



|                 |                 |
|-----------------|-----------------|
| WEAR            | <b>ABNORMAL</b> |
| CONTAMINATION   | <b>ABNORMAL</b> |
| FLUID CONDITION | <b>NORMAL</b>   |



Machine Id  
**JOHN DEERE 325G 1T0325GKCMJ394970**

Component  
**Hydraulic System**

Fluid  
**{not provided} (--- GAL)**

### RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

| Test           | UOM | Method      | Limit/Abn | Current     | History1 | History2 |
|----------------|-----|-------------|-----------|-------------|----------|----------|
| Sample Number  |     | Client Info |           | JR0205892   | ---      | ---      |
| Sample Date    |     | Client Info |           | 19 Apr 2024 | ---      | ---      |
| Machine Age    | hrs | Client Info |           | 1610        | ---      | ---      |
| Oil Age        | hrs | Client Info |           | 0           | ---      | ---      |
| Filter Age     | hrs | Client Info |           | 0           | ---      | ---      |
| Oil Changed    |     | Client Info |           | Not Chngd   | ---      | ---      |
| Filter Changed |     | Client Info |           | Changed     | ---      | ---      |
| Sample Status  |     |             |           | ABNORMAL    | ---      | ---      |

### WEAR

The iron level is abnormal.

|              |        |             |      |      |     |     |
|--------------|--------|-------------|------|------|-----|-----|
| PQ           |        | ASTM D8184  | >50  | 22   | --- | --- |
| Iron         | ppm    | ASTM D5185m | >32  | ▲ 56 | --- | --- |
| Chromium     | ppm    | ASTM D5185m | >9   | 2    | --- | --- |
| Nickel       | ppm    | ASTM D5185m | >5   | 1    | --- | --- |
| Titanium     | ppm    | ASTM D5185m |      | 1    | --- | --- |
| Silver       | ppm    | ASTM D5185m |      | <1   | --- | --- |
| Aluminum     | ppm    | ASTM D5185m | >9   | ● 9  | --- | --- |
| Lead         | ppm    | ASTM D5185m | >28  | 3    | --- | --- |
| Copper       | ppm    | ASTM D5185m | >50  | 18   | --- | --- |
| Tin          | ppm    | ASTM D5185m | >5   | 2    | --- | --- |
| Vanadium     | ppm    | ASTM D5185m |      | <1   | --- | --- |
| White Metal  | scalar | *Visual     | NONE | NONE | --- | --- |
| Yellow Metal | scalar | *Visual     | NONE | NONE | --- | --- |

### CONTAMINATION

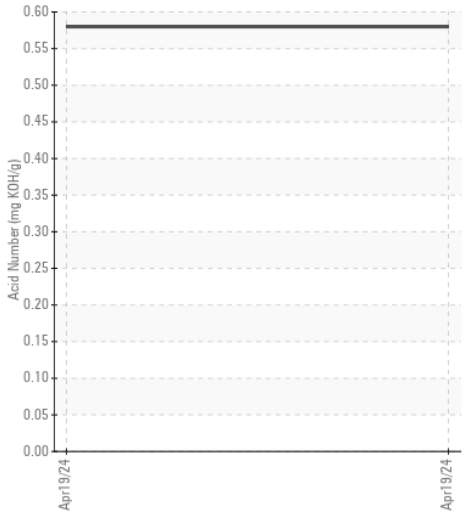
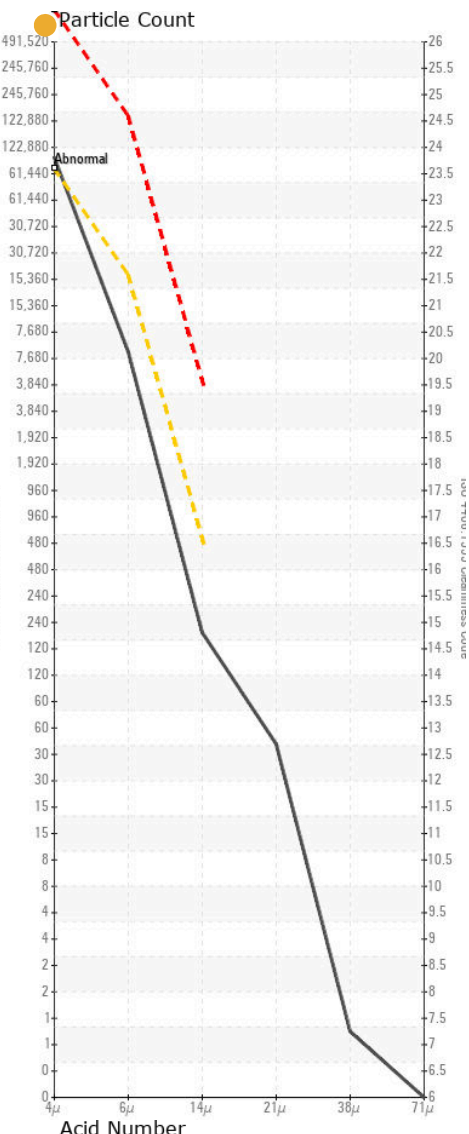
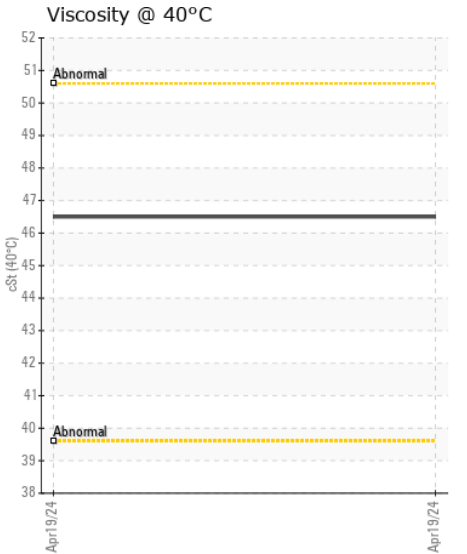
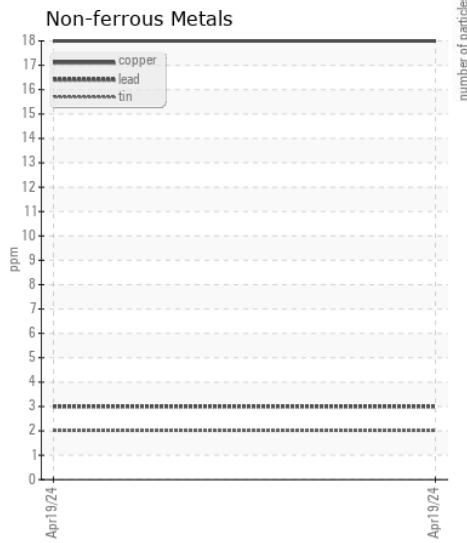
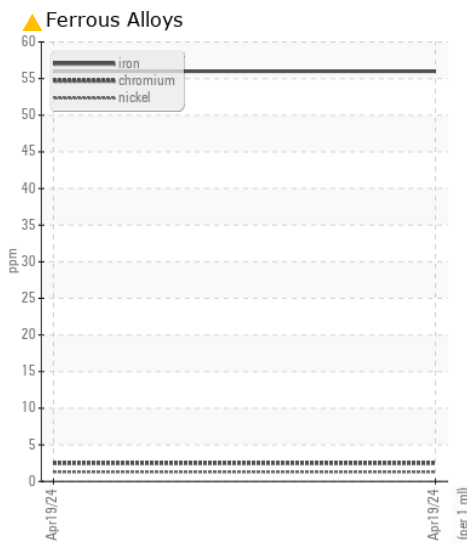
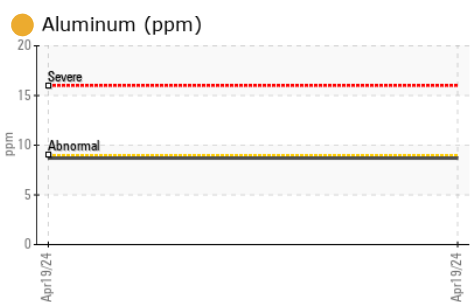
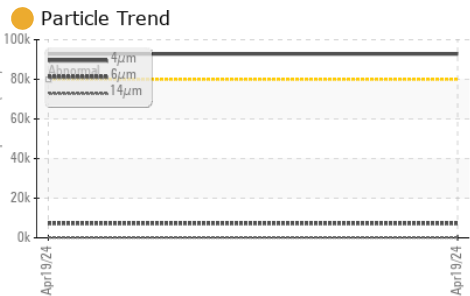
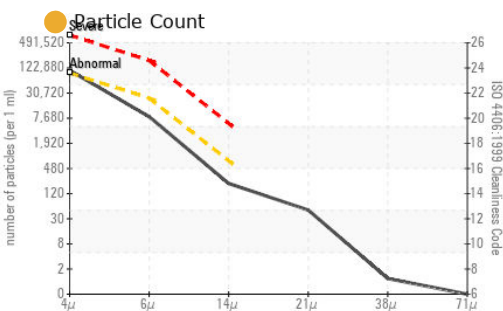
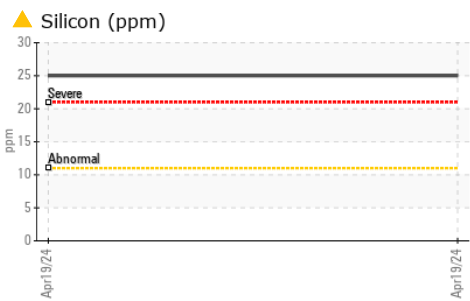
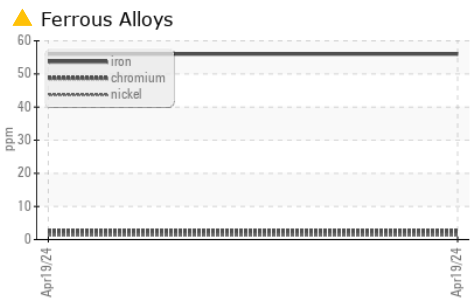
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

|                  |        |              |           |            |     |     |
|------------------|--------|--------------|-----------|------------|-----|-----|
| Silicon          | ppm    | ASTM D5185m  | >11       | ▲ 25       | --- | --- |
| Potassium        | ppm    | ASTM D5185m  | >20       | 4          | --- | --- |
| Water            |        | WC Method    | >0.075    | NEG        | --- | --- |
| Particles >4µm   |        | ASTM D7647   | >80000    | ● 92786    | --- | --- |
| Particles >6µm   |        | ASTM D7647   | >20000    | 7281       | --- | --- |
| Particles >14µm  |        | ASTM D7647   | >640      | 185        | --- | --- |
| Particles >21µm  |        | ASTM D7647   | >160      | 43         | --- | --- |
| Particles >38µm  |        | ASTM D7647   | >40       | 1          | --- | --- |
| Particles >71µm  |        | ASTM D7647   | >10       | 0          | --- | --- |
| Oil Cleanliness  |        | ISO 4406 (c) | >23/21/16 | ● 24/20/15 | --- | --- |
| Silt             | scalar | *Visual      | NONE      | NONE       | --- | --- |
| Debris           | scalar | *Visual      | NONE      | NONE       | --- | --- |
| Sand/Dirt        | scalar | *Visual      | NONE      | NONE       | --- | --- |
| Appearance       | scalar | *Visual      | NORML     | NORML      | --- | --- |
| Odor             | scalar | *Visual      | NORML     | NORML      | --- | --- |
| Emulsified Water | scalar | *Visual      | >0.075    | NEG        | --- | --- |

### FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oils additive package is suitable for further service.

|                  |          |             |     |      |     |     |
|------------------|----------|-------------|-----|------|-----|-----|
| Sodium           | ppm      | ASTM D5185m | >21 | 2    | --- | --- |
| Boron            | ppm      | ASTM D5185m |     | 5    | --- | --- |
| Barium           | ppm      | ASTM D5185m |     | 1    | --- | --- |
| Molybdenum       | ppm      | ASTM D5185m |     | 4    | --- | --- |
| Manganese        | ppm      | ASTM D5185m |     | 2    | --- | --- |
| Magnesium        | ppm      | ASTM D5185m |     | 20   | --- | --- |
| Calcium          | ppm      | ASTM D5185m |     | 332  | --- | --- |
| Phosphorus       | ppm      | ASTM D5185m |     | 627  | --- | --- |
| Zinc             | ppm      | ASTM D5185m |     | 804  | --- | --- |
| Sulfur           | ppm      | ASTM D5185m |     | 2202 | --- | --- |
| Acid Number (AN) | mg KOH/g | ASTM D8045  |     | 0.58 | --- | --- |
| Visc @ 40°C      | cSt      | ASTM D445   |     | 46.5 | --- | --- |



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : JR0205892 **Received** : 24 Apr 2024  
**Lab Number** : 06159761 **Tested** : 25 Apr 2024  
**Unique Number** : 10995184 **Diagnosed** : 30 Apr 2024 - Jonathan Hester  
**Test Package** : CONST ( Additional Tests: PQ )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)