WEAR CONTAMINATION FLUID CONDITION

ABNORMAL SEVERE NORMAL

Machine Id

D60 01081

Component

Left Final Drive

| GEAR OIL SAE 80W90 (GAL) | _ | | | | | | |
|---|--|--------|-------------|-----------|-------------|----------|---------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History |
| We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. | | | Client Info | | JR0204659 | | |
| | to the same of the | | Client Info | | 23 Apr 2024 | | |
| | Madrille / rgc | hrs | Client Info | | 10261 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Filter Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | N/A | | |
| | Filter Changed | | Client Info | | N/A | | |
| | Sample Status | | | | SEVERE | | |
| WEAR | PQ | | ASTM D8184 | | 227 | | |
| Bearing and/or gear wear is indicated. | Iron | ppm | ASTM D5185m | >500 | <u> </u> | | |
| | Chromium | ppm | ASTM D5185m | >10 | <u> </u> | | |
| | Nickel | ppm | ASTM D5185m | >10 | 1 | | |
| | Titanium | ppm | ASTM D5185m | | 7 | | |
| | Silver | ppm | ASTM D5185m | | 0 | | |
| | Aluminum | ppm | ASTM D5185m | >25 | <u> </u> | | |
| | Lead | ppm | ASTM D5185m | >25 | <u>48</u> | | |
| | Copper | ppm | ASTM D5185m | | <u> </u> | | |
| | Tin | ppm | ASTM D5185m | >10 | 5 | | |
| | Vanadium | ppm | ASTM D5185m | | 0 | | |
| | White Metal | scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >75 | ▲ 327 | | |
| Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. | Potassium | ppm | ASTM D5185m | >20 | 31 | | |
| | Water | | WC Method | >0.2 | NEG | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | >170 | 25 | | |
| The oil is no longer serviceable due to the presence of contaminants. | nts | ppm | ASTM D5185m | 400 | 5 | | |
| | Barium | ppm | ASTM D5185m | 200 | 4 | | |
| | Molybdenum | ppm | ASTM D5185m | 12 | 0 | | |
| | Manganese | ppm | ASTM D5185m | | 11 | | |
| | Magnesium | ppm | ASTM D5185m | 12 | 20 | | |
| | Calcium | ppm | ASTM D5185m | 150 | 38 | | |
| | Phosphorus | ppm | ASTM D5185m | 1650 | 491 | | |

Zinc

Sulfur

Visc @ 40°C

73

22247

142

ASTM D5185m 125

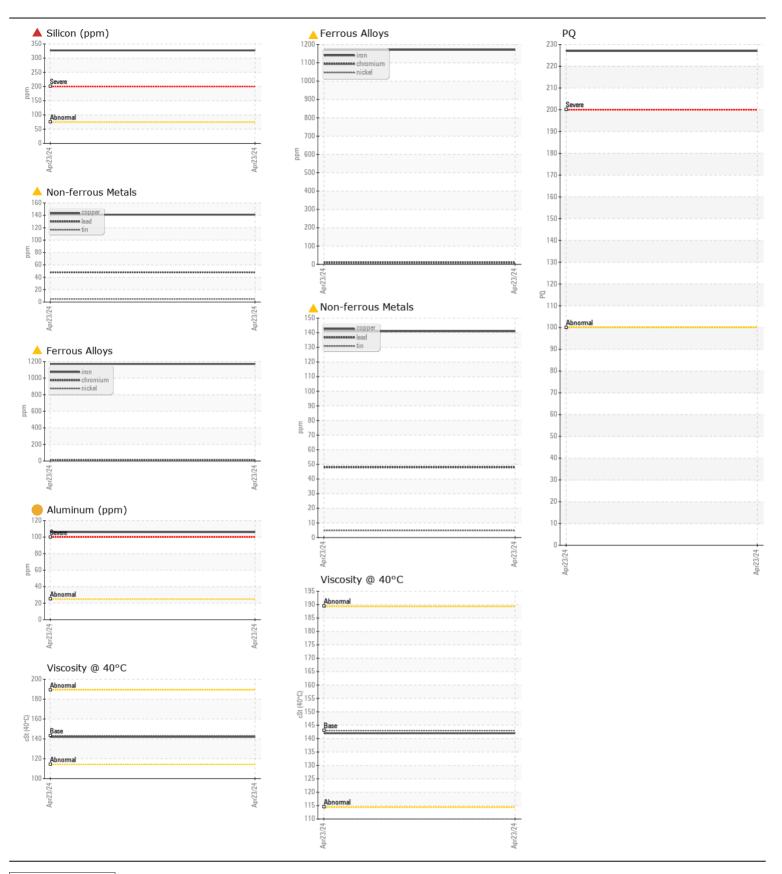
ASTM D445 143

ASTM D5185m 22500

ppm

ppm

cSt





Certificate L2367

Laboratory Sample No. Unique Number: 10994799

: JR0204659 Lab Number : 06159376

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received **Tested**

: 24 Apr 2024 : 25 Apr 2024 Diagnosed Test Package : CONST (Additional Tests: PQ)

: 26 Apr 2024 - Jonathan Hester

JRE - GREENSBORO 411 SOUTH REGIONAL ROAD GREENSBORO, NC

US 27409 Contact: GREG WEATHERLY

GREG.WEATHERLY@JAMESRIVEREQUIPMENT.COM T:

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (336)665-9556

Contact/Location: GREG WEATHERLY - JAMGRE