

[W66265] HITACHI 210LC 1FFDC571EMF341025 Component Right Final Drive

GEAR OIL SAE 80W90 (2 QTS)

RECOMMENDATION

Resample at the next service interval to monitor. (Customer Sample Comment: W66265)

WEAR

All component wear rates are normal.

CONTAMINATION

There is no indication of any contamination in the oil.

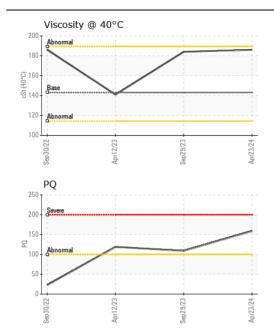
FLUID CONDITION

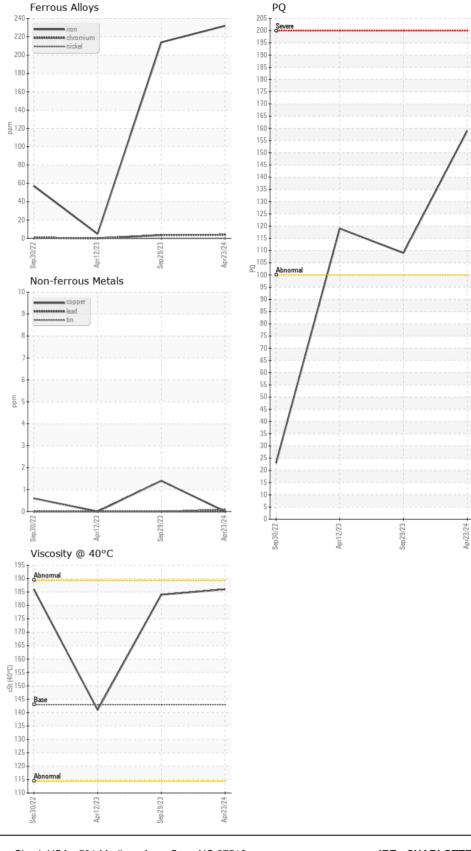
The condition of the oil is acceptable for the time in service.

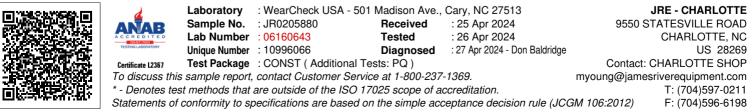
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0205880	JR0188653	JR0141953
Sample Date		Client Info		23 Apr 2024	29 Sep 2023	12 Apr 2023
Machine Age	hrs	Client Info		2014	1533	945
Oil Age	hrs	Client Info		1426	588	500
Filter Age	hrs	Client Info		0	0	500
Oil Changed		Client Info		Changed	Not Changd	Changed
Filter Changed		Client Info		Not Changd	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL
PQ		ASTM D8184		159	109	119
Iron	ppm	ASTM D5185m	>500	232	214	5
Chromium		ASTM D5185m	>10	4	4	0
Nickel	ppm ppm	ASTM D5185m	>10	4	4	0
Titanium	ppm	ASTM D5185m	210	ہ <1	0	0
Silver		ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	<1
Lead	ppm ppm	ASTM D5185m	>25	0	0	0
-		ASTM D5185m	>50	0	1	0
Copper Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m	>10	0	<1	0
White Metal	ppm	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar scalar	*Visual	NONE	NONE	NONE	NONE
	Scala	v isuai		NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>75	25	22	<1
Potassium	ppm	ASTM D5185m	>20	2	4	0
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m	>170	0	1	0
Boron	ppm	ASTM D5185m	400	52	53	47
Barium	ppm	ASTM D5185m	200	9	2	0
Molybdenum	ppm	ASTM D5185m	12	0	0	0
Manganese	ppm	ASTM D5185m		5	5	<1
Magnesium	ppm	ASTM D5185m	12	3	<1	<1
Calcium	ppm	ASTM D5185m	150	15	9	46
Phosphorus	ppm	ASTM D5185m	1650	541	513	962
Zinc	ppm	ASTM D5185m	125	27	13	0
Sulfur	ppm	ASTM D5185m	22500	18573	15456	25056
Visc @ 40°C	cSt	ASTM D445	143	186	184	141

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