OIL ANALYSIS REPORT	WEAR CONTAMINATION FLUID CONDITION
Area Ascendum Machinery/250 Hour CATERPILLAR D5M 1145 (S/N 5	CSA

Component Diesel Engine

100

## VOLVO VDS-4.5 Premium Motor Oil 15W40 (--- GAL)

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		ASC0007031	VCP0007309	VCP0002845
	Sample Date		Client Info		17 Apr 2024	27 Feb 2023	02 Jan 2023
	Machine Age	hrs	Client Info		4070	270	4070
	Oil Age	hrs	Client Info		4070	0	3772
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>100	6	10	31
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0	<1	2
	Nickel	ppm	ASTM D5185m		0	0	0
	Titanium	ppm	ASTM D5185m		0	0	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m		<1	2	2
	Lead	ppm	ASTM D5185m		0	<1	1
	Copper	ppm	ASTM D5185m		<1	2	4
	Tin	ppm	ASTM D5185m		0	_ <1	<1
	Vanadium	ppm	ASTM D5185m	10	0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	8	2	7
CONTAININATION	Potassium	ppm	ASTM D5185m		0	1	1
There is no indication of any contamination in the oil.	Fuel	ррш	WC Method		<1.0	<1.0	<1.0
	Water		WC Method		NEG	NEG	NEG
	Glycol		WC Method	20.2	NEG	NEG	NEG
	Soot %	%	*ASTM D7844	<u>\</u> 3	0.2	0.4	1
	Nitration	Abs/cm	*ASTM D7624	>20	5.2	6.0	7.8
	Sulfation	Abs/.1mm	*ASTM D7024		22.8	18.3	19.5
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water		*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Codium				 2	0	
	Sodium	ppm	ASTM D5185m		2	0	2
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		73	5	99
	Barium	ppm	ASTM D5185m		<1	0	0 62
	Molybdenum	ppm	ASTM D5185m		41	60	
	Manganese	ppm	ASTM D5185m		0	<1	<1
	Magnesium	ppm	ASTM D5185m		509	832	864
	Calcium	ppm	ASTM D5185m		1635	1070	1206
	Phosphorus	ppm	ASTM D5185m		941	988	1019
	Zinc	ppm	ASTM D5185m		1134	1116	1228
	Sulfur	ppm	ASTM D5185m	05	3723	2972	3733
	Oxidation	Abs/.1mm	*ASTM D7414	>25	20.7	13.3	14.3
	Base Number (BN)	mg KOH/g	ASTM D2896		10.8	9.8	9.8

Visc @ 100°C cSt

ASTM D445

14.1

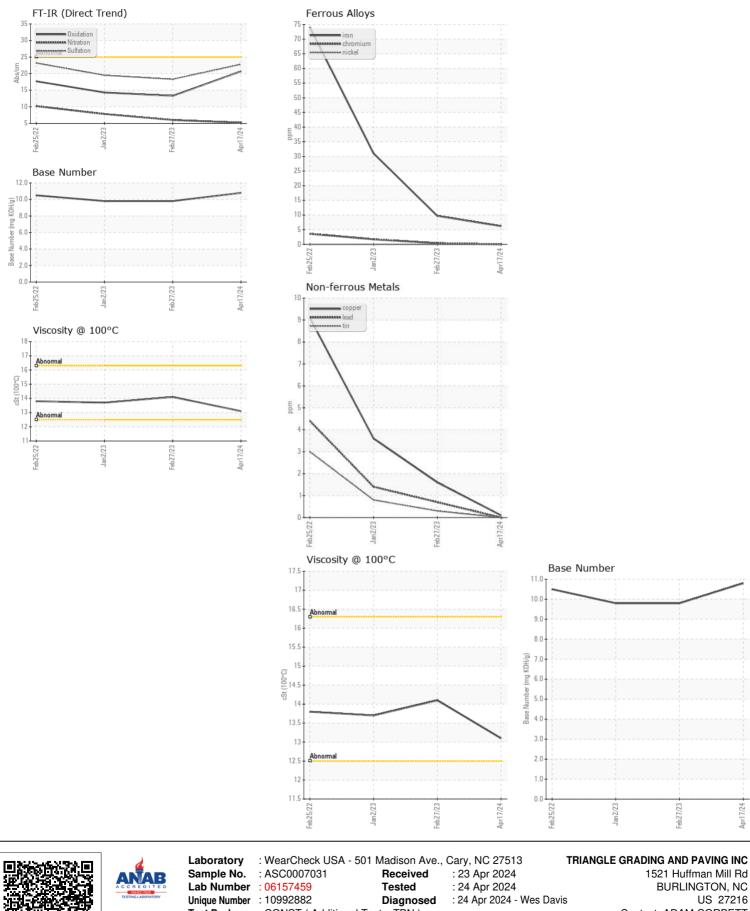
13.1

13.7

NORMAL

NORMAL

NORMAL



Test Package : CONST (Additional Tests: TBN) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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