



WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
KAESER 1073 - HOUFFMAN
 Component
Compressor
 Fluid
QC-ULTRA (10 GAL)

RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

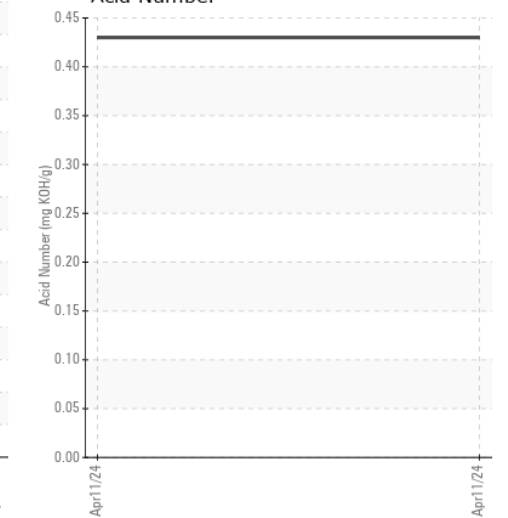
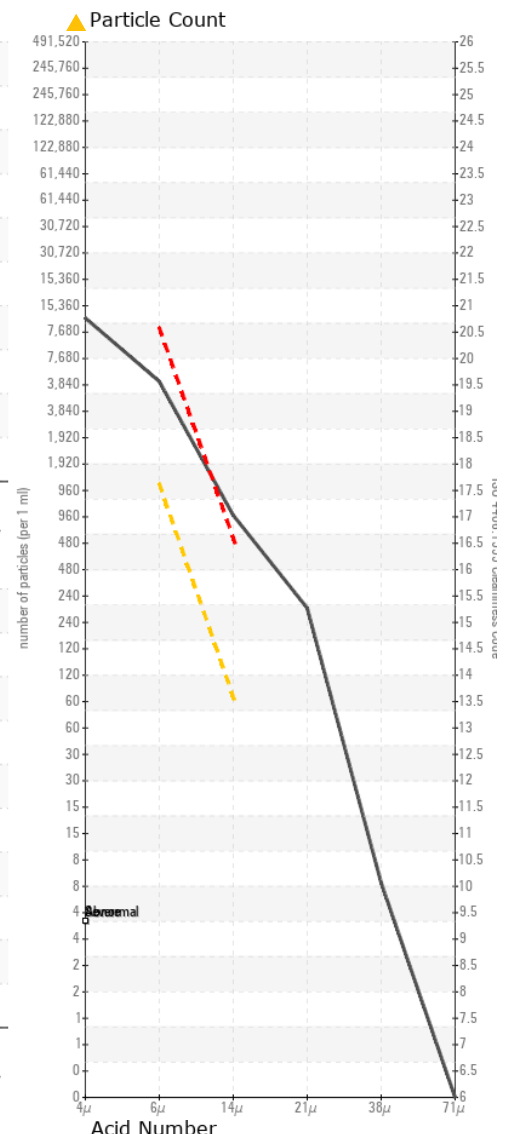
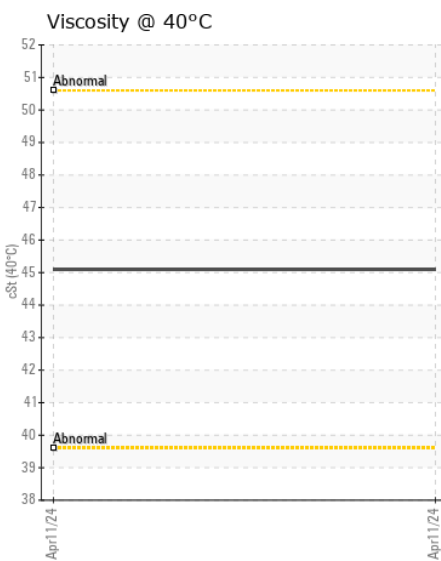
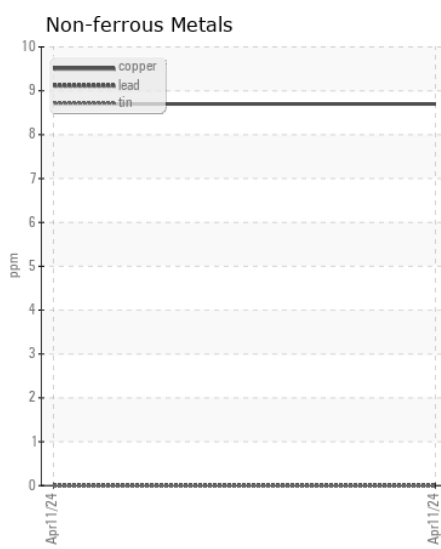
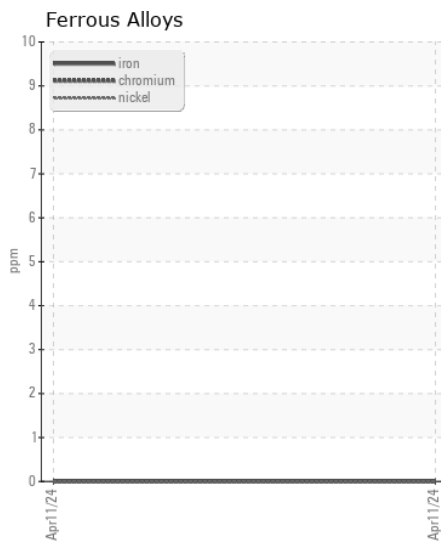
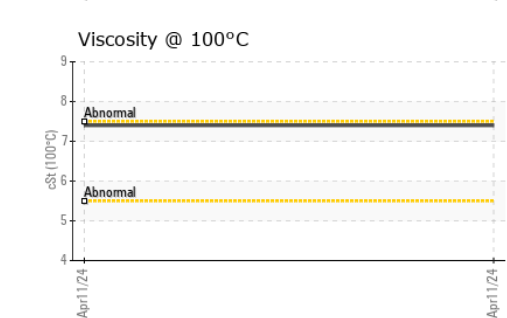
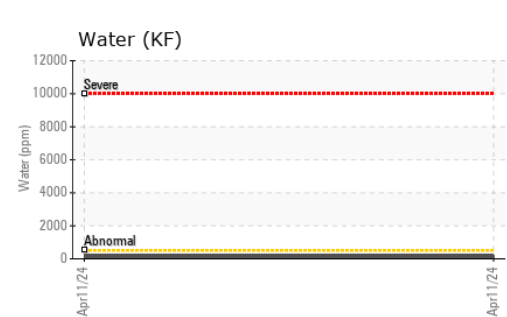
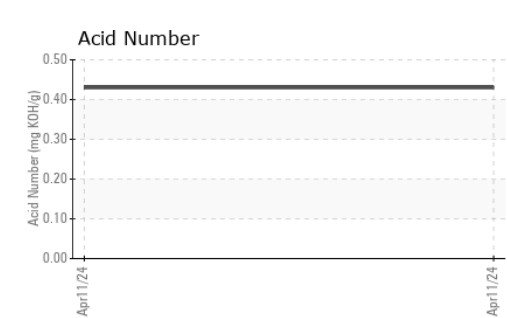
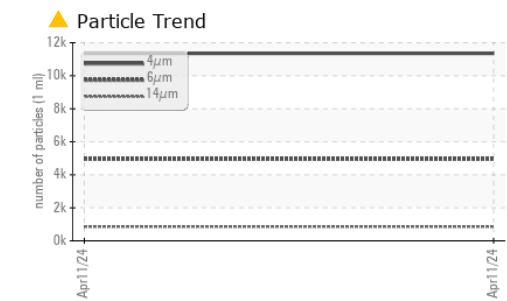
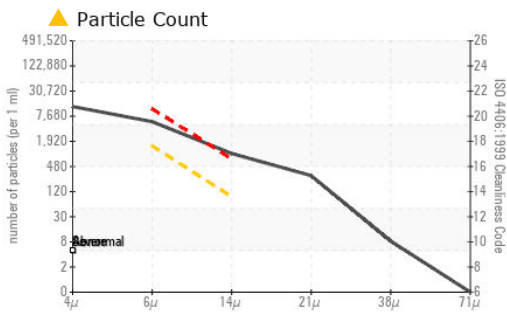
CONTAMINATION

There is a high amount of particulates present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		QUC0000661	---	---
Sample Date		Client Info		11 Apr 2024	---	---
Machine Age	hrs	Client Info		11900	---	---
Oil Age	hrs	Client Info		2000	---	---
Filter Age	hrs	Client Info		2000	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---
Iron	ppm	ASTM D5185m	>50	0	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>3	0	---	---
Titanium	ppm	ASTM D5185m	>3	0	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>50	9	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>25	<1	---	---
Potassium	ppm	ASTM D5185m	>20	<1	---	---
Water	%	ASTM D6304	>0.05	0.014	---	---
ppm Water	ppm	ASTM D6304	>500	144	---	---
Particles >4µm		ASTM D7647		11350	---	---
Particles >6µm		ASTM D7647	>1300	▲ 4954	---	---
Particles >14µm		ASTM D7647	>80	▲ 859	---	---
Particles >21µm		ASTM D7647	>20	▲ 255	---	---
Particles >38µm		ASTM D7647	>4	▲ 7	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>-/17/13	▲ 21/19/17	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Sodium	ppm	ASTM D5185m		1	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		<1	---	---
Calcium	ppm	ASTM D5185m		0	---	---
Phosphorus	ppm	ASTM D5185m		3	---	---
Zinc	ppm	ASTM D5185m		28	---	---
Sulfur	ppm	ASTM D5185m		20230	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.43	---	---
Visc @ 40°C	cSt	ASTM D445		45.1	---	---
Visc @ 100°C	cSt	ASTM D445		7.4	---	---
Viscosity Index (VI)	Scale	ASTM D2270		128	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : QUC0000661 **Received** : 25 Apr 2024
Lab Number : 06160352 **Tested** : 26 Apr 2024
Unique Number : 10995775 **Diagnosed** : 27 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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