



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	ATTENTION

Machine Id
CAFS FOAM SYSTEM ROCKPORT E4
 Component
Hydraulic System
 Fluid
SHELL CORENA S4 R46 (--- GAL)

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0653692	---	---
Sample Date		Client Info		18 Apr 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	17	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	0	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

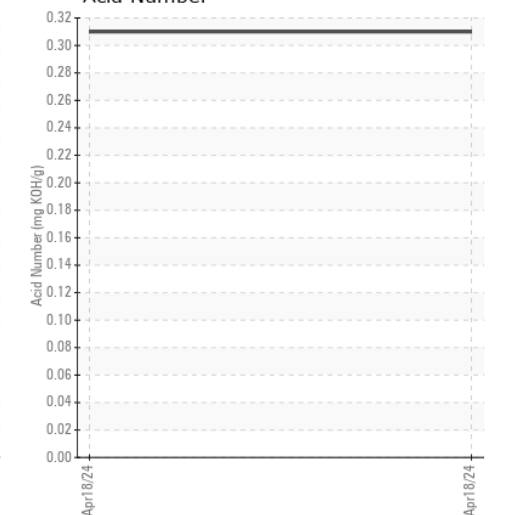
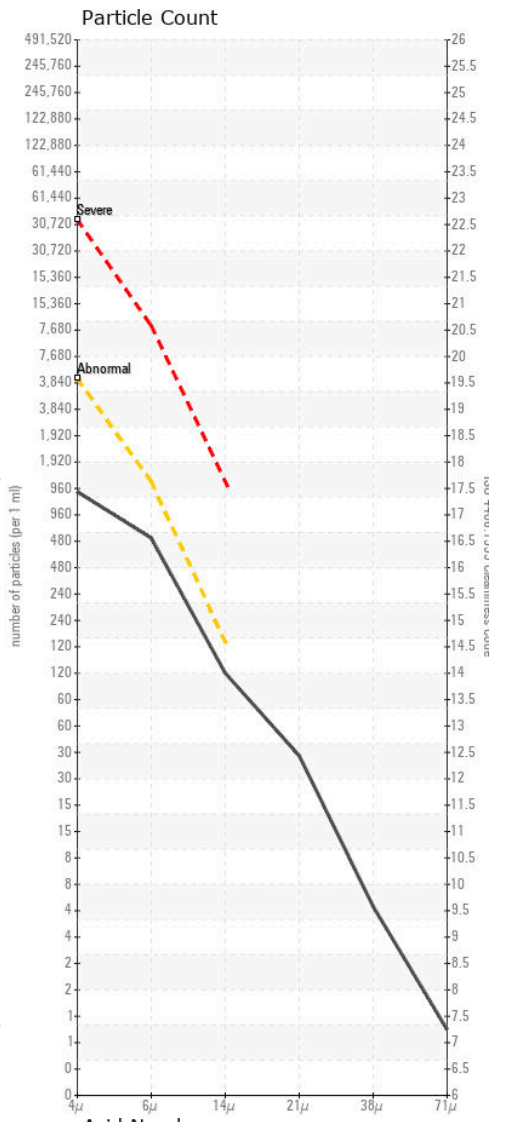
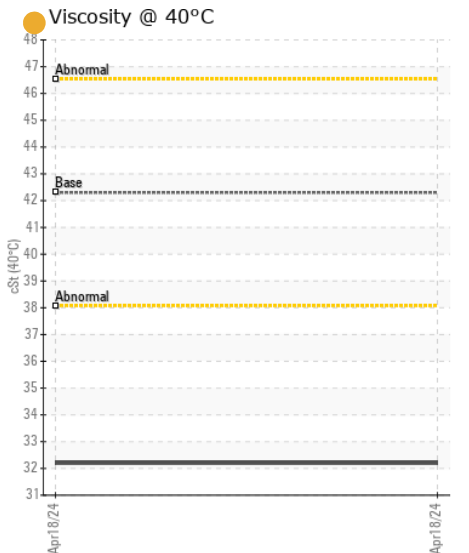
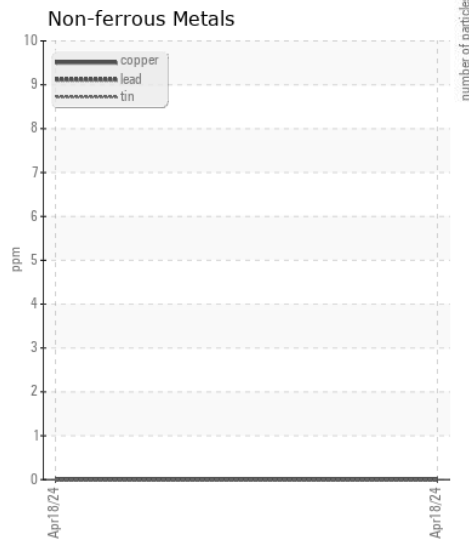
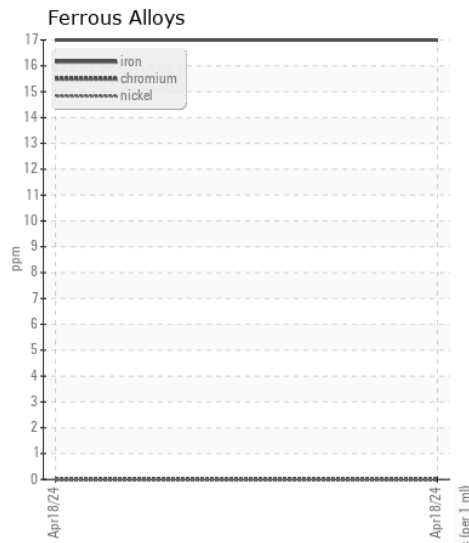
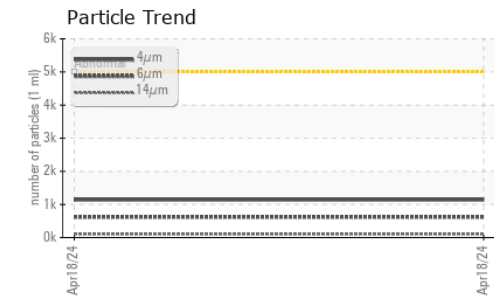
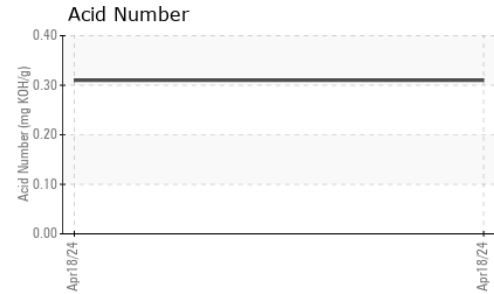
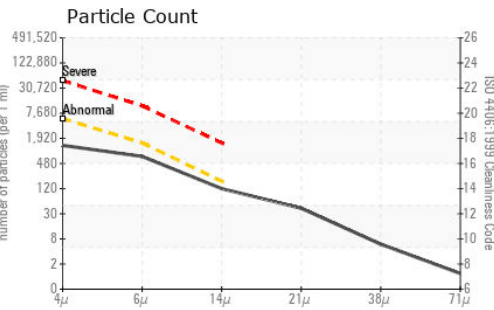
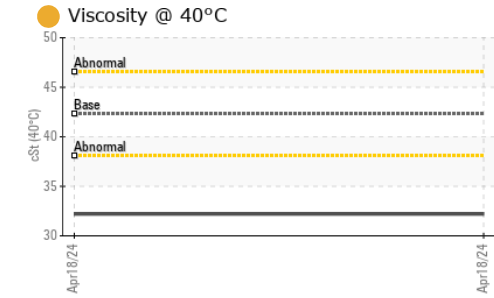
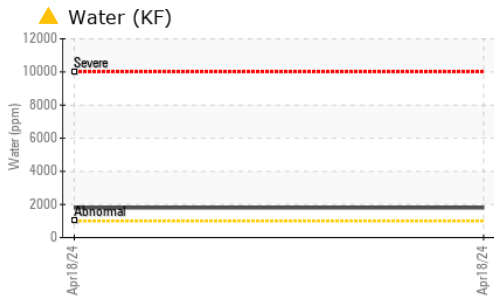
Appearance is hazy. There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>20	0	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water	%	ASTM D6304	>0.1	▲ 0.180	---	---
ppm Water	ppm	ASTM D6304	>1000	▲ 1800	---	---
Particles >4µm		ASTM D7647	>5000	1140	---	---
Particles >6µm		ASTM D7647	>1300	621	---	---
Particles >14µm		ASTM D7647	>160	106	---	---
Particles >21µm		ASTM D7647	>40	36	---	---
Particles >38µm		ASTM D7647	>10	5	---	---
Particles >71µm		ASTM D7647	>3	1	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/16/14	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	● HAZY	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	---	---

FLUID CONDITION

Viscosity of sample indicates oil is within ISO 32 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

Sodium	ppm	ASTM D5185m		6	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		1	---	---
Calcium	ppm	ASTM D5185m		4	---	---
Phosphorus	ppm	ASTM D5185m		148	---	---
Zinc	ppm	ASTM D5185m		55	---	---
Sulfur	ppm	ASTM D5185m		204	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.31	---	---
Visc @ 40°C	cSt	ASTM D445	42.3	● 32.2	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0653692 **Received** : 24 Apr 2024
Lab Number : 06159020 **Tested** : 30 Apr 2024
Unique Number : 10994443 **Diagnosed** : 30 Apr 2024 - Jonathan Hester
Test Package : MOBCE (Additional Tests: KF)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)