CONST	ASCENDUM
-	OIL ANALYSIS REPORT



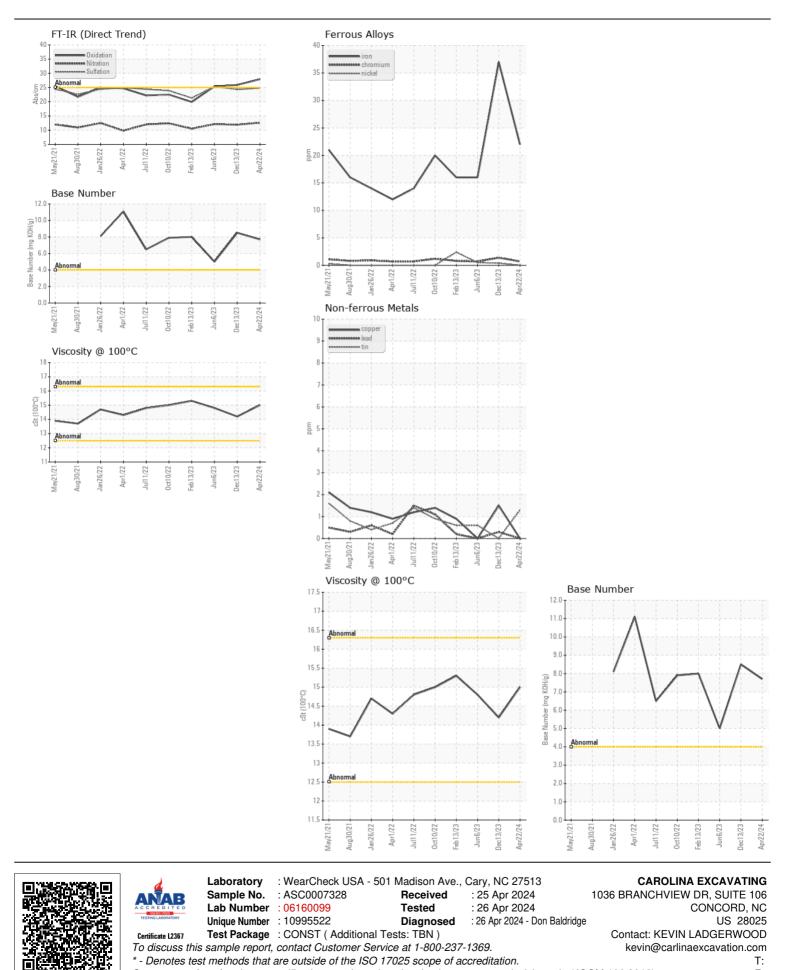
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## Ascendum Machinery VOLVO EC220E EX-4 (S/N 310878) Component Diesel Engine

## VOLVO VDS-4.5 Premium Motor Oil 15W40 (--- QTS)

RECOMMENDATION Test UOM Method Limit/Abs Current Histo   Resample at the next service interval to monitor. Sample Number Image: Client Info Image: C	
Sample DateClient Info22 Apr 202413 DerMachine AgehrsClient Info59815519	0000 00 1 0000
<b>5</b>	2023 06 Jun 2023
Oil Age hrs Client Info 462 508	5011
	500
Filter Age hrs Client Info 0 0	500
Oil Changed Client Info Changed Changed Changed	ged Changed
Filter ChangedClient InfoChangedChanged	ged Changed
Sample Status NOR	AL NORMAL
WEAR Iron ppm ASTM D5185m >100 22 37	16
Chromium ppm ASTM D5185m >10 <1 1	<1
All component wear rates are normal. Nickel ppm ASTM D5185m >10 0 <1	<1
Titanium   ppm   ASTM D5185m   0   <1	0
Silver ppm ASTM D5185m >2 0 0	<1
Aluminum   ppm   ASTM D5185m   >10   4   4	<1
Lead ppm ASTM D5185m >20 0 <1	0
Copper   ppm   ASTM D5185m   >15   0   2	0
Tin   ppm   ASTM D5185m   >10   1   0	<1
Vanadium   ppm   ASTM D5185m   0   <1	0
	NE NONE
Yellow Metal scalar *Visual NONE NONE NO	NE NONE
CONTAMINATION Silicon ppm ASTM D5185m >20 11 13	8
Potassium ppm ASTM D5185m >20 0 0	<1
There is no indication of any contamination in the oil. Fuel WC Method >6.0 <1.0 <1	
Water WC Method >0.1 NEG NE	
Glycol WC Method NEG NE	
Soot % % *ASTM D7844 >3 0.3 0.3	0.3
Nitration Abs/cm *ASTM D7624 >20 12.6 11	9 12.1
Sulfation Abs/.1mm *ASTM D7415 >30 24.8 24	3 25.3
Silt scalar *Visual NONE NONE NO	NE NONE
Debris scalar *Visual NONE NONE NONE	NE NONE
Sand/Dirt scalar *Visual NONE NONE NO	NE NONE
Appearance scalar *Visual NORML NORML NORML NORML	RML NORML
Odor scalar *Visual NORML NORML NORML	RML NORML
Emulsified Water scalar *Visual >0.1 NEG NE	G NEG
FLUID CONDITION Sodium ppm ASTM D5185m 2 2	2
Boron ppm ASTM D5185m 34 21	23
The BN result indicates that there is suitable alkalinity remaining in the Barium ppm ASTM D5185m 0 0	0
oil. The condition of the oil is suitable for further service. Molybdenum ppm ASTM D5185m 51 48	73
Manganese ppm ASTM D5185m <1 <1	
Magnesium ppm ASTM D5185m 637 48	
Calcium ppm ASTM D5185m 2079 17	
Phosphorus ppm ASTM D5185m 1162 10	
Zinc ppm ASTM D5185m 1379 13	
Sulfur   ppm   ASTM D5185m   3450   24	
Oxidation Abs/.1mm *ASTM D7414 >25 27.9 25	
Base Number (BN) mg KOH/g ASTM D2896 7.7 8.5	
Visc @ 100°C cSt ASTM D445 15.0 14	2 14.8



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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