

Machine Id CHICAGO PNEUMATIC API179588 Component Compressor Fluid ROTAIR XTRA (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

| | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 |
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| V | 1 | 7 | | | | | | | | | | | | | | | | | | | | | | | | | | |
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All component wear rates are normal.

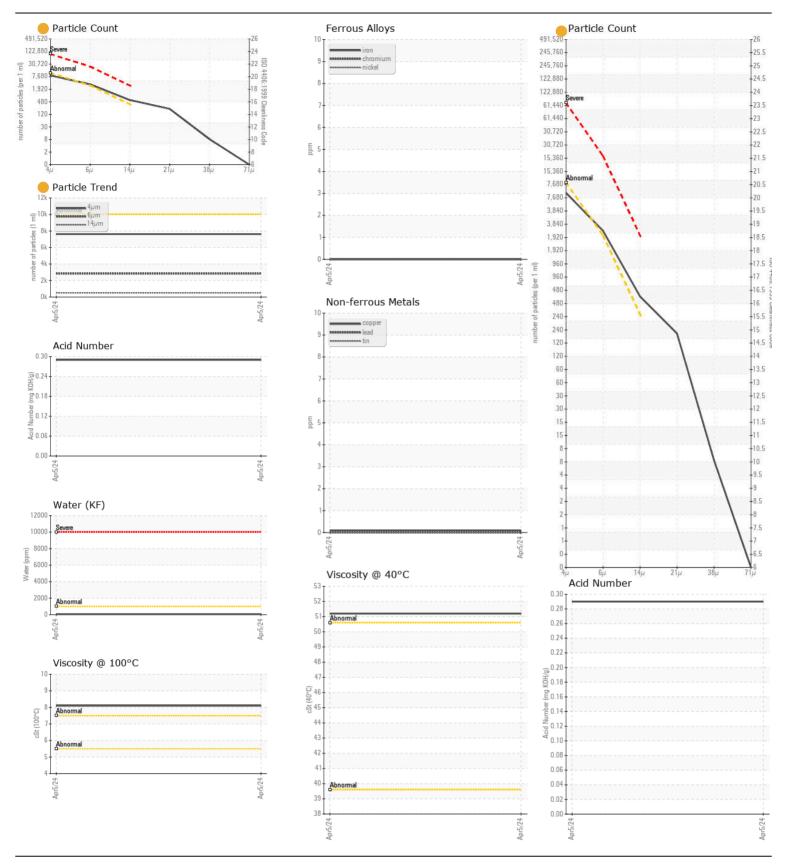
CONTAMINATION

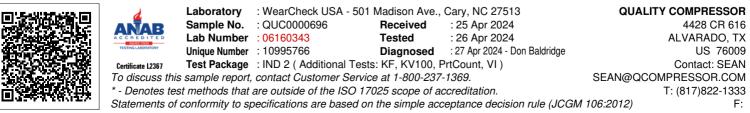
There is a moderate amount of particulates present in the oil.

| FLUI | $\cap \cap \mathbb{N}$ | |
|-------------|------------------------|--|
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The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--|---|--|-----------|--|------------------|----------------------|
| Sample Number | | Client Info | | QUC0000696 | | |
| Sample Date | | Client Info | | 05 Apr 2024 | | |
| Machine Age | hrs | Client Info | | 6493 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Filter Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | Not Changd | | |
| Filter Changed | | Client Info | | Changed | | |
| Sample Status | | | | ATTENTION | | |
| | | | | | | |
| Iron | ppm | ASTM D5185m | >50 | 0 | | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | | |
| Nickel | ppm | ASTM D5185m | | 0 | | |
| Titanium | ppm | ASTM D5185m | | 0 | | |
| Silver | ppm | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | | |
| Lead | ppm | ASTM D5185m | >25 | 0 | | |
| Copper | ppm | ASTM D5185m | >50 | <1 | | |
| Tin | ppm | ASTM D5185m | >15 | 0 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| White Metal | scalar | *Visual | NONE | NONE | | |
| Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | | | | |
| Silicon | ppm | ASTM D5185m | >25 | <1 | | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | | |
| Water | % | ASTM D6304 | >0.1 | 0.005 | | |
| ppm Water | ppm | ASTM D6304 | >1000 | 55 | | |
| Particles >4µm | | ASTM D7647 | >10000 | 7622 | | |
| Particles >6µm | | ASTM D7647 | >2500 | <u> </u> | | |
| Particles >14µm | | ASTM D7647 | >320 | 507 | | |
| Particles >21µm | | ASTM D7647 | >80 | <u> </u> | | |
| Particles >38µm | | ASTM D7647 | >20 | 7 | | |
| Particles >71µm | | ASTM D7647 | >4 | 0 | | |
| Oil Cleanliness | | ISO 4406 (c) | >20/18/15 | e 20/19/16 | | |
| Silt | scalar | *Visual | NONE | NONE | | |
| Debris | scalar | *Visual | NONE | NONE | | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Appearance | scalar | *Visual | NORML | NORML | | |
| Odor | scalar | *Visual | NORML | NORML | | |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | | |
| | | | | | | |
| Sodium | ppm | ASTM D5185m | | <1 | | |
| Boron | 10.10.100 | ACTM DE10Em | | | | |
| Barium | ppm | ASTM D5185m | | 0 | | |
| | ppm | ASTM D5185m | | 0 | | |
| Molybdenum | | | | | | |
| Manganese | ppm | ASTM D5185m ASTM D5185m ASTM D5185m | | 0 0 0 | | |
| | ppm ppm | ASTM D5185m ASTM D5185m | | 0 0 | | |
| Manganese | ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m | | 0 0 0 | | |
| Manganese Magnesium | ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | | 0 0 0 0 | | |
| Manganese Magnesium Calcium | ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | | 0 0 0 0 <1 | | |
| Manganese Magnesium Calcium Phosphorus | ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | | 0 0 0 <1 13 | | |
| Manganese Magnesium Calcium Phosphorus Zinc | ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | | 0 0 0 <1 13 5 | | |
| Manganese Magnesium Calcium Phosphorus Zinc Sulfur Acid Number (AN) Visc @ 40°C | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | | 0 0 0 <1 13 5 41 | | |
| Manganese Magnesium Calcium Phosphorus Zinc Sulfur Acid Number (AN) | ppm ppm ppm ppm ppm ppm ppm mg KOH/g | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D8045 | | 0 0 0 <1 13 5 41 0.29 | | |





Contact/Location: SEAN ? - QUAALV Page 2 of 2