



# LIEBHERR

## OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id  
**LIEBHERR HS8100 000908-184**  
Component  
**Left Swing Drive**  
Fluid  
**GEAR OIL SAE 75W90 (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL SAE 75W90. Please confirm.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LHMC166774	---	---
Sample Date		Client Info		16 Apr 2024	---	---
Machine Age	hrs	Client Info		12703	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changed	---	---
Filter Changed		Client Info		Not Changed	---	---
Sample Status				NORMAL	---	---

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>400	33	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m	>10	1	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		<1	---	---
Aluminum	ppm	ASTM D5185m	>25	2	---	---
Lead	ppm	ASTM D5185m	>50	1	---	---
Copper	ppm	ASTM D5185m	>200	2	---	---
Tin	ppm	ASTM D5185m	>10	1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

### CONTAMINATION

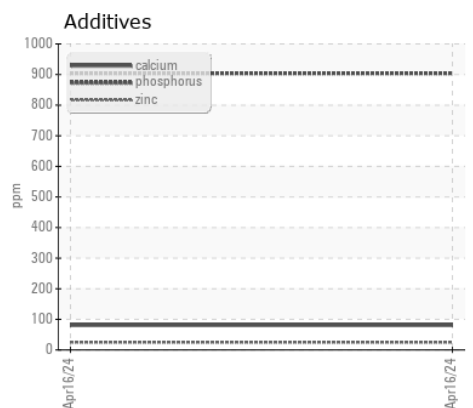
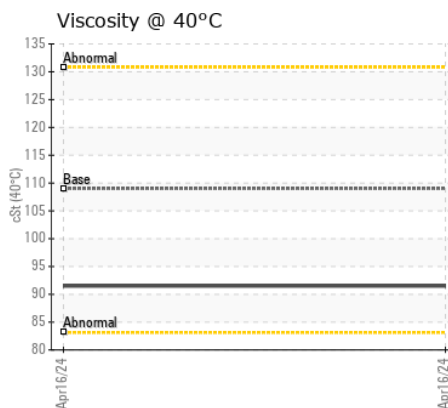
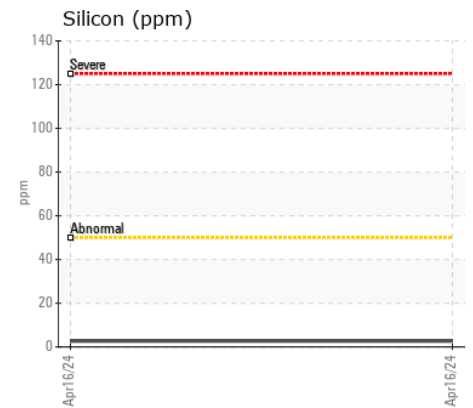
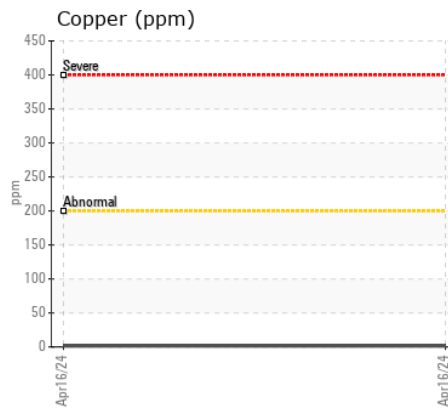
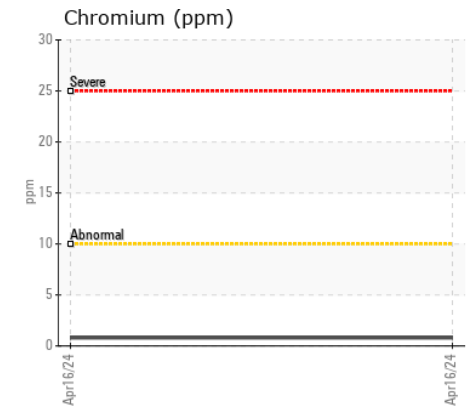
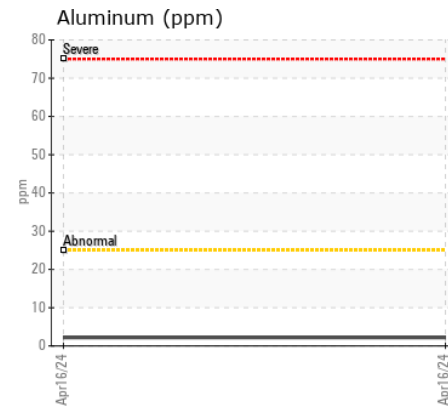
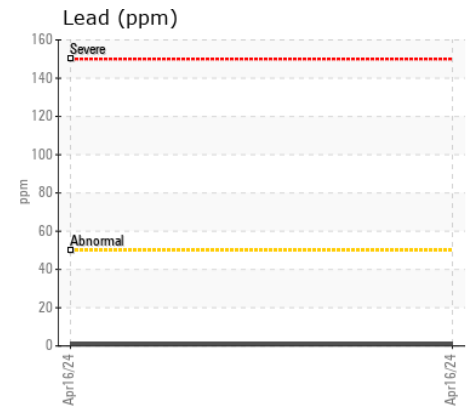
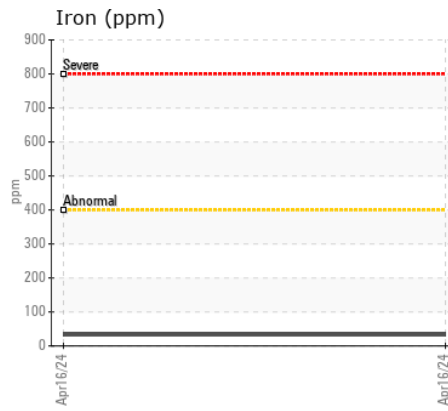
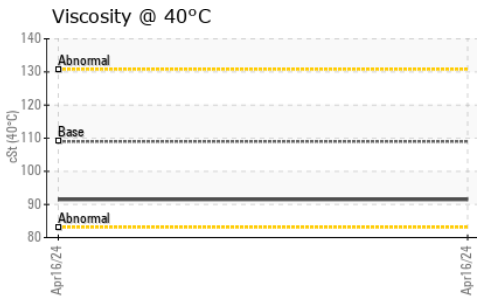
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	3	---	---
Potassium	ppm	ASTM D5185m	>20	1	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

### FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m	400	102	---	---
Barium	ppm	ASTM D5185m	200	0	---	---
Molybdenum	ppm	ASTM D5185m	12	1	---	---
Manganese	ppm	ASTM D5185m		1	---	---
Magnesium	ppm	ASTM D5185m	12	2	---	---
Calcium	ppm	ASTM D5185m	150	81	---	---
Phosphorus	ppm	ASTM D5185m	1650	904	---	---
Zinc	ppm	ASTM D5185m	125	25	---	---
Sulfur	ppm	ASTM D5185m	22500	25898	---	---
Visc @ 40°C	cSt	ASTM D445	109	91.5	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LHMC166774  
**Lab Number** : 06159889  
**Unique Number** : 10995312  
**Test Package** : MOB 1

**Received** : 24 Apr 2024  
**Tested** : 25 Apr 2024  
**Diagnosed** : 25 Apr 2024 - Wes Davis

**AMERICAN STATE EQUIPMENT CO.**  
 2055 SOUTH 108TH STREET  
 MILWAUKEE, WI  
 US 53227

Contact: RAY SCHMIDT  
 RSCHMIDT@AMSTATE.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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