WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL NORMAL

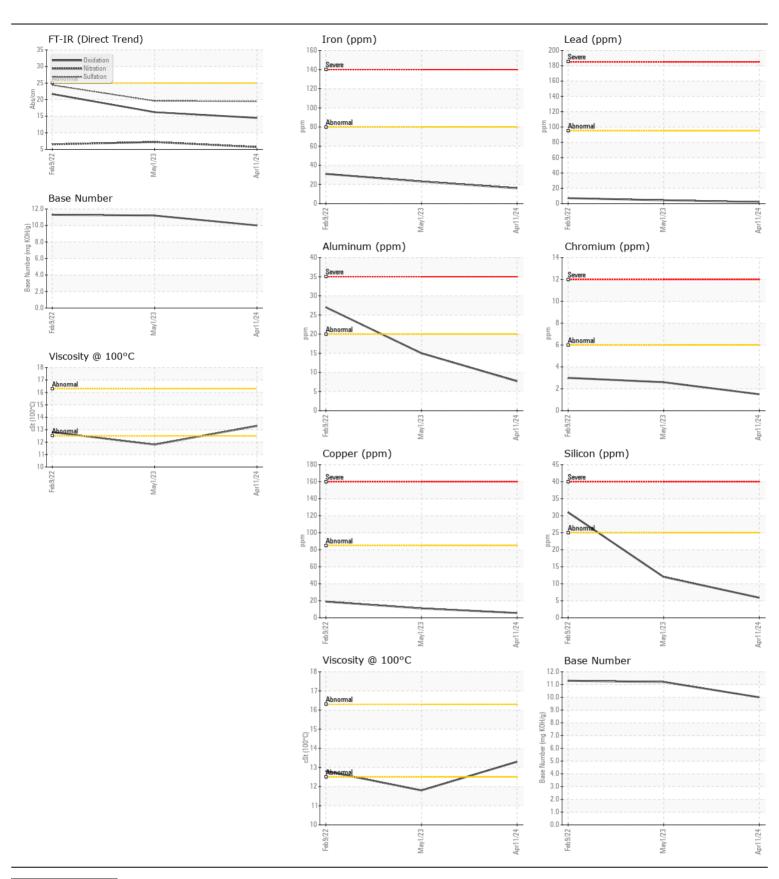
GARY SWEARINGEN [7719584]

VOLVO PENTA A1118518

**Center Diesel Engine** 

VOLVO VDS-4.5 Premium Motor Oil 15W40 (3 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		VPA050845	VPA056775	VPA025737
	Sample Date		Client Info		11 Apr 2024	01 May 2023	09 Feb 2022
	Machine Age	hrs	Client Info		476	361	185
	Oil Age	hrs	Client Info		476	0	185
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	ATTENTION	ATTENTION
WEAR	Iron	ppm	ASTM D5185m	>80	16	23	31
	Chromium	ppm	ASTM D5185m	>6	2	3	3
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		2	5	4
	Titanium	ppm	ASTM D5185m		0	0	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m		8	15	27
	Lead	ppm	ASTM D5185m		2	4	7
	Copper	ppm	ASTM D5185m		6	11	19
	Tin	ppm	ASTM D5185m		1	2	6
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Ciliana		ACTM DE10E	05		40	0.1
CONTAMINATION	Silicon	ppm	ASTM D5185m		6	12	31
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		0	3	2
	Fuel		WC Method		<1.0	0.4	<1.0
	Water		WC Method	>0.1	NEG	NEG	NEG
	Glycol	0/	WC Method		NEG	NEG	NEG
	Soot %	% Aba/am	*ASTM D7844	00	0.5	0.5	0.5
	Nitration	Abs/cm	*ASTM D7624		5.7	7.2	6.5 24.4
	Sulfation	Abs/.1mm	*ASTM D7415		19.5	19.6	
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual *Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar		NONE	NONE	NONE	NONE
	Appearance Odor	scalar	*Visual	NORML	NORML	NORML	NORM
		scalar	*Visual	NORML	NORML	NORML	
<u></u>	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2	41	5
The BN result indicates that there is suitable alkalinity remaining in the	Boron	ppm	ASTM D5185m		11	9	55
oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		60	57	41
	Manganese	ppm	ASTM D5185m		<1	<1	2
	Magnesium	ppm	ASTM D5185m		909	909	526
	Calcium	ppm	ASTM D5185m		1182	1229	1713
	Phosphorus	ppm	ASTM D5185m		1045	1002	957
	Zinc	ppm	ASTM D5185m		1197	1246	1103
	Sulfur	ppm	ASTM D5185m		3611	3490	2681
	Oxidation	Abs/.1mm	*ASTM D7414	>25	14.5	16.2	21.7
	Base Number (BN)	mg KOH/g	ASTM D2896		10.0	11.2	11.3
	Visc @ 100°C	cSt	ASTM D445		13.3	11.8	12.8





Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : VPA050845 Lab Number : 06157338

Unique Number : 10992761

Received **Tested** Diagnosed

: 23 Apr 2024 : 24 Apr 2024

: 25 Apr 2024 - Jonathan Hester

Pacific Power Group - VP981534 7215 S 228th St Kent, WA US 98032

Contact: PAT RYAN pryan@pacificpowergroup.com T: (253)520-5163

Test Package : MOB 1 ( Additional Tests: TBN ) To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: