



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
FORMING
Machine Id
ACCELERATION BELT NOSE HYD UNIT (S/N FM310H05U)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

All component wear rates are normal.

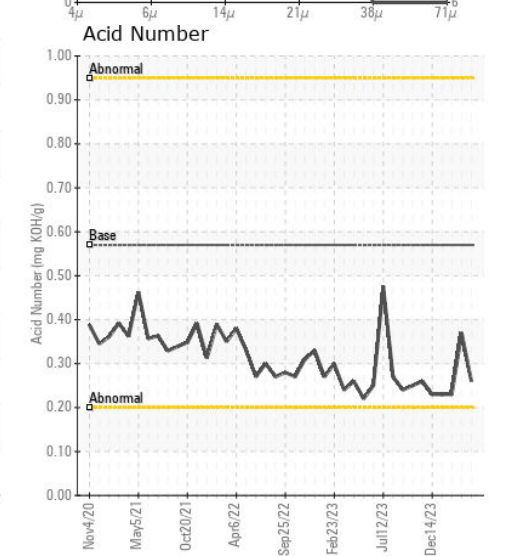
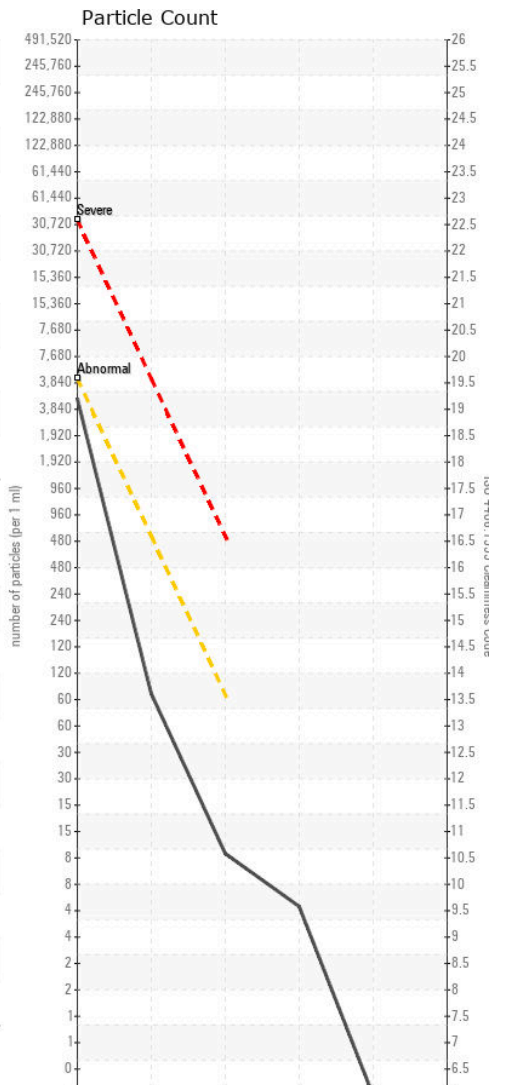
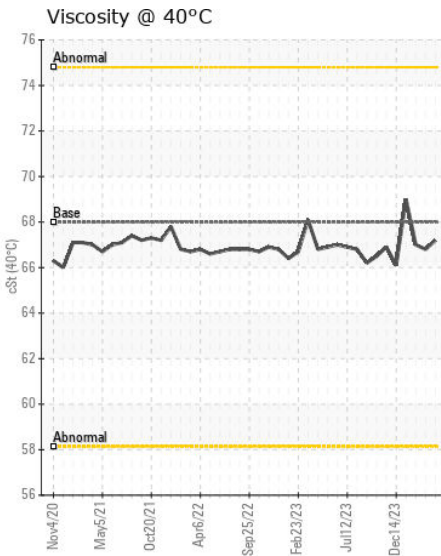
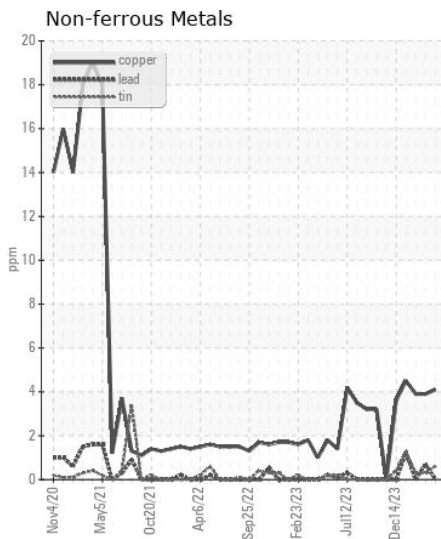
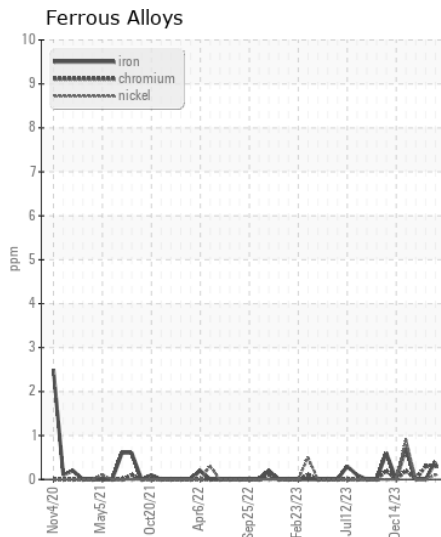
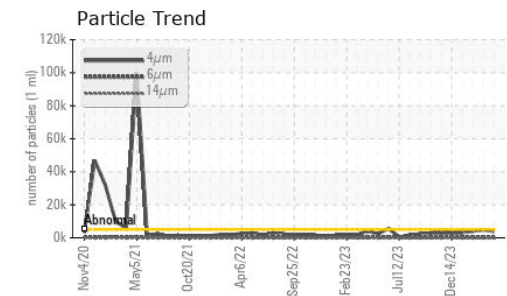
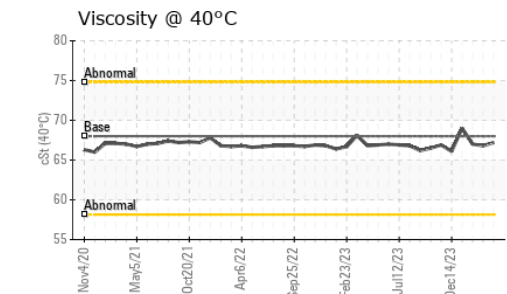
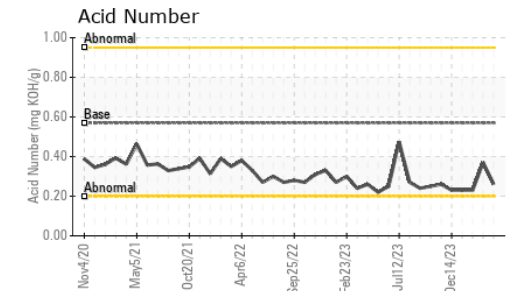
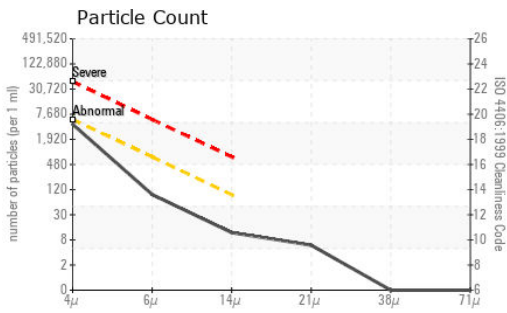
CONTAMINATION

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC06157633	WC0834650	WC06088121
Sample Date		Client Info		18 Apr 2024	07 Mar 2024	07 Feb 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
Iron	ppm	ASTM D5185m	>20	<1	0	0
Chromium	ppm	ASTM D5185m	>20	<1	<1	0
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	2	<1
Lead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>20	4	4	4
Tin	ppm	ASTM D5185m	>20	<1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>15	<1	<1	1
Potassium	ppm	ASTM D5185m	>20	3	3	4
Water		WC Method	>0.05	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	3849	4762	4005
Particles >6µm		ASTM D7647	>640	81	82	112
Particles >14µm		ASTM D7647	>80	10	3	7
Particles >21µm		ASTM D7647	>20	5	1	2
Particles >38µm		ASTM D7647	>4	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/16/13	19/14/10	19/14/9	19/14/10
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		<1	0	1
Boron	ppm	ASTM D5185m	5	2	2	2
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	2	2	2
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	25	12	12	10
Calcium	ppm	ASTM D5185m	200	80	82	85
Phosphorus	ppm	ASTM D5185m	300	326	288	317
Zinc	ppm	ASTM D5185m	370	447	417	438
Sulfur	ppm	ASTM D5185m	2500	883	774	887
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.26	0.37	0.23
Visc @ 40°C	cSt	ASTM D445	68	67.2	66.8	67.0



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC06157633

Lab Number : 06157633

Unique Number : 10993056

Test Package : IND 2

Received : 23 Apr 2024

Tested : 24 Apr 2024

Diagnosed : 24 Apr 2024 - Wes Davis

J.M. Huber Corporation

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)