



VOLVO

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Area

[225927 WM]

Machine Id

VOLVO L220G 12593

Component

Hydraulic System

Fluid

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP403267	VCP371495	VCP259061
Sample Date		Client Info		12 Apr 2024	07 Nov 2023	17 Aug 2020
Machine Age	hrs	Client Info		7996	7898	6904
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		N/A	Changed	Not Changd
Sample Status				ABNORMAL	SEVERE	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	5	6	9
Chromium	ppm	ASTM D5185m	>20	0	<1	1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	<1	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>150	<1	2	4
Tin	ppm	ASTM D5185m	>20	0	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

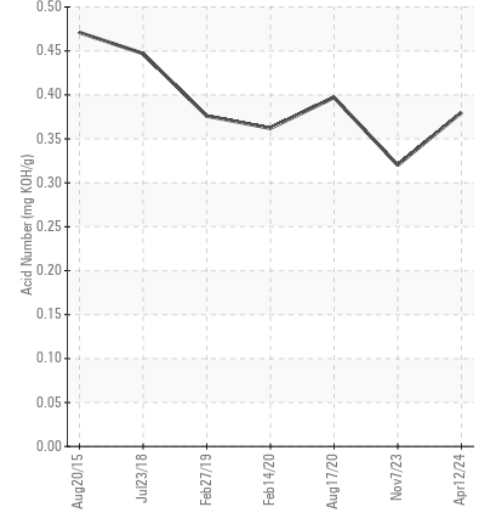
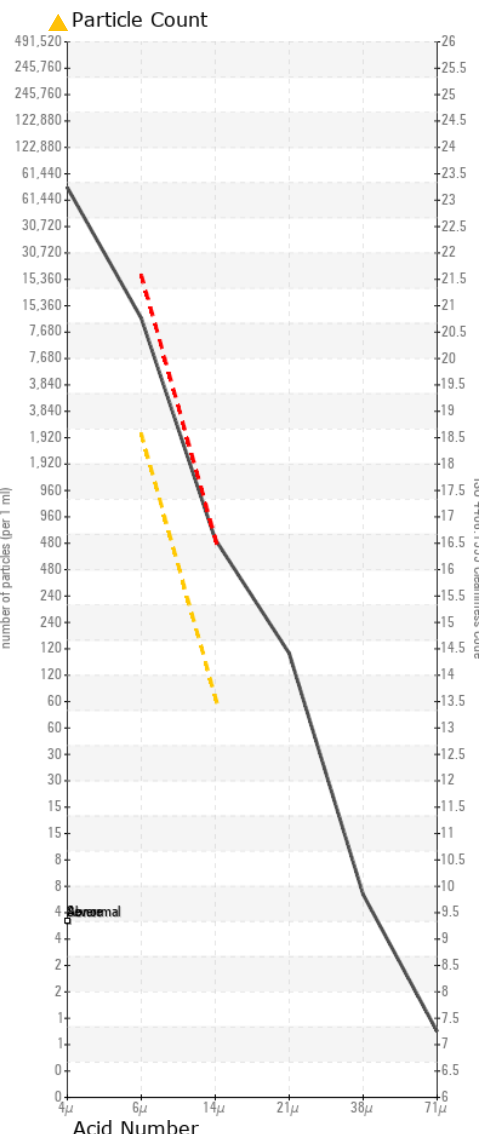
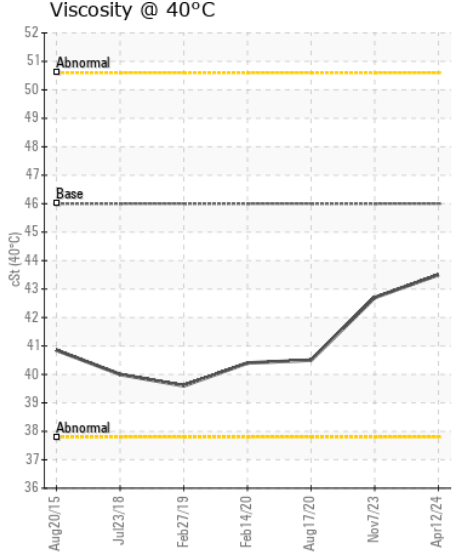
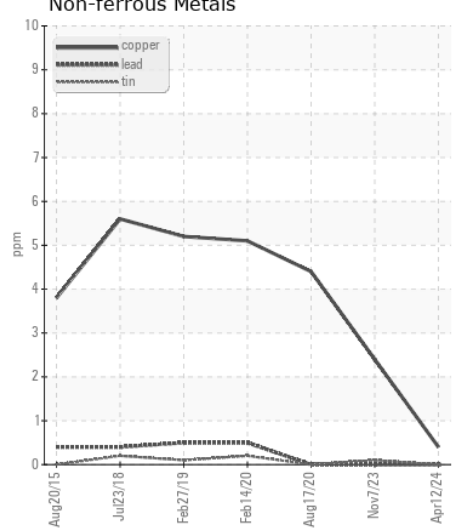
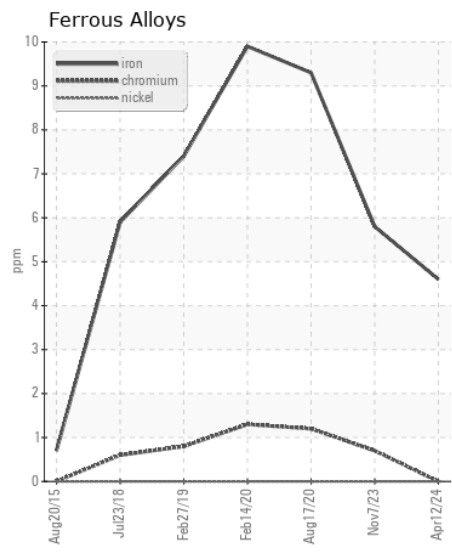
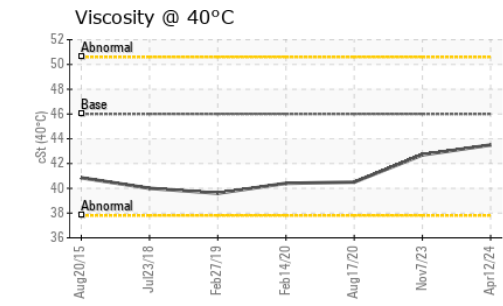
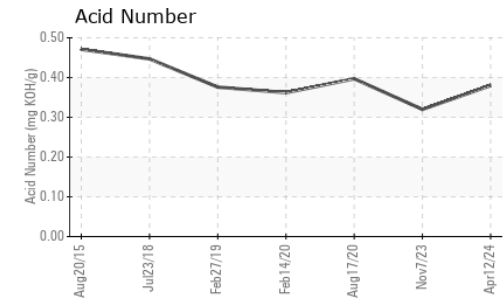
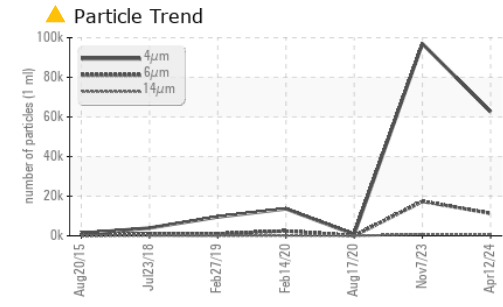
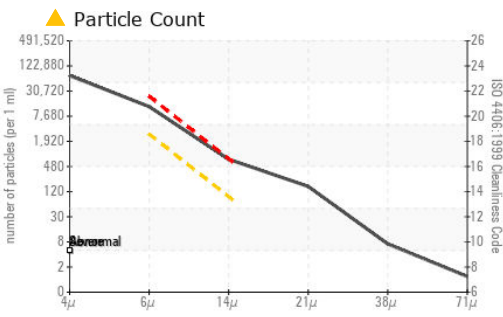
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	3	4	8
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647		62578	96924	717
Particles >6µm		ASTM D7647	>2500	▲ 11327	▲ 17378	75
Particles >14µm		ASTM D7647	>80	▲ 627	▲ 735	2
Particles >21µm		ASTM D7647	>20	▲ 141	▲ 157	0
Particles >38µm		ASTM D7647	>4	6	● 7	0
Particles >71µm		ASTM D7647	>3	1	0	0
Oil Cleanliness		ISO 4406 (c)	>-/18/13	▲ 23/21/16	▲ 24/21/17	17/13/9
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		3	2	3
Boron	ppm	ASTM D5185m	14	0	0	4
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0.0	0	0	<1
Manganese	ppm	ASTM D5185m	0.0	0	0	<1
Magnesium	ppm	ASTM D5185m	2.6	11	0	0
Calcium	ppm	ASTM D5185m	49	101	44	119
Phosphorus	ppm	ASTM D5185m	354	339	295	309
Zinc	ppm	ASTM D5185m	419	434	380	386
Sulfur	ppm	ASTM D5185m	3719	2091	1615	2126
Acid Number (AN)	mg KOH/g	ASTM D8045		0.38	0.32	0.397
Visc @ 40°C	cSt	ASTM D445	46	43.5	42.7	40.5



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : VCP403267
Lab Number : 06159010
Unique Number : 10994433
Test Package : MOB 2
Received : 24 Apr 2024
Tested : 25 Apr 2024
Diagnosed : 25 Apr 2024 - Wes Davis

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)