



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id  
**FORD 194**  
Component  
**Diesel Engine**  
Fluid  
**TRC MOLY XL PRO-SPEC IV 15W40 (16 QTS)**

**RECOMMENDATION**

We advise that you check the fuel injection system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>TR06158492</b>	TR05916266	TR05767351
Sample Date		Client Info		<b>28 Sep 2023</b>	12 May 2023	27 Dec 2022
Machine Age	mls	Client Info		<b>184282</b>	174429	164099
Oil Age	mls	Client Info		<b>5000</b>	5000	5000
Filter Age	mls	Client Info		<b>5000</b>	5000	5000
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Changed
Sample Status				<b>SEVERE</b>	SEVERE	SEVERE

**WEAR**

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>61</b>	48	62
Chromium	ppm	ASTM D5185m	>20	<b>2</b>	1	2
Nickel	ppm	ASTM D5185m	>2	<b>2</b>	<1	2
Titanium	ppm	ASTM D5185m	>2	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>25	<b>7</b>	7	10
Lead	ppm	ASTM D5185m	>40	<b>2</b>	3	13
Copper	ppm	ASTM D5185m	>330	<b>2</b>	2	8
Tin	ppm	ASTM D5185m	>15	<b>1</b>	<1	6
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

**CONTAMINATION**

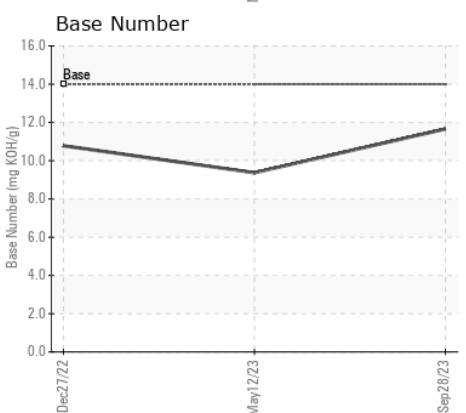
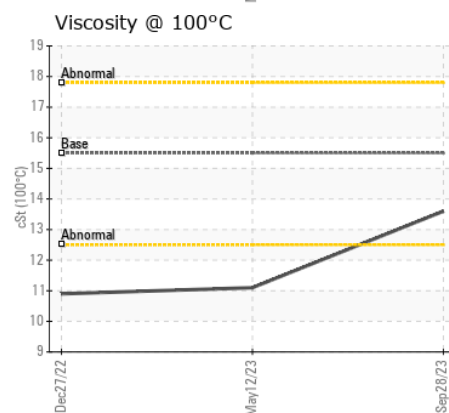
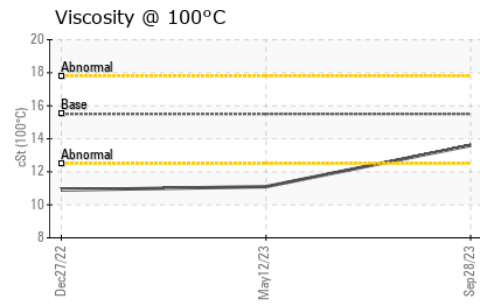
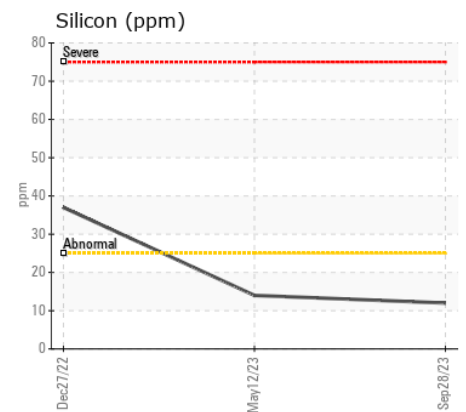
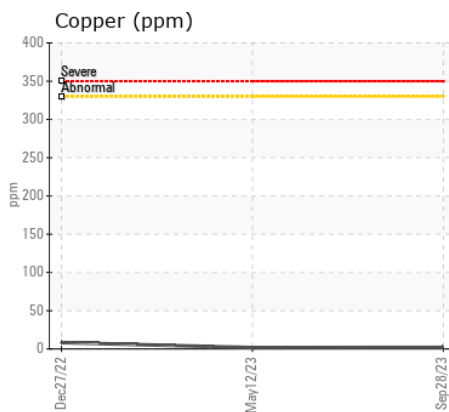
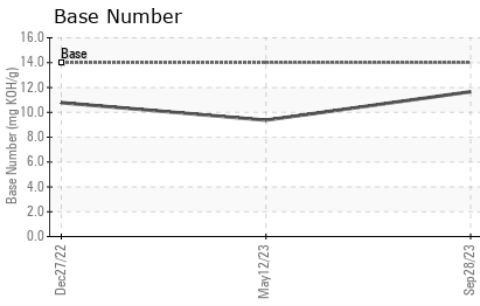
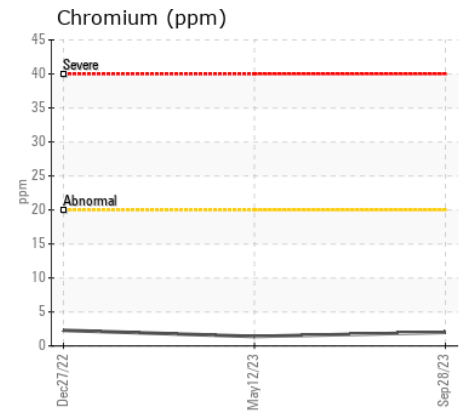
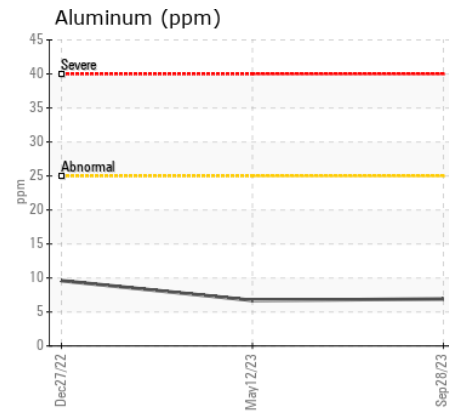
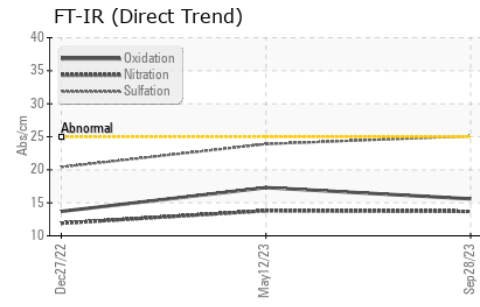
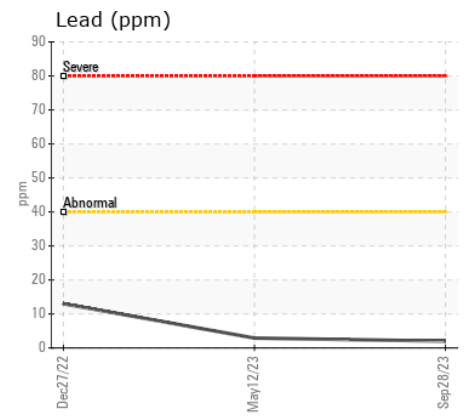
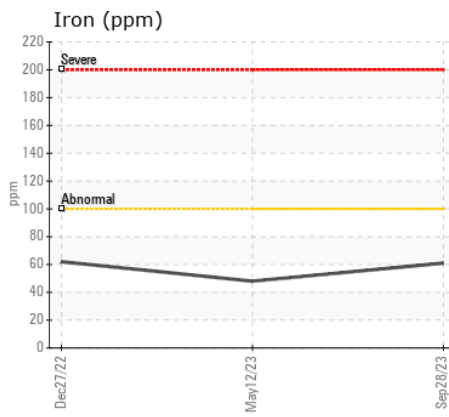
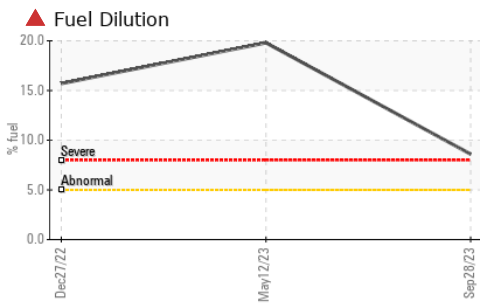
There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>12</b>	14	37
Potassium	ppm	ASTM D5185m	>20	<b>4</b>	3	3
Fuel	%	ASTM D3524	>5	<b>8.6</b>	19.8	15.7
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>2.3</b>	1.6	0.9
Nitration	Abs/cm	*ASTM D7624	>20	<b>13.7</b>	13.8	11.9
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>25.1</b>	23.9	20.4
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

**FLUID CONDITION**

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

Sodium	ppm	ASTM D5185m		<b>3</b>	4	40
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>107</b>	89	106
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>13</b>	17	24
Calcium	ppm	ASTM D5185m	1300	<b>3640</b>	3238	3665
Phosphorus	ppm	ASTM D5185m		<b>836</b>	671	719
Zinc	ppm	ASTM D5185m	1300	<b>922</b>	817	932
Sulfur	ppm	ASTM D5185m		<b>3917</b>	3774	4011
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>15.6</b>	17.3	13.7
Base Number (BN)	mg KOH/g	ASTM D2896	14	<b>11.66</b>	9.37	10.78
Visc @ 100°C	cSt	ASTM D445	15.5	<b>13.6</b>	11.1	10.9



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TR06158492 **Received** : 23 Apr 2024  
**Lab Number** : 06158492 **Tested** : 25 Apr 2024  
**Unique Number** : 10993915 **Diagnosed** : 25 Apr 2024 - Wes Davis  
**Test Package** : MOB 2 ( Additional Tests: PercentFuel )

**DIGGING & RIGGING II**  
 10 CHRISTINA COURT  
 SPARROWS POINT, MD  
 US 21219  
 Contact: Service Manager

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-827-0711.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: