

Area

WEAR NORMAL CONTAMINATION NORMAL **FLUID CONDITION** NORMAL



[W65831] TEREX TA300 TTHA1189JK0111047 **Right Hydraulic System**

HITACHI HYDRAULIC SUPER EX 46HN (30 GAL)

| RECOMMENDATION | |
|----------------|--|
|----------------|--|

Resample at the next service interval to monitor. (Customer Sample Comment: W65831)



All component wear rates are normal.

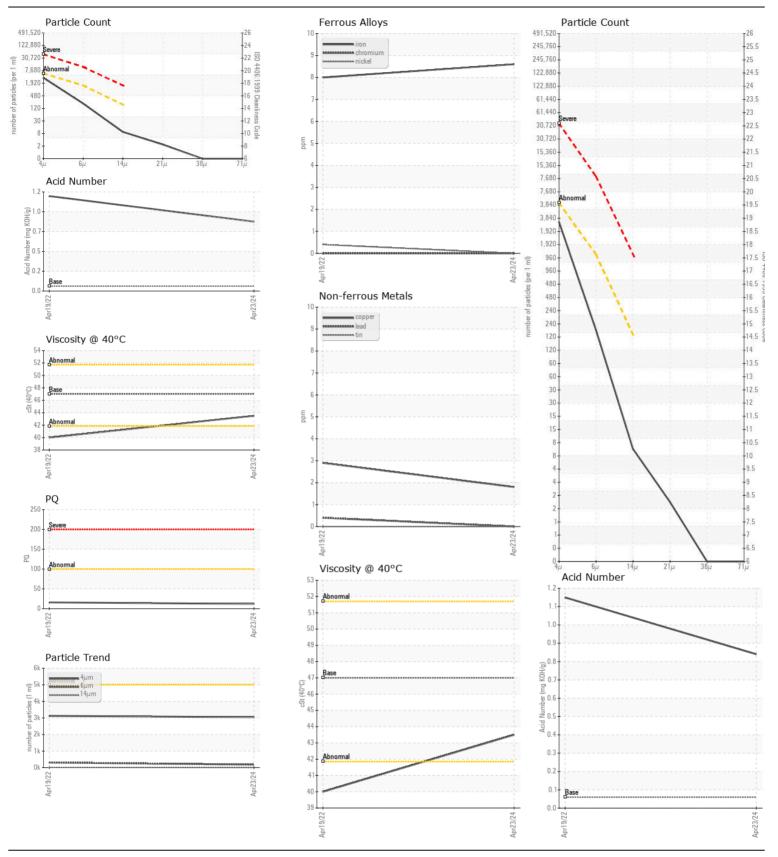
CONTAMINATION

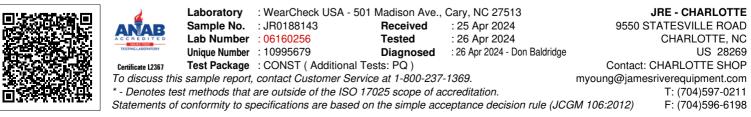
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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|---------------------------------------|----------|--------------------|-----------|--------------|-------------|----------|
| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| Sample Number | | Client Info | | JR0188143 | JR0119755 | |
| Sample Date | | Client Info | | 23 Apr 2024 | 19 Apr 2022 | |
| Machine Age | hrs | Client Info | | 4846 | 1704 | |
| Oil Age | hrs | Client Info | | 4846 | 500 | |
| Filter Age | hrs | Client Info | | 0 | 500 | |
| Oil Changed | | Client Info | | Changed | Changed | |
| Filter Changed | | Client Info | | Changed | Changed | |
| Sample Status | | | | NORMAL | NORMAL | |
| PQ | | ASTM D8184 | | 12 | 16 | |
| Iron | ppm | ASTM D5185m | >20 | 9 | 8 | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Nickel | ppm | ASTM D5185m | >10 | 0 | <1 | |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | |
| Silver | ppm | ASTM D5185m | | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >10 | 2 | 2 | |
| Lead | ppm | ASTM D5185m | >10 | 0 | <1 | |
| Copper | ppm | ASTM D5185m | >75 | 2 | 3 | |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | |
| White Metal | scalar | *Visual | NONE | NONE | NONE | |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| | | | | | | |
| Silicon | ppm | ASTM D5185m | >20 | 6 | 16 | |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 0 | |
| Water | | WC Method | >0.1 | NEG | NEG | |
| Particles >4µm | | ASTM D7647 | >5000 | 3048 | 3125 | |
| Particles >6µm | | ASTM D7647 | >1300 | 180 | 310 | |
| Particles >14µm | | ASTM D7647 | >160 | 8 | 15 | |
| Particles >21µm | | ASTM D7647 | >40 | 2 | 4 | |
| Particles >38µm | | ASTM D7647 | | 0 | 1 | |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | |
| Oil Cleanliness | | ISO 4406 (c) | | 19/15/10 | 19/15/11 | |
| Silt | scalar | *Visual | NONE | NONE | NONE | |
| Debris | scalar | *Visual | NONE | LIGHT | NONE | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| Appearance | scalar | *Visual | NORML | NORML | NORML | |
| Odor Emulcified Water | scalar | *Visual *Visual | NORML | NORML NEG | NORML | |
| Emulsified Water | scalar | visual | >0.1 | NEG | NEG | |
| Sodium | ppm | ASTM D5185m | | 1 | 1 | |
| Boron | ppm | ASTM D5185m | | 0 | 3 | |
| Barium | ppm | ASTM D5185m | | 0 | 0 | |
| Molybdenum | ppm | ASTM D5185m | | 0 | <1 | |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | |
| Magnesium | ppm | ASTM D5185m | | 6 | 10 | |
| Calcium | ppm | ASTM D5185m | | 1595 | 3182 | |
| Phosphorus | ppm | ASTM D5185m | 827 | 637 | 761 | |
| Zinc | ppm | ASTM D5185m | 0 | 773 | 866 | |
| Sulfur | ppm | ASTM D5185m | 13 | 2557 | 2702 | |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.06 | 0.84 | 1.15 | |
| Visc @ 40°C | cSt | ASTM D445 | 47 | 43.5 | 40.0 | |
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Submitted By: Mike Young - CHARLOTTE SHOP Page 2 of 2