

FLAKER Machine Id LINE 1 FLAKER STATIONARY HYDRAULIC UNIT (S/N FL105H30U) Component Hydraulic System

AW HYDRAULIC OIL ISO 68 (--- GAL)

RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

All component wear rates are normal.

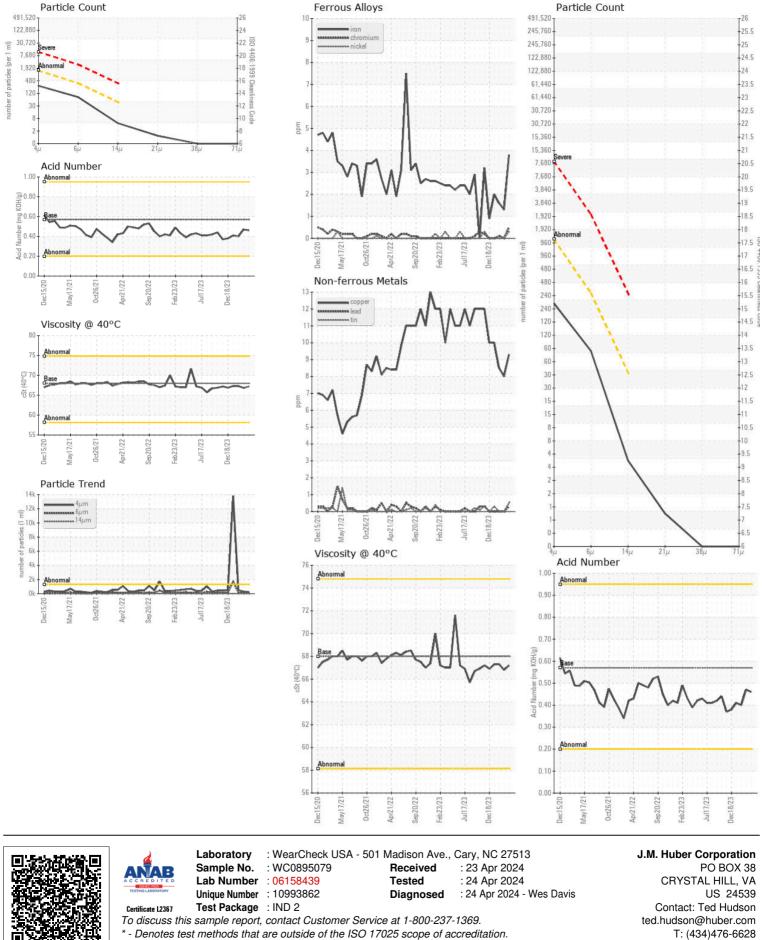
CONTAMINATION

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0895079	WC0895051	WC0834622
Sample Date		Client Info		18 Apr 2024	21 Mar 2024	19 Feb 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
Iron	ppm	ASTM D5185m	>20	4	1	2
Chromium	ppm	ASTM D5185m	>20	<1	0	<1
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	0	0
Lead	ppm	ASTM D5185m	>20	<1	0	0
Copper	ppm	ASTM D5185m	>20	9	8	8
Tin	ppm	ASTM D5185m	>20	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Ciliaan			. 10	.4	0	0
Silicon	ppm	ASTM D5185m	>15	<1	0	0
Potassium	ppm	ASTM D5185m	>20		-	÷
Water		WC Method	>0.05	NEG	NEG	NEG 494
Particles >4µm		ASTM D7647	>1300	244	301	
Particles >6µm		ASTM D7647	>320 >40	70 4	89 7	140 10
Particles >14µm		ASTM D7647	>40 >10	4		4
Particles >21µm Particles >38µm		ASTM D7647 ASTM D7647	>10	1	3 0	4
Particles >30µm Particles >71µm		ASTM D7647 ASTM D7647	>3 >3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>3	0 15/13/9	15/14/10	16/14/10
Silt	scalar	150 4406 (c) *Visual	NONE	NONE	15/14/10 NONE	16/14/10 NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water		*Visual	>0.05	NEG	NEG	NEG
	Social	visual	20.05		NLU	NLQ
Sodium	ppm	ASTM D5185m		14	14	13
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	25	2	0	2
Calcium	ppm	ASTM D5185m	200	28	22	25
Phosphorus	ppm	ASTM D5185m	300	272	251	250
Zinc	ppm	ASTM D5185m	370	231	207	226
Sulfur	ppm	ASTM D5185m	2500	563	633	547
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.46	0.47	0.40
Visc @ 40°C	cSt	ASTM D445	68	67.2	66.8	67.3



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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