

## WEAR NORMAL CONTAMINATION NORMAL **FLUID CONDITION** NORMAL

## Machine Id VOLVO A45G 13382 (S/N 353445)

Diesel Engine

onen

DIESEL ENGINE OIL SAE 30 (--- GAL)

|   | ·····            |          |             |           | ~~~~~       |             |             |
|---|------------------|----------|-------------|-----------|-------------|-------------|-------------|
| RECOMMENDATION  | Test             | UOM      | Method      | Limit/Abn | Current     | History1    | History2    |
| Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.           | Sample Number    |          | Client Info |           | ASC0002547  | ASC0008592  | VCP412120   |
|   | Sample Date      |          | Client Info |           | 04 Apr 2024 | 23 Feb 2024 | 10 Jan 2024 |
|   | Machine Age      | hrs      | Client Info |           | 3666        | 3287        | 2733        |
|   | Oil Age          | hrs      | Client Info |           | 379         | 0           | 0           |
|   | Filter Age       | hrs      | Client Info |           | 0           | 0           | 0           |
|   | Oil Changed      |          | Client Info |           | N/A         | Changed     | Changed     |
|   | Filter Changed   |          | Client Info |           | N/A         | Changed     | Changed     |
|   | Sample Status    |          |             |           | NORMAL      | NORMAL      | NORMAL      |
| WEAR<br>All component wear rates are normal.  | Iron             | ppm      | ASTM D5185m | >100      | <1          | 14          | 8           |
|   | Chromium         | ppm      | ASTM D5185m | >20       | 0           | <1          | <1          |
|   | Nickel           | ppm      | ASTM D5185m | >2        | <1          | 6           | 5           |
|   | Titanium         | ppm      | ASTM D5185m |           | 0           | 0           | 0           |
|   | Silver           | ppm      | ASTM D5185m | >2        | 0           | 0           | 0           |
|   | Aluminum         | ppm      | ASTM D5185m | >25       | 2           | 4           | 2           |
|   | Lead             | ppm      | ASTM D5185m | >40       | 0           | <1          | 0           |
|   | Copper           | ppm      | ASTM D5185m | >330      | 2           | 7           | 21          |
|   | Tin              | ppm      | ASTM D5185m | >15       | 0           | 1           | 1           |
|   | Vanadium         | ppm      | ASTM D5185m |           | 0           | 0           | 0           |
|   | White Metal      | scalar   | *Visual     | NONE      | NONE        | NONE        | NONE        |
|   | Yellow Metal     | scalar   | *Visual     | NONE      | NONE        | NONE        | NONE        |
| CONTAMINATION   | Silicon          | ppm      | ASTM D5185m | >25       | 0           | 5           | 3           |
| There is no indication of any contamination in the oil.   | Potassium        | ppm      | ASTM D5185m |           | 0           | <1          | <1          |
|   | Fuel             |          | WC Method   | >6.0      | <1.0        | <1.0        | <1.0        |
|   | Water            |          | WC Method   | >0.2      | NEG         | NEG         | NEG         |
|   | Glycol           |          | WC Method   |           | NEG         | NEG         | NEG         |
|   | Soot %           | %        | *ASTM D7844 | >3        | 0.4         | 0.5         | 0.4         |
|   | Nitration        | Abs/cm   | *ASTM D7624 | >20       | 7.0         | 8.1         | 7.0         |
|   | Sulfation        | Abs/.1mm | *ASTM D7415 | >30       | 18.0        | 18.2        | 18.0        |
|   | Silt             | scalar   | *Visual     | NONE      | NONE        | NONE        | NONE        |
|   | Debris           | scalar   | *Visual     | NONE      | NONE        | NONE        | NONE        |
|   | Sand/Dirt        | scalar   | *Visual     | NONE      | NONE        | NONE        | NONE        |
|   | Appearance       | scalar   | *Visual     | NORML     | NORML       | NORML       | NORML       |
|   | Odor             | scalar   | *Visual     | NORML     | NORML       | NORML       | NORML       |
|   | Emulsified Water | scalar   | *Visual     | >0.2      | NEG         | NEG         | NEG         |
| FLUID CONDITION   | Sodium           | ppm      | ASTM D5185m | >75       | 2           | 1           | <1          |
|   | Boron            | ppm      | ASTM D5185m | 250       | 2           | 2           | 5           |
| The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service. | Barium           | ppm      | ASTM D5185m | 10        | 0           | 0           | 0           |
|   | Molybdenum       | ppm      | ASTM D5185m | 100       | 55          | 64          | 57          |
|   | Manganese        | ppm      | ASTM D5185m |           | <1          | <1          | <1          |
|   | Magnesium        | ppm      | ASTM D5185m | 450       | 862         | 978         | 825         |
|   | Calcium          | ppm      | ASTM D5185m | 3000      | 1013        | 1124        | 975         |
|   | Phosphorus       | ppm      | ASTM D5185m | 1150      | 941         | 1059        | 919         |
|   | Zinc             | ppm      | ASTM D5185m | 1350      | 1056        | 1232        | 1112        |
|   | Sulfur           | ppm      | ASTM D5185m | 4250      | 3123        | 3269        | 2724        |
|   | Oxidation        | Abs/.1mm | *ASTM D7414 |           | 13.4        | 14.2        | 13.0        |
|   | Base Number (BN) | mg KOH/g | ASTM D2896  | 8.5       | 8.3         | 7.5         | 7.9         |
|   | 1/               | 0.       | AOTH DAAF   | 10.0      |             | 100         | 10.0        |

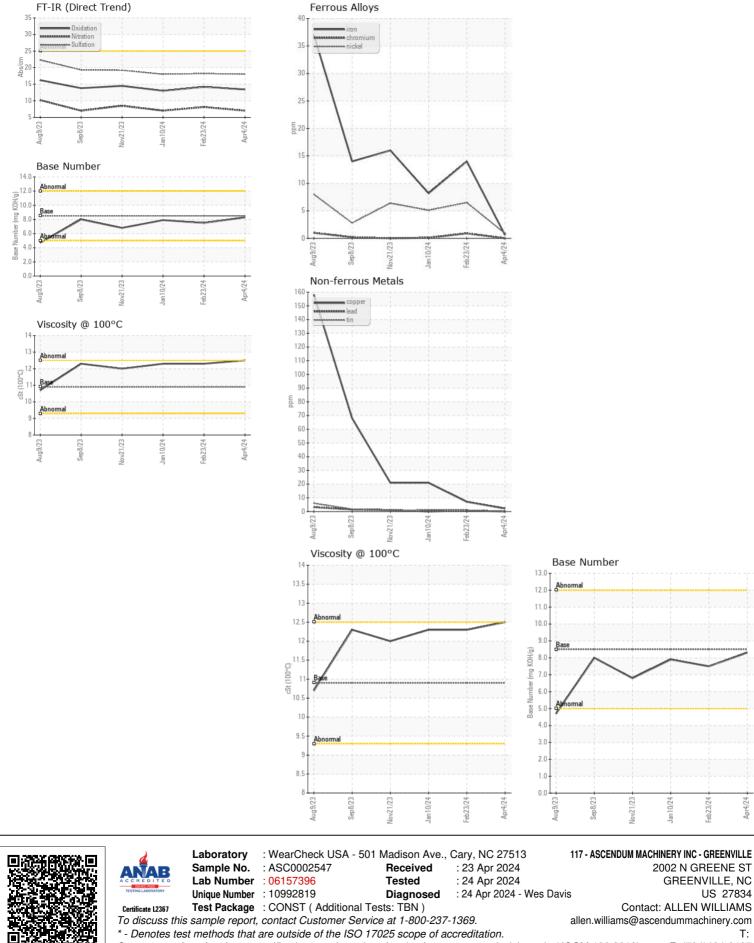
Visc @ 100°C cSt

ASTM D445 10.9

12.5

12.3

12.3



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (704)494-8197