

## [BOLDING] Wachine Id VOLVO PENTA 7011471198

## Port Diesel Engine

DIESEL ENGINE OIL SAE 15W40 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		VPA036182	VPA036478	
	Sample Date		Client Info		22 Apr 2024	13 Dec 2023	
	Machine Age	hrs	Client Info		421	332	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Not Changd	N/A	
	Filter Changed		Client Info		Not Changd	N/A	
	Sample Status				NORMAL	ABNORMAL	
					•	40	
WEAR	Iron	ppm	ASTM D5185m		8	18	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0	<1	
	Nickel	ppm	ASTM D5185m		0	<1	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0	<1	
	Aluminum	ppm	ASTM D5185m		5	4	
	Lead	ppm	ASTM D5185m		0	<1	
	Copper	ppm	ASTM D5185m		19	41	
	Tin	ppm	ASTM D5185m	>9	0	<1	
	Vanadium	ppm	ASTM D5185m	NONE	0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	5	9	
	Potassium	ppm	ASTM D5185m	>20	<1	0	
Fuel content negligible. There is no indication of any contamination in the oil.	Fuel	%	ASTM D3524	>4.0	0.8	<b>5</b> .1	
	Water		WC Method	>0.1	NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	*ASTM D7844		0.4	0.5	
	Nitration	Abs/cm	*ASTM D7624	>20	6.0	7.5	
	Sulfation	Abs/.1mm	*ASTM D7415	>30	19.3	20.3	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	C a divura			150	40	0	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		12	0	
The BN result indicates that there is suitable alkalinity remaining in the	Boron	ppm	ASTM D5185m		0	2	
oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m	100	65	58	
	Manganese	ppm	ASTM D5185m	450	0	<1	
	Magnesium	ppm	ASTM D5185m		1076	932	
	Calcium	ppm	ASTM D5185m		1243	1015	
	Phosphorus	ppm	ASTM D5185m		1162	1053	
	Zinc	ppm	ASTM D5185m		1430	1257	
	Sulfur	ppm	ASTM D5185m		4124	3015	
	Oxidation	Abs/.1mm	*ASTM D7414		13.8	15.3	

Base Number (BN) mg KOH/g ASTM D2896 8.5

ASTM D445 14.4

Visc @ 100°C cSt

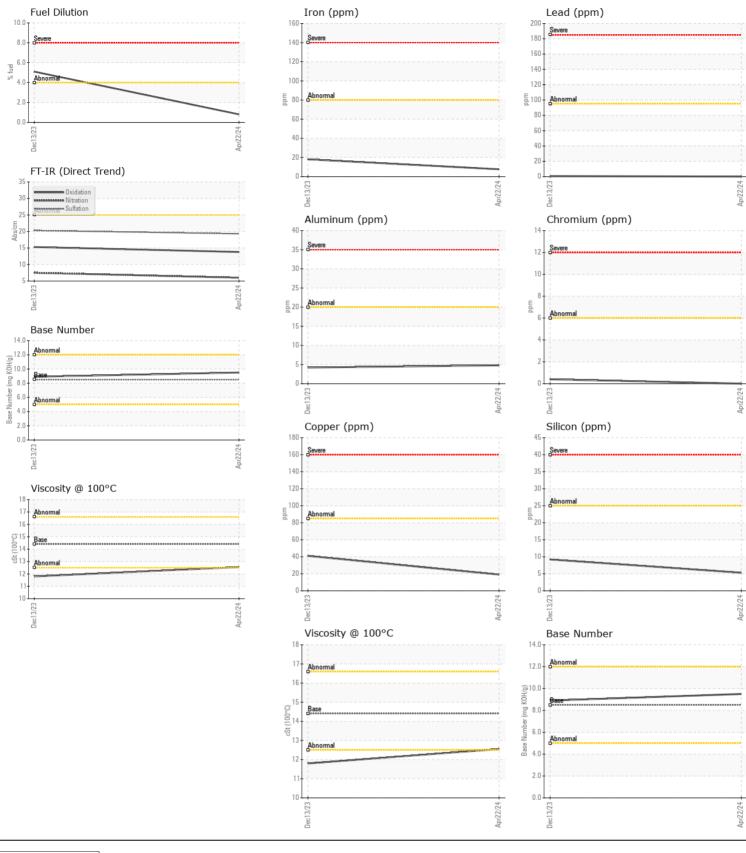
9.5

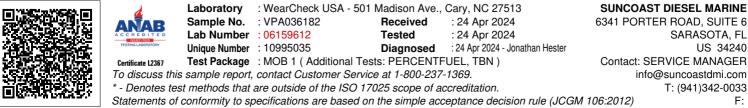
12.55

8.9

11.8

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Contact/Location: SERVICE MANAGER - VP705283 Page 2 of 2