

Machine Id PRESS 3 Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0731093	,	
	Sample Date		Client Info		18 Apr 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
					•		
WEAR	Iron	ppm	ASTM D5185m		3		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		9		
	Nickel	ppm	ASTM D5185m	>20	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m	00	0		
	Aluminum	ppm	ASTM D5185m		0		
	Lead	ppm	ASTM D5185m		0		
	Copper Tin	ppm	ASTM D5185m ASTM D5185m		2		
		ppm		>20	0		
	Vanadium	ppm	ASTM D5185m		-		
	White Metal	scalar	*Visual	NONE	NONE NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>15	3		
	Potassium	ppm	ASTM D5185m	>20	0		
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Water	%	ASTM D6304	>0.05	NEG		
	Particles >4µm		ASTM D7647	>5000	<u> </u>		
	Particles >6µm		ASTM D7647	>1300	336		
	Particles >14µm		ASTM D7647	>160	55		
	Particles >21µm		ASTM D7647	>40	22		
	Particles >38µm		ASTM D7647	>10	2		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2		
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		0		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		0		
			ACTM DE10E		^		
	Magnesium Calcium	ppm ppm	ASTM D5185m ASTM D5185m		2 81		

ppm

Visc @ 40°C cSt ASTM D445 44.2

Acid Number (AN) mg KOH/g ASTM D8045

ppm ASTM D5185m

ppm ASTM D5185m

ASTM D5185m

Phosphorus

Zinc

Sulfur

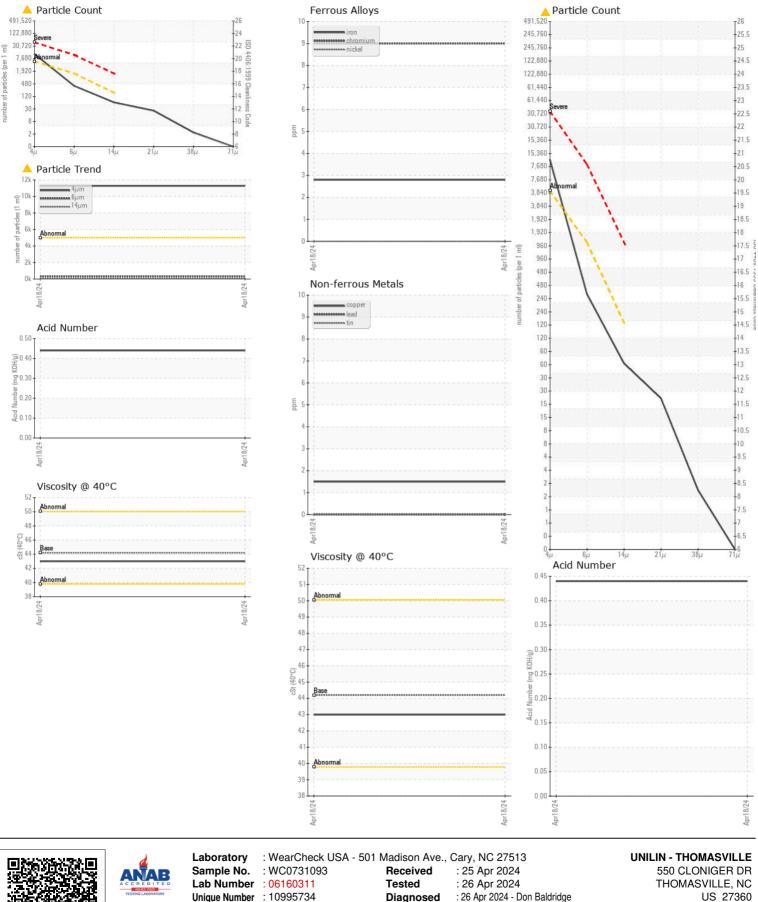
359

490

2400

0.44

43.0



: 26 Apr 2024 - Don Baldridge US 27360 Diagnosed Contact: ADAM WILSON To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Test Package : PLANT

Contact/Location: ADAM WILSON - UNITHONC Page 2 of 2

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