

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION ABNORMAL

WEAR

CATERPILLAR 815 91P1360

Diesel Engine

SHELL 15W40 (--- GAL)

RECOMMENDATION

We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

All C	omponen	t wear ra	tes are no	ormai.	

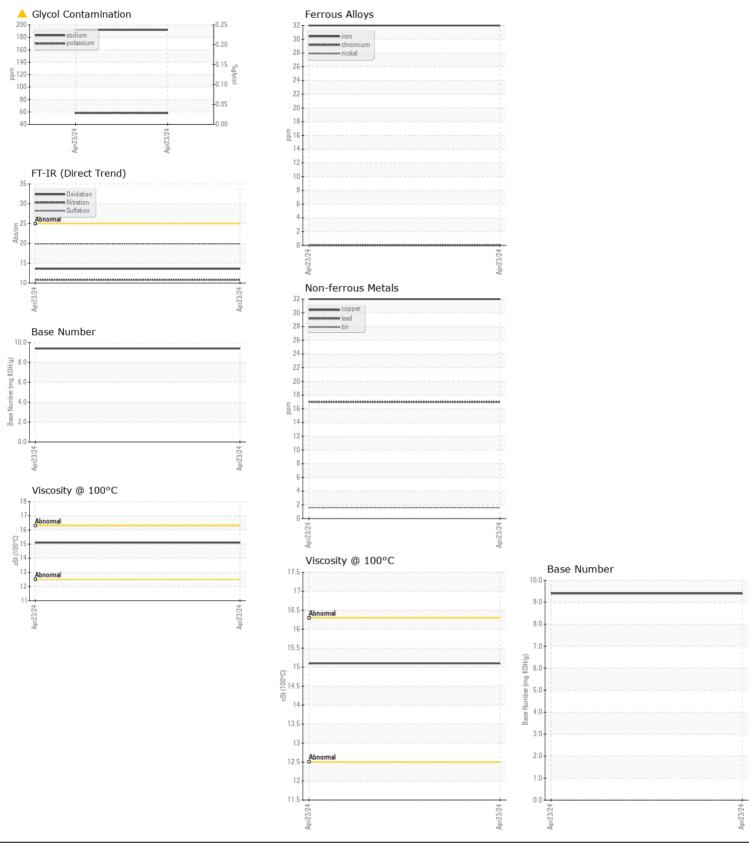
CONTAMINATION

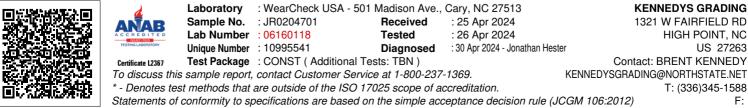
Sodium and/or potassium levels are high.

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0204701		
Sample Date		Client Info		23 Apr 2024		
Machine Age	hrs	Client Info		2084		
Oil Age	hrs	Client Info		700		
Filter Age	hrs	Client Info		700		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status		0.10111 1.110		ABNORMAL		
Iron	ppm	ASTM D5185m	>100	32		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>2	0		
Titanium	ppm	ASTM D5185m	>2	<1		
Silver	ppm	ASTM D5185m	>2	<1		
Aluminum	ppm	ASTM D5185m	>25	4		
Lead	ppm	ASTM D5185m	>40	17		
Copper	ppm	ASTM D5185m	>330	32		
Tin	ppm	ASTM D5185m	>15	2		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
	304141	1300	NONL			
Silicon	ppm	ASTM D5185m	>25	9		
Potassium	ppm	ASTM D5185m	>20	5 8		
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
Soot %	%	*ASTM D7844	>3	0.9		
Nitration	Abs/cm	*ASTM D7624	>20	10.8		
Sulfation	Abs/.1mm	*ASTM D7415	>30	19.9		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
			20.L			
Sodium	ppm	ASTM D5185m	>150	192		
Boron	ppm	ASTM D5185m		69		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		82		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		121		
Calcium	ppm	ASTM D5185m		2270		
Phosphorus	ppm	ASTM D5185m		1106		
Zinc	ppm	ASTM D5185m		1311		
Sulfur	ppm	ASTM D5185m		4036		
Oxidation	Abs/.1mm	*ASTM D7414	>25	13.6		
Base Number (BN)	mg KOH/g	ASTM D2896	0	9.4		
Visc @ 100°C	cSt	ASTM D2000		15.1		
	001	70 HW D44J		13.1		





Contact/Location: BRENT KENNEDY - KENHIGJR Page 2 of 2