

Machine Id KUBOTA KX040-4 29662 Hydraulic System **QWIKLIFT HTB (--- GAL)**

RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

WEAR

All component wear rates are normal.

CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		Y2K0001870		
Sample Date		Client Info		17 Apr 2024		
Machine Age	hrs	Client Info		1498		
Oil Age	hrs	Client Info		1498		
Filter Age	hrs	Client Info		1498		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185m	>20	14		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	5		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	5		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304	>0.1	0.019		
ppm Water	ppm	ASTM D6304	>1000	200		
Particles >4µm		ASTM D7647	>5000	A 73141		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>160	124		
Particles >21µm		ASTM D7647	>40	28		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	4 23/19/14		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Rodium				^		
Sodium	ppm	ASTM D5185m		2		
Boron	ppm	ASTM D5185m		43		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		21		
Calcium	ppm	ASTM D5185m		1423		
Phosphorus	ppm	ASTM D5185m		588		
Zinc	ppm	ASTM D5185m		758		
Sulfur	ppm	ASTM D5185m		5617		
Acid Number (AN)	mg KOH/g	ASTM D8045		0.52		
Visc @ 40°C	cSt	ASTM D445		45.2		

WEAR

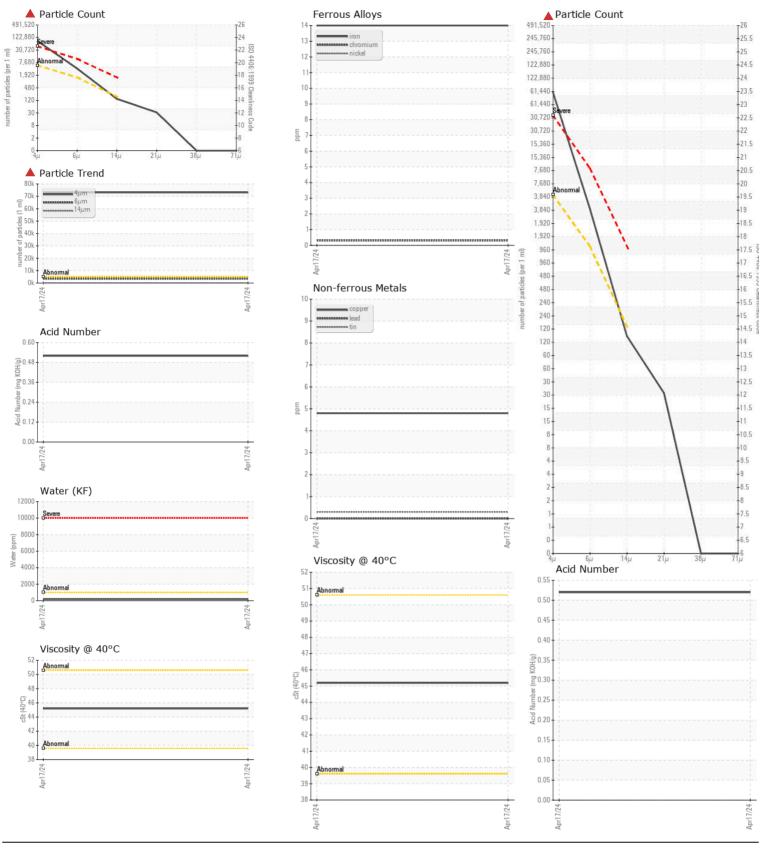
CONTAMINATION

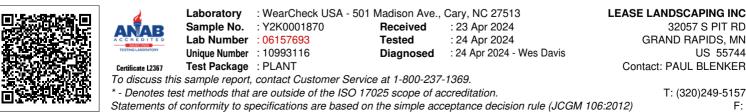
FLUID CONDITION

NORMAL

SEVERE

NORMAL





Contact/Location: PAUL BLENKER - LEAGRA Page 2 of 2