WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL NORMAL

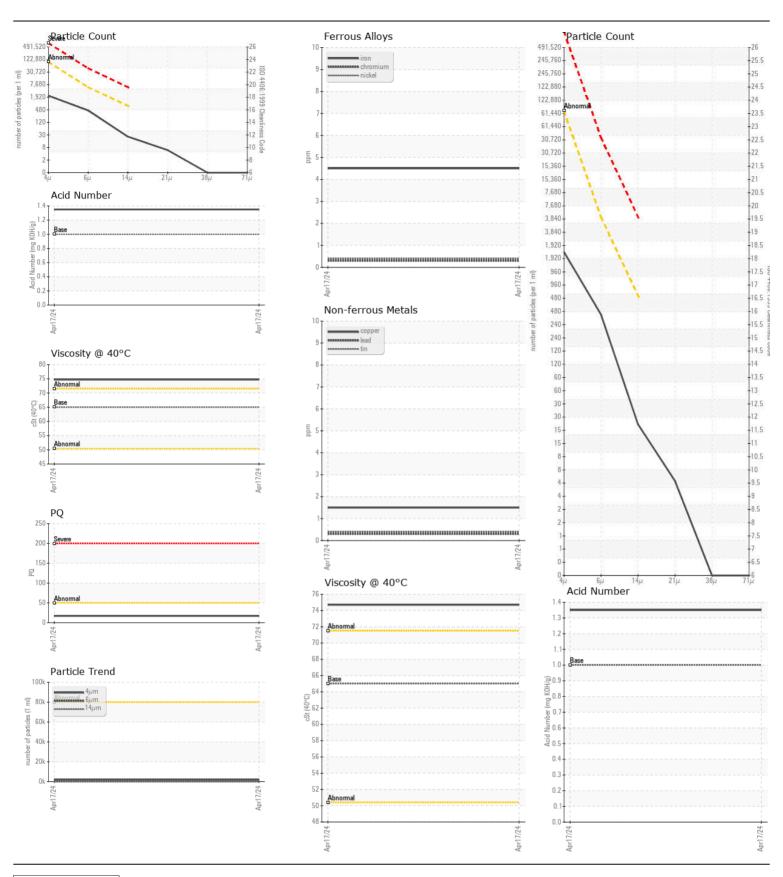


JOHN DEERE 644K 1DW644KZLGF674754

Hydraulic System

JOHN DEERE HYDRAU (--- GAL)

JOHN DEERE HYDRAU (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
TECOMMENDATION	Sample Number	COM	Client Info	Littleyton	JR0208010		
Resample at the next service interval to monitor.	Sample Date		Client Info		17 Apr 2024		
	Machine Age	hrs	Client Info		26220		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				NORMAL		
WEAR	PQ		ASTM D8184		17		
All component wear rates are normal.	Iron	ppm	ASTM D5185m		4		
	Chromium	ppm	ASTM D5185m		<1		
	Nickel	ppm	ASTM D5185m	>6	<1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m	4.4	0		
	Aluminum	ppm	ASTM D5185m		2		
	Lead	ppm	ASTM D5185m		<1		
	Copper Tin	ppm		>21	2		
	Vanadium	ppm	ASTM D5185m ASTM D5185m	>5	<1 0		
	White Metal	ppm scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
			visuai		INOINE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>24	6		
	Potassium	ppm	ASTM D5185m	>20	3		
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Water		WC Method	>0.075	NEG		
	Particles >4µm		ASTM D7647	>80000	1998		
	Particles >6µm		ASTM D7647	>5000	389		
	Particles >14μm		ASTM D7647	>640	22		
	Particles >21μm		ASTM D7647	>160	5		
	Particles >38μm		ASTM D7647	>40	0		
	Particles >71μm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)	>23/19/16	18/16/12		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	visuai	>0.075	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>21	2		
	Boron	ppm	ASTM D5185m		- 77		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		20		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		129		
	Calcium	ppm	ASTM D5185m	87	1103		
	Phosphorus	ppm	ASTM D5185m	727	945		
	Zinc	ppm	ASTM D5185m	900	1041		
	Sulfur	ppm	ASTM D5185m	1500	2883		
	Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	1.35		
	Visc @ 40°C	cSt	ASTM D445	65	74.7		





Laboratory Unique Number: 10993844

Sample No. : JR0208010 Lab Number : 06158421

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received **Tested** Diagnosed

: 23 Apr 2024 : 24 Apr 2024

: 25 Apr 2024 - Don Baldridge

Baxter Healthcare - Wood Boiler Biomass 2859 OLD LINVILLE RD MARION, NC US 28752

Contact: RICKY STYLES ricky_styles@baxter.com T: (828)756-4946

Test Package : CONST (Additional Tests: PQ) To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)