TRAAP
Texas Refinery Advanced Analysis Program

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
LIEBHERR 620
Component
Diesel Engine
Fluid
TRC MOLY XL PRO-SPEC IV 15W40 (10 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

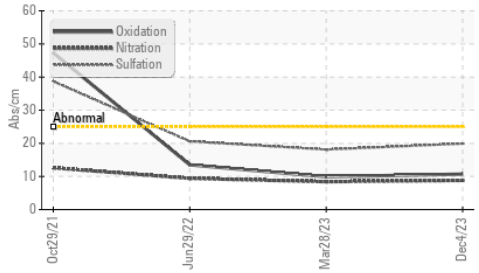
There is no indication of any contamination in the oil.

FLUID CONDITION

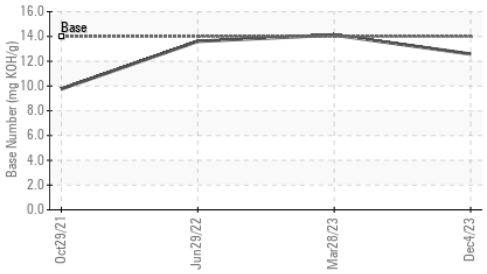
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TR06158501	TR05916264	TR05767358
Sample Date		Client Info		04 Dec 2023	28 Mar 2023	29 Jun 2022
Machine Age	hrs	Client Info		2577	2154	1181
Oil Age	hrs	Client Info		500	2580	500
Filter Age	hrs	Client Info		250	2580	250
Oil Changed		Client Info		Changed	Not Changd	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>100	8	5	11
Chromium	ppm	ASTM D5185m	>5	<1	<1	<1
Nickel	ppm	ASTM D5185m	>5	<1	0	<1
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>15	4	1	2
Lead	ppm	ASTM D5185m	>30	1	2	5
Copper	ppm	ASTM D5185m	>125	124	92	▲ 234
Tin	ppm	ASTM D5185m	>5	1	<1	1
Vanadium	ppm	ASTM D5185m		<1	<1	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>60	8	7	8
Potassium	ppm	ASTM D5185m	>20	2	2	2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>3	0.1	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	8.8	8.4	9.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	19.9	18.1	20.6
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		2	2	2
Boron	ppm	ASTM D5185m		0	0	6
Barium	ppm	ASTM D5185m		1	0	1
Molybdenum	ppm	ASTM D5185m		142	141	124
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		26	34	121
Calcium	ppm	ASTM D5185m	1300	3823	3994	4270
Phosphorus	ppm	ASTM D5185m		829	813	910
Zinc	ppm	ASTM D5185m	1300	966	994	1191
Sulfur	ppm	ASTM D5185m		4054	4614	4879
Oxidation	Abs/.1mm	*ASTM D7414	>25	10.7	9.9	13.5
Base Number (BN)	mg KOH/g	ASTM D2896	14	12.58	14.12	13.61
Visc @ 100°C	cSt	ASTM D445	15.5	14.5	14.5	14.7

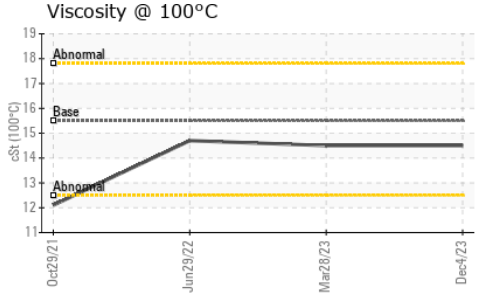
FT-IR (Direct Trend)



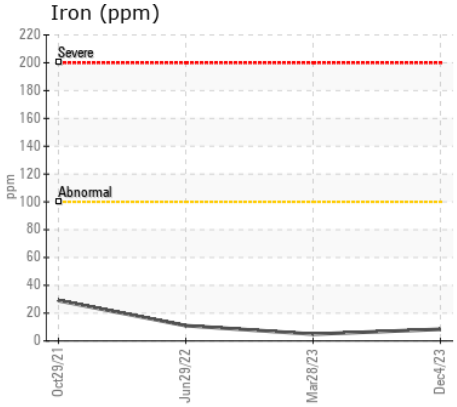
Base Number



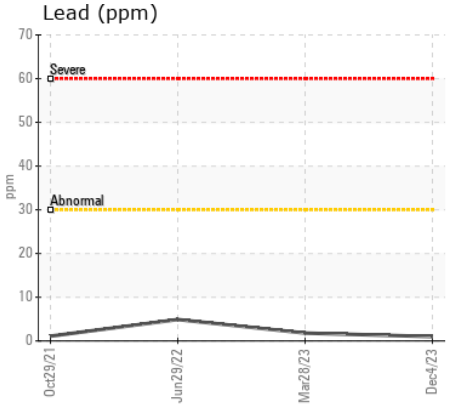
Viscosity @ 100°C



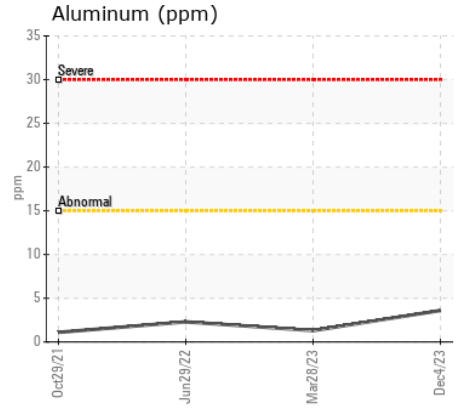
Iron (ppm)



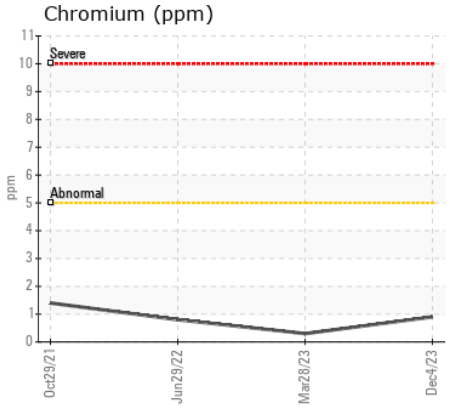
Lead (ppm)



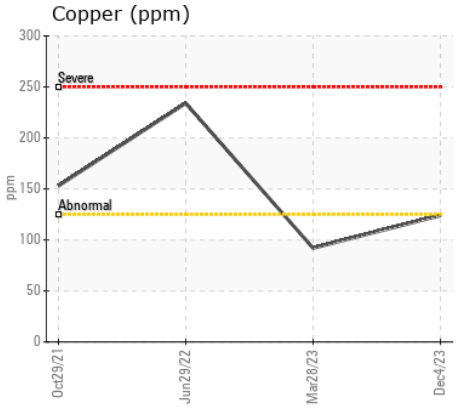
Aluminum (ppm)



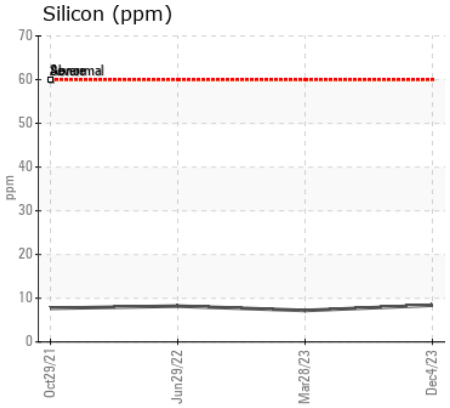
Chromium (ppm)



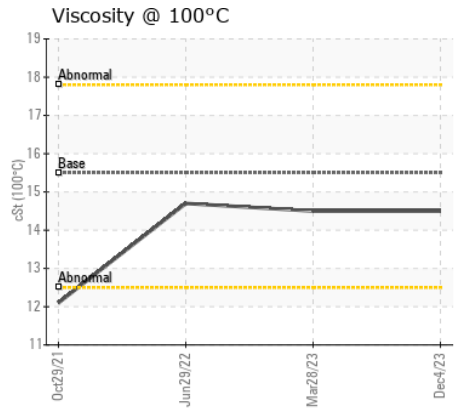
Copper (ppm)



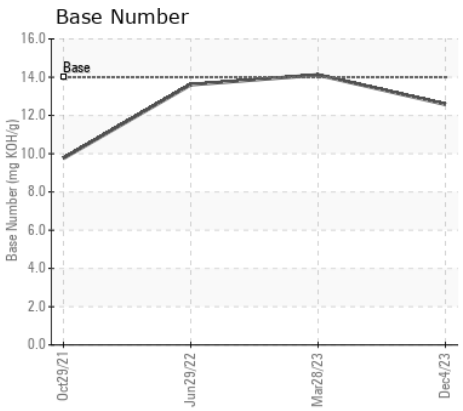
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TR06158501
Lab Number : 06158501
Unique Number : 10993924
Test Package : MOB 2

Received : 23 Apr 2024
Tested : 24 Apr 2024
Diagnosed : 24 Apr 2024 - Wes Davis

DIGGING & RIGGING II
10 CHRISTINA COURT
SPARROWS POINT, MD
US 21219
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-827-0711.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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