

WEAR ABNORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL



[518887 RENTALS] Machine Id VOLVO A25G 752643

Wet Disc Brake

VOLVO WET BRAKE TRANSAXLE OIL (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for the source of water entry. Resample at the next service interval to monitor.	Sample Number		Client Info		VCP438377		
	Sample Date		Client Info		27 Mar 2024		
	Machine Age	hrs	Client Info		1981		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>20	7		
The copper level is abnormal. All other component wear rates are normal.	Chromium	ppm	ASTM D5185m		, <1		
	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m	, 10	0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	0		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m	>75	1 41		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION							
	Silicon	ppm	ASTM D5185m		15		
	Potassium	ppm	ASTM D5185m		<1		
	Water	%	ASTM D6304	>0.1	▲ 0.329		
	ppm Water Silt	ppm	ASTM D6304 *Visual	NONE	3290 NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.1	0.2%		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1		
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	100	125		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m	0	0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m	0	13		
	Calcium	ppm	ASTM D5185m	3800	3776		
	Phosphorus	ppm	ASTM D5185m	1200	1309		

Zinc

Sulfur

Visc @ 40°C

ppm

ppm

cSt

ASTM D5185m 1500

ASTM D5185m 6500

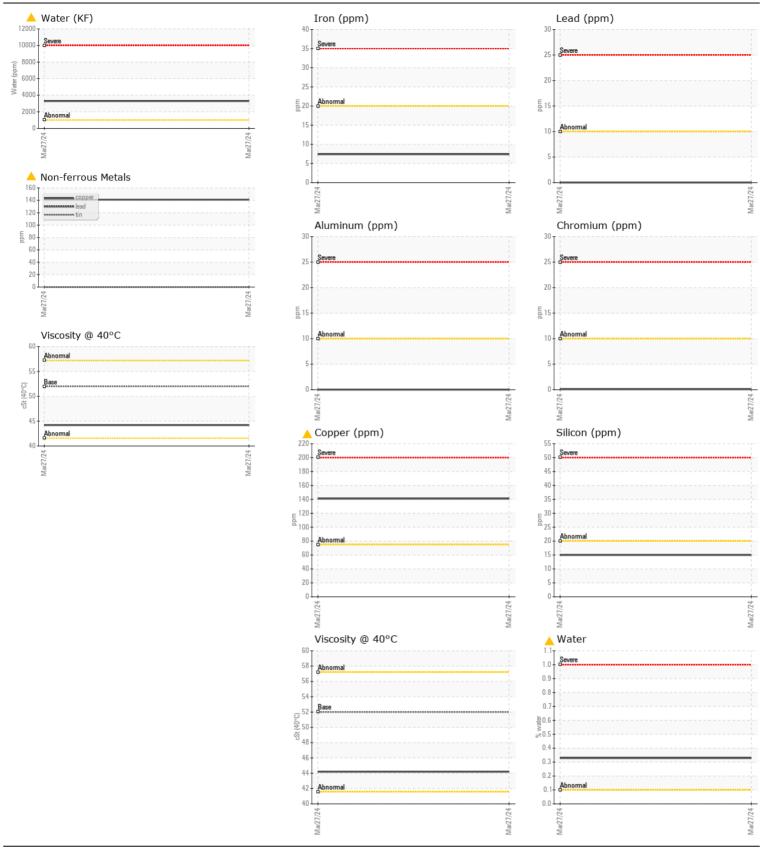
ASTM D445 52.0

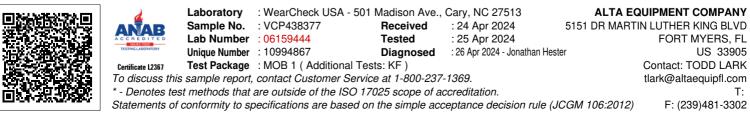
Contact/Location: TODD LARK - VOLVO0090

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Contact/Location: TODD LARK - VOLVO0090 Page 2 of 2