

#### S9000 Machine Id INGERSOLL RAND PX7134U06161 - FRESHA Component Compressor

# RECOMMENDATION

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

# WEAR

The copper level is abnormal. All other component wear rates are normal.

## CONTAMINATION

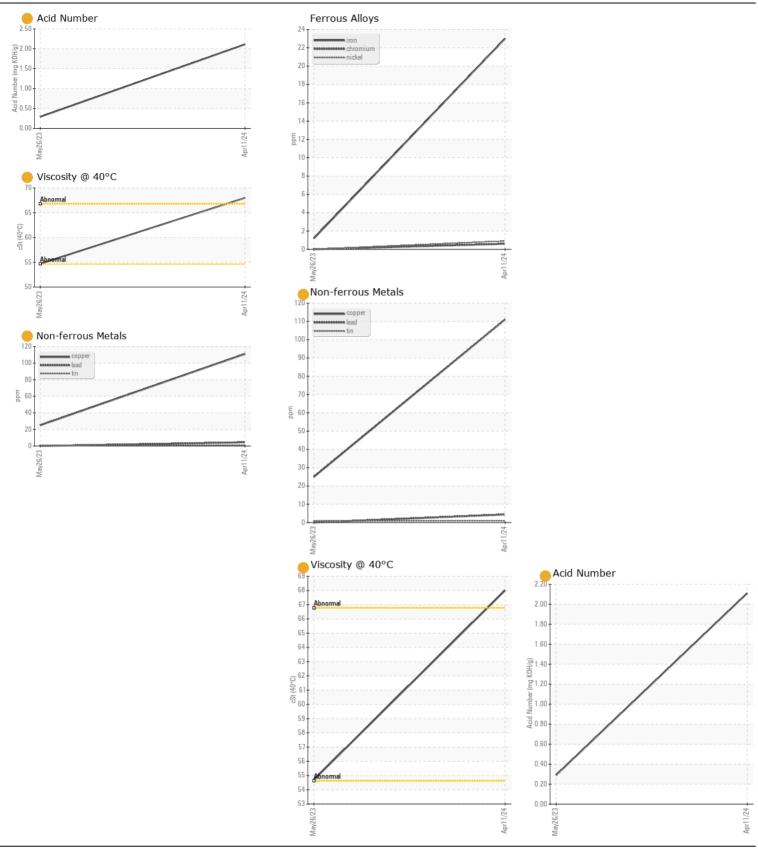
There is no indication of any contamination in the oil.

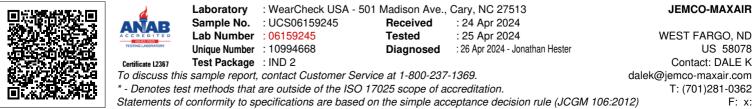
## **FLUID CONDITION**

The AN level is above the recommended limit. The oil viscosity is higher than normal.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		UCS06159245	UCS05864426	
Sample Date		Client Info		11 Apr 2024	26 May 2023	
Machine Age	hrs	Client Info		93522	87071	
Oil Age	hrs	Client Info		6000	462	
Filter Age	hrs	Client Info		6000	462	
Oil Changed		Client Info		Changed	Not Changd	
Filter Changed		Client Info		Not Changd	Not Changd	
Sample Status				ATTENTION	NORMAL	
Iron		ASTM D5185m	>50	00	1	
-	ppm			23	0	
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		<1	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m	05	0	0	
Aluminum	ppm	ASTM D5185m	>25	2	0	
Lead	ppm	ASTM D5185m	>25	4	0	
Copper	ppm	ASTM D5185m	>50	<b>111</b>	25	
Tin	ppm	ASTM D5185m	>15	1	<1	
Vanadium	ppm	ASTM D5185m		<1	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>25	2	<1	
Potassium	ppm	ASTM D5185m	>20	7	2	
Water	le le	WC Method	>0.1	NEG	NEG	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	LIGHT	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Sodium	ppm	ASTM D5185m		49	32	
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		289	607	
Molybdenum	ppm	ASTM D5185m		<1	0	
Manganese	ppm	ASTM D5185m		1	<1	
Magnesium	ppm	ASTM D5185m		7	3	
Calcium	ppm	ASTM D5185m		10	5	
Phosphorus	ppm	ASTM D5185m		20	29	
Zinc	ppm	ASTM D5185m		311	21	
Sulfur	ppm	ASTM D5185m		770	1086	
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>2.11</b>	0.29	
Visc @ 40°C	cSt	ASTM D445		68.0	54.7	

Contact/Location: DALE K - UCJEMWES





Contact/Location: DALE K - UCJEMWES Page 2 of 2