magnesium	ppm	ASTM D5185m		<1	6	<1
	Calcium	ppm	ASTM D5185m		0	8	1
	Phosphorus	ppm	ASTM D5185m		321	268	220
	Zinc	ppm	ASTM D5185m		18	85	64
	Sulfur	ppm	ASTM D5185m		14094	10918	6985
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.68	0.40	0.34
	Visc @ 40°C	cSt	ASTM D445		105	101	98.1
							0011



ELK GROVE, IL : 23 Apr 2024 - Wes Davis US 60017 Diagnosed Test Package : MOB 2 (Additional Tests: PrtCount) Contact: TONY HILDY To discuss this sample report, contact Customer Service at 1-800-237-1369. anthonyhildy@graphicpkg.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (847)437-1700 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

Certificate L2367

Unique Number : 10992321

Contact/Location: TONY HILDY - GRAELK Page 2 of 2

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-25

24.5

.74

-23.5

.23

-22

21 5

20.5

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195

19

-18.5

-18

17.5

17

16.5

-16

15.5

15

14.5

-14

13.5

-13

12.5

-12

11.5

11

-10

9.5 8.5

6 5

71µ

May18/21

25.5