

#### WEAR NORMAL CONTAMINATION **ABNORMAL** FLUID CONDITION NORMAL



# [SPM701872] VOLVO L350H 1011 Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.



All component wear rates are normal.

## CONTAMINATION

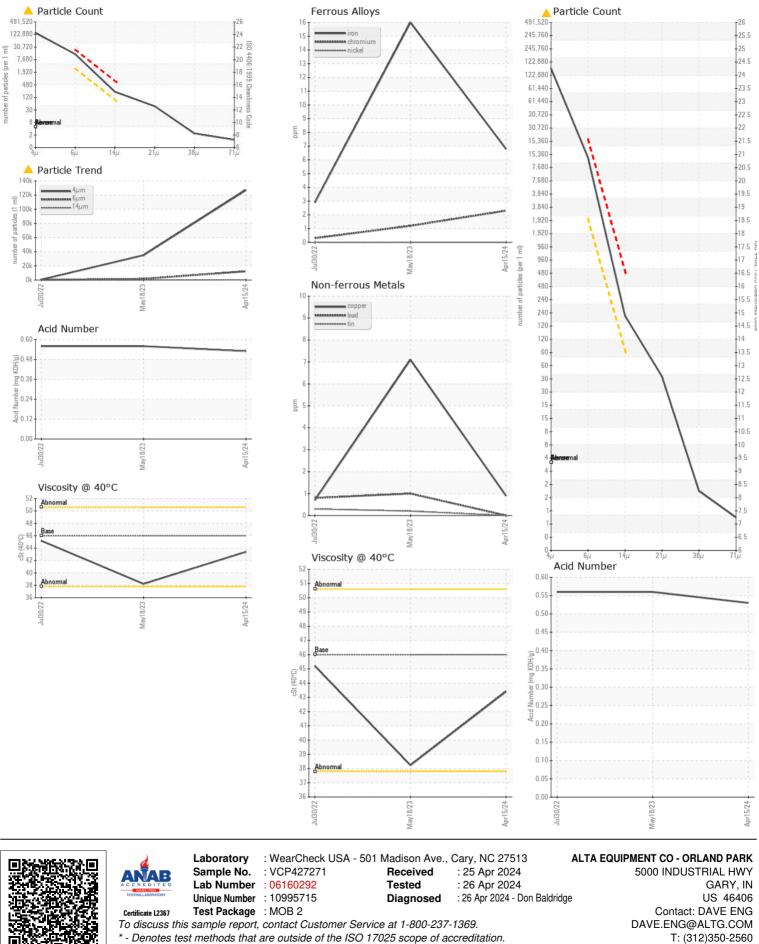
There is a high amount of particulates present in the oil.

### **FLUID CONDITION**

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP427271	VCP422622	VCP365356
Sample Date		Client Info		15 Apr 2024	18 May 2023	30 Jul 2022
Machine Age	hrs	Client Info		9455	6873	5213
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	NORMAL	NORMAL
Iron	ppm	ASTM D5185m	>50	7	16	3
Chromium	ppm	ASTM D5185m	>20	2	1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	7	2
Lead	ppm	ASTM D5185m	>20	0	1	<1
Copper	ppm	ASTM D5185m	>150	<1	7	<1
Tin	ppm	ASTM D5185m	>20	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Ciliana					10	
Silicon	ppm	ASTM D5185m	>20	5	19	5
Potassium	ppm	ASTM D5185m	>20	0	4 NEG	0
Water		WC Method	>0.1	NEG		NEG
Particles >4µm		ASTM D7647	0500	126988	34992	494
Particles >6µm		ASTM D7647	>2500	▲ 12282 ▲ 100	1725	70 9
Particles >14µm		ASTM D7647	>80	▲ 196	46	
Particles >21µm		ASTM D7647	>20 >4	▲ 40 2	14 2	2
Particles >38µm Particles >71µm		ASTM D7647 ASTM D7647	>4 >3	2 1	2	0
Oil Cleanliness				L 24/21/15	22/18/13	16/13/10
Silt	scalar	ISO 4406 (c) *Visual	>/18/13 NONE	A 24/21/15	22/16/13 NONE	NONE
		*Visual	NONE	NONE	LIGHT	
Debris Sand/Dirt	scalar scalar	*Visual	NONE	NONE	NONE	NONE
	scalar	*Visual	NORML	NORML	NORML	NORML
Appearance Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
	Jouran	violai			NLG	NLO
Sodium	ppm	ASTM D5185m		4	0	2
Boron	ppm	ASTM D5185m	14	26	4	41
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0.0	<1	<1	1
Manganese	ppm	ASTM D5185m	0.0	0	0	0
Magnesium	ppm	ASTM D5185m	2.6	10	71	15
Calcium	ppm	ASTM D5185m	49	892	263	972
Phosphorus	ppm	ASTM D5185m	354	535	551	510
Zinc	ppm	ASTM D5185m	419	653	719	699
Sulfur	ppm	ASTM D5185m	3719	2587	2426	2278
Acid Number (AN)	mg KOH/g	ASTM D8045		0.53	0.56	0.56
Visc @ 40°C	cSt	ASTM D445	46	43.4	38.23	45.2
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<sup>\* -</sup> Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: DAVE ENG - VOLVO8885 Page 2 of 2

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